Rev1

December 21, 2011



Oil Cooler Pipe Leak/Seep

Service

Category Engine/Hybrid System

Section Lubrication Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2011	Highlander HV	Highlander HV	
2008 – 2011	Highlander		
2007 – 2011	Sienna		
2009 – 2011	Venza		

REVISION NOTICE

November 21, 2014 Rev1:

• The Introduction and the Parts Information sections have been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some vehicles equipped with 2GR-FE/FXE engines and a towing package may exhibit a leak or oil seep from the engine's oil cooler pipes. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Highlander	TMK	OWD	JTEDS4#A#B2110662
		2WD	JTE#K3EH#B2106759
		AWD	JTE#S4#A#B2177728
			JTE#K3EH#B2167689
	ТММІ	2WD	5TD#K3EH#BS062286
		AWD	5TD#K3EH#BS118404
Highlander HV	TMK	AWD	JTEDC3EH#B2003287

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Production Change Information (Continued)

T-SB-0201-11

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Sienna	ТММІ	2WD	5TD#K##C#BS343711
		AWD	5TD#K##C#BS034176
Venza	ТММК	2WD	4T3ZK####BU041109
		AWD	4T3BK####BU063001

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1102	R & R Engine Oil Cooler Pipe	1.0	15767-31010	65	57

APPLICABLE WARRANTY

- . This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		DADT NAME	QTY
PREVIOUS	NEW	PART NAME	
15767-31010 15767-31020	04004-29131	Pipe, Oil Cooler Kit*	1

^{*} See table below for the list of the parts included in the Oil Cooler Pipe Kit.

OIL COOLER PIPE KIT CONTENTS		
PART NUMBER	PART NAME	
15767-31020	Pipe, Oil Cooler	
11496-31010	Gasket, Oil Hole Cover	
15785-31010	Gasket, Oil Cooler	

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Repair Procedure

- 1. Confirm the leak or seep is from either of the oil cooler pipes. If neither oil cooler pipe is leaking or seeping, this bulletin does NOT apply.
- 2. Remove and replace the oil cooler pipe assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

Engine/Hybrid System – Engine Mechanical – "2GR-FE Engine Mechanical: Engine Unit:

2008 – 2011 Highlander:

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- 2008 Highlander: Disassembly / Reassembly"
- 2009 Highlander: Disassembly / Reassembly"
- 2010 Highlander: Disassembly / Reassembly"
- 2011 Highlander: Disassembly / Reassembly"
- 2011 Highlander HV (2GR-FXE): Disassembly / Reassembly"
- 2007 2011 Sienna:
 - 2007 Sienna: Disassembly / Reassembly"
 - 2008 Sienna: Disassembly / Reassembly"
 - 2009 Sienna: Disassembly / Reassembly"
 - 2010 Sienna: <u>Disassembly</u> / <u>Reassembly</u>"
 - 2011 Sienna: Disassembly / Reassembly"
- 2009 2011 Venza:
 - 2009 Venza: Disassembly / Reassembly"
 - 2010 Venza: Disassembly / Reassembly"
 - 2011 Venza: Disassembly / Reassembly"
- 3. Confirm the engine oil level is correct.
- 4. Start the engine and confirm there's no leaking or seeping from the oil cooler pipes.