



## Service Bulletin

Dear Collins Bus Corporation Customer,

Issue Date: August 14, 2014

Subject: **Wheel Well Gap**

Tools Needed: Screw Gun, #25 Torx Tip, Flat Blade Screw driver

Notes: This service bulletin is intended to assist Collins Bus distributors, their customers and or service shops in the proper techniques for repair and maintenance. Issues described in this bulletin apply to Collins Bus high head room buses with wheel wells exposed, and wheel well covers not present. Authorized technicians will be able to decide whether or not a unit with similar issues will benefit from the provided information.

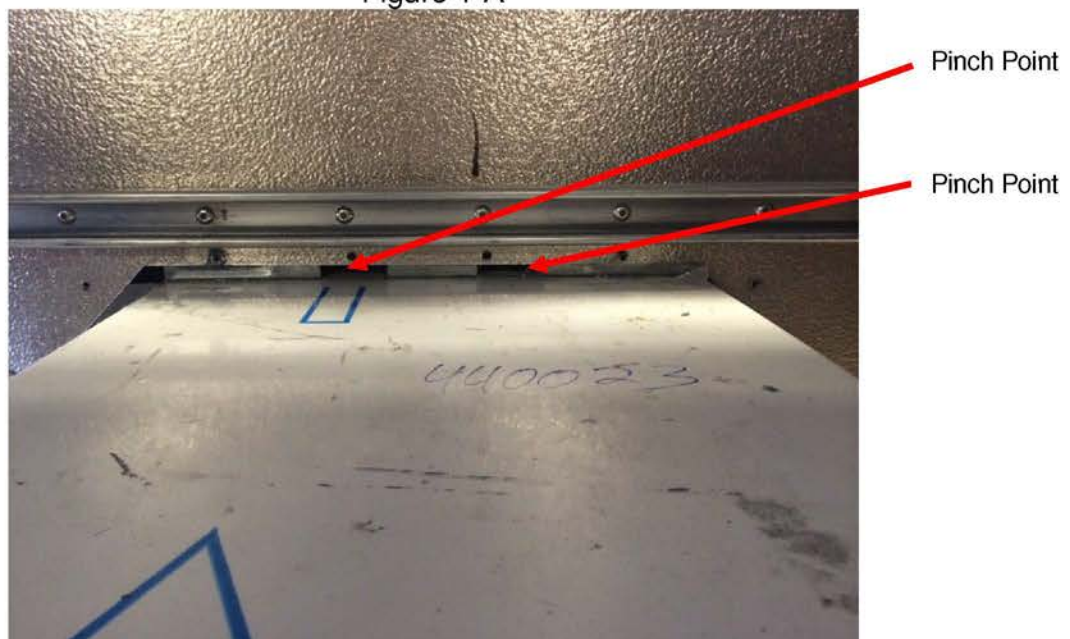
Details: Information contained in this bulletin will help you better find and repair the gap between the wheel well and side skin. Please follow instructions provided with each picture for details on problems and suggested repair.

Issue:  $\frac{3}{4}$ " Gap making a possible pinch point for a child's hand/finger.

Location: Interior both wheel wells.

See Figure 1-A

Figure 1-A



1. Corrective Action: Install embossed trim piece.

See Figure 1-B

Figure 1-B



Embossed Trim  
# 442189

Silver Interior 10-  
24x5/8" Torx  
# 429124

2. Remove the two existing screws below the wall track.  
See Figure 2-A

Figure 2-A



3. Place embossed trim piece over gap. Re-install the two screws that were removed.  
See Figure 2-B and 2-C

Figure 2-B



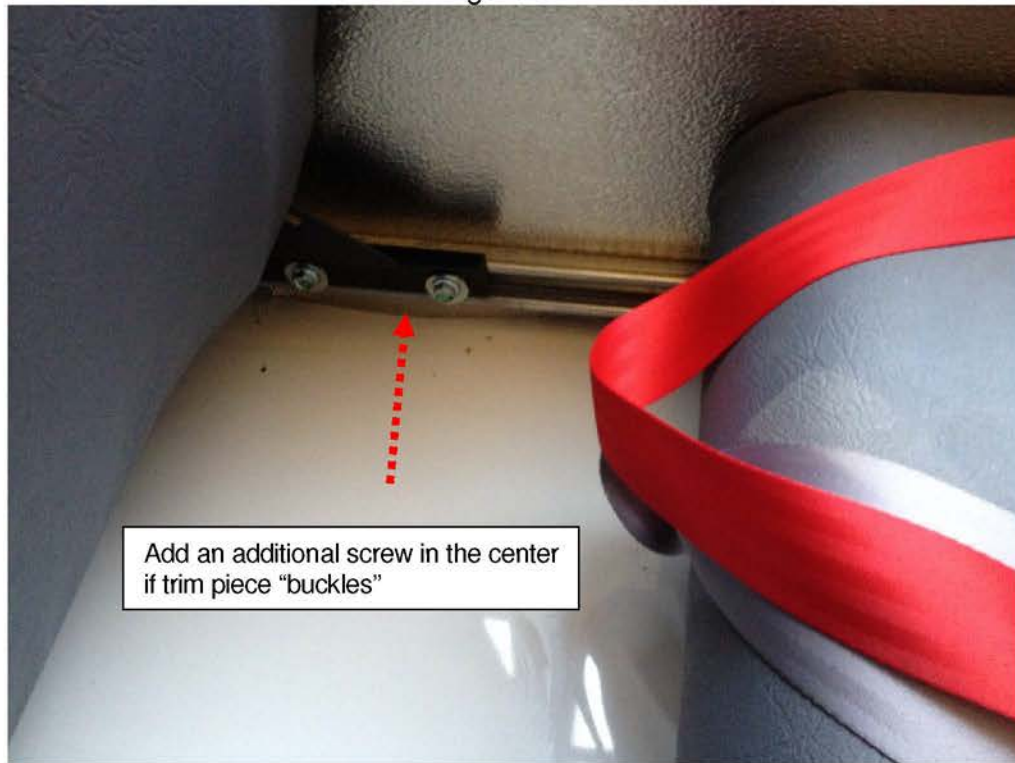
4. Install two additional supplied silver Torx screws to secure embossed trim.

Figure 2-C



5. In the event the embossed trim piece “buckles” in the center, add an additional screw to secure trim piece to the wall.  
See Figure 3-A

Figure 3-A



NOTE: If screw “spins” and will not remove, insert a flat screw driver behind screw head and apply pressure to assist removal while using screw gun.

See Figure 3-B

Figure 3-B



Time Allowed to install embossed trim  
15 Mins per Unit

We regret the inconvenience this service may cause you. Please be assured that Collins Bus Corporation is striving to build our buses with the best value and safety available. Thank you for your cooperation in this matter. If you have questions about anything contained in this bulletin please contact

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Sincerely,  
**COLLINS BUS CORPORATION**