Front License Plate & Mounting Bracket Installation

Service Category: General
Section: Pre-Delivery Service
Market: USA

Applicability

<table>
<thead>
<tr>
<th>YEAR(S)</th>
<th>MODEL(S)</th>
<th>ADDITIONAL INFORMATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>2015</td>
<td>ES300H, ES350</td>
<td></td>
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</tbody>
</table>

Introduction

The front license plate mounting bracket and 2 self-tapping screws for the 2015 model year ES 350 and ES 300h are stored in the glove compartment of the vehicle. Install the license plate and mounting bracket during Pre-Delivery Service (PDS).

Warranty Information

<table>
<thead>
<tr>
<th>OP CODE</th>
<th>DESCRIPTION</th>
<th>TIME</th>
<th>OFP</th>
<th>T1</th>
<th>T2</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A</td>
<td>Not Applicable to Warranty</td>
<td>–</td>
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Installation Procedure

1. Align the center tab on the front license plate mounting bracket with the centerline of the air intake.

2. Attach the hooks of the front license plate mounting bracket to the third air intake opening and rotate bracket upwards.

3. Align holes "A" of the mounting bracket with the dimples on the front bumper cover. Mark the location of holes "B" on the front bumper cover.

HINT
- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes "B" are used to install the front license plate to the mounting bracket.
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Installation Procedure (Continued)

4. Drill 2 relief holes with a diameter of 11.0 mm (0.43 in.) at the marks on the front bumper cover (holes “B”) to prevent the license plate retaining bolt ends from contacting the cover.

NOTICE
Do NOT drill into the dimples on the front bumper cover.

5. Install the mounting bracket to the front bumper cover (holes “A”) using the 2 supplied self-tapping screws.

NOTE
Be sure to tighten both the driver side and passenger side screws.

6. Install the front license plate to the mounting bracket using 2 non-corroding bolts with the following dimensions:
   Nominal Length: 15.0 mm (0.59 in.)
   Diameter: 6.0 mm (0.24 in.)