2015 PRE-DELIVERY SERVICE CHECK SHEET

August 2014

BEFORE INSPI	ECTION	OK Adjust	UNDER	VEHICLE (OI	N HOIST)	OK Adjust/ Repair
01 Install Short Pin (see page 2)			01 Remove wheel fi	01 Remove disc brake anti-rust covers/anti-corro wheel film*		0
FUNCTIONAL OPERATION			02 Inspect tires for defects/damage and adjust air processing (including spare tire)			
Apply parking brake and cycle ignition "IG-ON"; place gear selector in reverse; turn on lights and rear defogger. Unlock doors; release fuel door.			page 2)	03 Initialize Tire Pressure Warning System (TPWS) (see page 2)		
01 Check dome, courtesy, map, and sun visor lights*			06 Inspect under the vehicle for 07 Visually check bolts and nu		t, and other fluid leaks for damage, rust, etc	88
		00	ROAD TE	ROAD TEST		
adjustment* 06 Check cigarette li	phter* and power outletsation*/backup camera* systems and		I variety of road	A complete road test helps assure customer satisfaction. Drive vehicle over a variety of road surfaces and driving conditions. Check for unusual noise and driving performance. Enter Odometer Readings Reading Before Test: Reading After Test:		
set clock*			7			
09 Check passenger airbag system cutoff switch and light*				01 Check cold engine operation		
WALKAROUND INSPECTION			03 Check e 04 Check cl	03 Check engine at normal operating temperature		
Start at left front door. Check window and door lock operation (from master power switch, if equipped). Continue around vehicle in a counterclockwise direction checking each door and window operation, child door locks, seat belts, interior condition, all lights, luggage compartment contents. Finish by checking headlight aim and continue into UNDER HOOD checks.			of Check stopull/flutter of O7 Inspect f	O5 Check brake and parking brake operation O6 Check steering operation and off-center/vehicle pull/flutter O7 Inspect for abnormal noise and vibration		
02 Check window operation 03 Check that engine starts with all keys 04 Check that child safety door locks are in normal (unlocked) position* 05 Check seats and seat belt operation 06 Check side marker, tail, backup, cargo*, and license plate lights 07 Check jack and tool installation			09 Check fr 10 Check cr 11 Set/calib	08 Inspect for squeaks and rattles		
			FINAL IN	SPECTION A	AND CLEANING	
		e 00	1 01 Remove tags, etc 02 Verify fluoretaining 03 Visually damage,	. (Remove just be cor mat applicati g clips* inspect all interior fit, dirt, etc	protective covers, unnecessary labels, ve just before delivery to customer) application and install using self interior parts for installation, etc.	
UNDER HOOD			05 Wash an	d clean vehicle	ear protective bumper film*	
01 Check engine oil and ATM* fluid levels		ls	07 Inspect exterior body parts for proper installation, damage, rust, etc. 08 Place oil change sticker on inside of windshield, top left corner 09 Place Owner's Guide and first aid kit portfolio*			
06 Inspect for fuel, oil, coolant, and other fluid leaks			10 Perform	in glove box		
	nen equippea/requirea.		T. Modernie	and roun noon	F-2:00 (000 Page 2)	
Completion and retention	of this form is required to comply with T	oyota's Warranty	ty Policy.		We hereby certify that all	items
TECHNICIAN'S SIGNATURE SERVICE		SERVICE MANA	CE MANAGER'S SIGNATURE		on this form have been ch and corrected for prop	ecked er
NAME (PLEASE PRINT)		NAME (PLEASE	E PRINT)		operation as required	L.
Date	Dealer Name		Dealer Code	Vehicle Identif	fication Number (Sticker)	

SHORT PIN INSTALLATION

To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment relay block. Install the Short Pin and confirm all related DTCs (B1650 and B1794) are cleared.

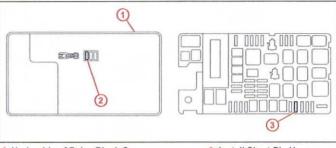
If any DTCs besides DTC B1650 and B1794 remain, repair the applicable system according to the Repair Manual.

NOTE

Removing the Short Pin cuts off the power sources relating to the dome, radio No. 1, ECU-B, and CRT fuses.

The Short Pin does NOT function as a fuse, so only install it in the position shown.

If the vehicle is stored in the dealership for a long period of time after PDS, disconnect the negative (–) battery terminal to prevent battery discharge. Refer to Service Bulletin No. PG001-06, "Battery Maintenance for In-Stock Vehicles & Pre-Delivery," for battery maintenance information.



1 Underside of Relay Block Cover 2 Short Pin Storage Location 3 Install Short Pin Here

TIRE PRESSURE WARNING SYSTEM (TPWS) INITIALIZATION

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor. Remove the ID number labels that are attached to each wheel and discard.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

COMPASS CALIBRATION

Refer to the Repair Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

FRONT* AND REAR LICENSE PLATE INSTALLATION

The following procedure is recommended for front and rear license plate installation on Tacoma vehicles.

Front Installation Procedure

- 1. Align the holes on the license plate with the dimples on the bumper.
- Install 2 self-tapping screws through the license plate and into the front bumper at the dimples.

Length: 16.0 – 24.0 mm (0.63 – 0.94 in.) Diameter: 6.0 mm (0.24 in.)

NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.

Rear Installation Procedure

- Align the holes on the license plate with the holes on the bumper.
- Install 2 self-tapping screws through the license plate and into the holes in the rear bumper.

Length: 16.0 mm - 18.0 mm (0.63 in. - 0.71 in.) Diameter: 6.0 mm (0.24 in.)

