



CSC-10057806-5010

**Tiffin Motorhomes, Inc.
105 2nd Street NW
Red Bay, AL 35582
256-356-8661**

SB-43

**Terminating wire in Driver's Side Front Compartment
In 2014 Allegro Buses**

August 27, 2014

Dear Tiffin Customer,

It has come to our attention that inside the front driver's side electrical box there is a wire that needs to be terminated. We are asking that you take your unit to one of our dealers **or** a service center of your choice to have this repair completed. We have enclosed the part needed and the instructions for the repair.

We regret any inconvenience this action may cause, but feel certain you understand our interest in motor vehicle safety.

Thank you,

Tiffin Motorhomes, Inc.

VIN _____

Dealer or Service Center Address _____

Invoice # _____ Date _____

*Note to service center or Tiffin Dealer. Please use code **9943SB00** on warranty claim or invoice. We are allowing 15 minutes for this repair to be completed. Please complete this form and return it with your invoice for payment.

Please return this form with warranty claim or invoice to Tiffin Motorhomes, Inc. at the above address.

Please correct Owner information if needed: _____

Terminating wire in Driver's Front Box of 2014 Bus

Tiffin Motorhomes, Inc.

Effective Date: 8/28/2014

Work Instruction Number:

Revision: 00

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Purpose: To provide instructions for terminating wire in driver's front box of 2014 Bus.

TOOLS NEEDED:

- 1- Pair of Wire strippers

PARTS NEEDED:

- 1- TRML BUTT INSUL 10 TO 12 AWG PT# = 15932
- 1- Black Electrical Tape

Procedure:

- 1) Inside the front Driver's side electrical box there is a red wire imprinted DH8 attached to a white wire labeled T364. These wires will enter the electrical box from the top right side.



Terminating wire in Driver's Front Box of 2014 Bus

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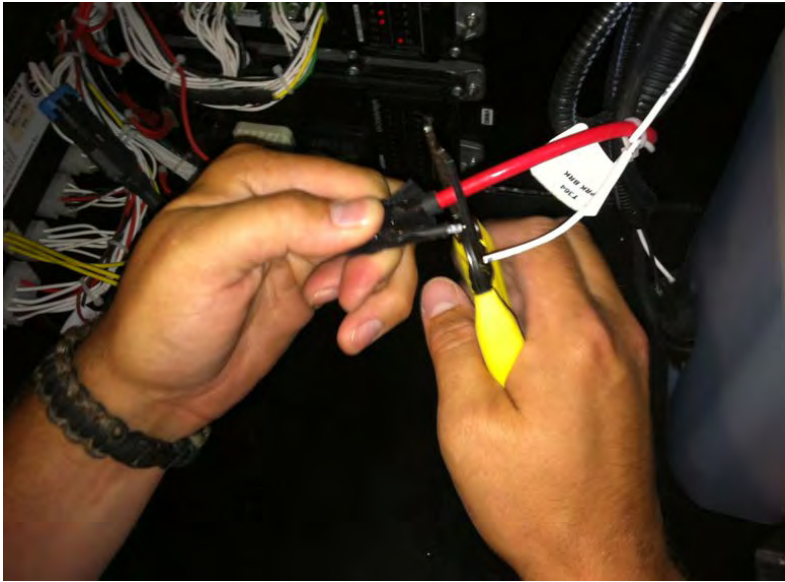
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- 2) Using a pair of wire strippers cut both wires as seen below.



- 3) Using a pair of wire strippers strip the last inch of the red wire.



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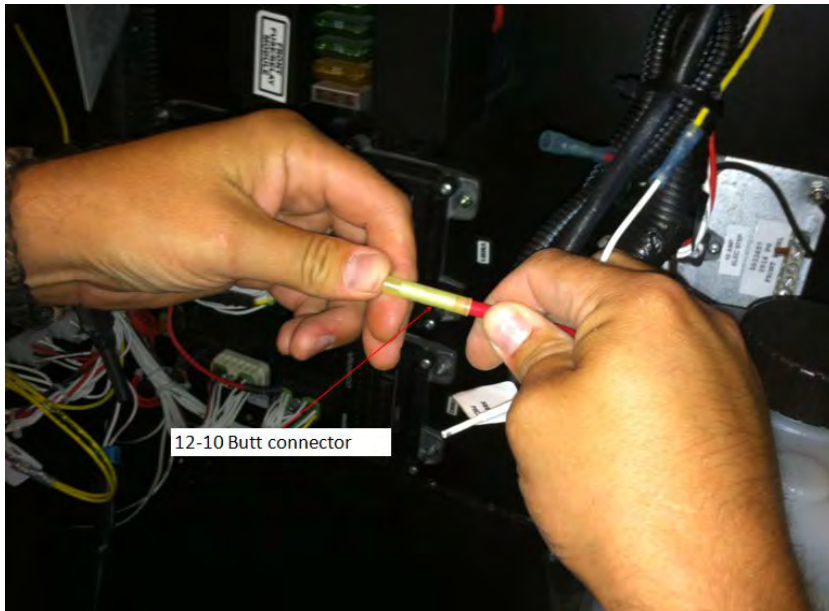
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- 4) Attach a TRML BUTT INSUL 10 TO 12 AWG PT# = 15932, to the end of the wire. Be sure to crimp both ends of the butt clamp. This will prevent someone from accidentally using this wire.



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- 5) The white wire is a ground that is not needed so it will not require any other modifications.
- 6) Roll the wires up and using black electrical tape, secure them together.

