

TECHNICAL BULLETIN
LTB00580NAS1
10 SEP 2013



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 501-02

Hood Sound Insulator Seal Adrift

AFFECTED VEHICLE RANGE:

Range Rover (LG)

Model Year: 2013-2014

VIN: DA001204-EA131199

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The hood sound insulator seal may be adrift.

Cause: This may be caused by the seal having failed to adhere to the body of the sound insulator.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

PARTS:

STC50546 Adhesive Quantity: 1

TOOLS:

No Tools Required

WARRANTY:

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Adhere seal to sound insulator	05.10.10	0.1	33	LR040774

 **NOTE: Normal Warranty policies and procedures apply.**

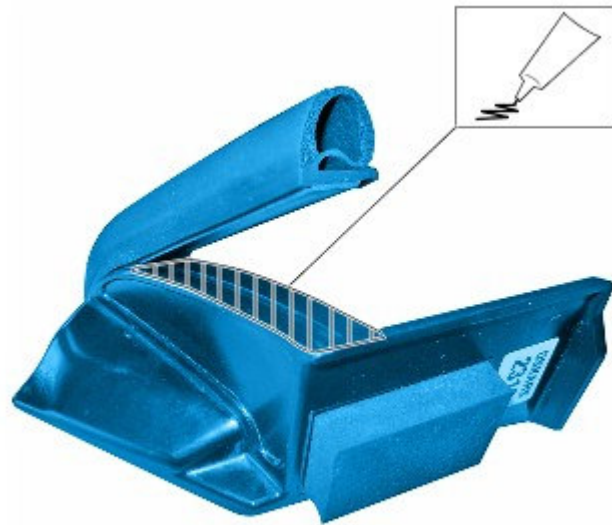
SERVICE INSTRUCTION:

1. Open the hood.

2.  **CAUTION: Avoid adhesive-to-skin contact.**

 **NOTE: Part shown removed for clarity.**

Apply a bead of adhesive to the Sound Insulator Body.



E159120

3. Affix the seal to the Sound Insulator Body.

- Hold the seal down for one (1) minute.

4. If required, repeat to the other side.