Service Bulletin Mazda North American Operations

Irvine, CA 92618-2922



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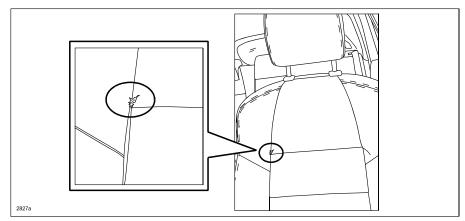
Subject: **Bulletin No:** 09-025/13 2013-2014 CX-5 - FRONT SEAT BACK TRIM SEAMS COMING APART - (LEATHER **SEATS ONLY)** Last Issued: 09/30/2013

APPLICABLE MODEL(S)/VINS

2013-2014 CX-5 vehicles equipped with leather seats with VINs lower than JM3KE*****327345 (produced March 1, 2013)

DESCRIPTION

Some vehicles may exhibit a condition where the front seat back trim is coming apart at the seams. This condition is caused by insufficient sewing strength in the seams. The sewing method has been improved to eliminate this concern.



Customers having this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

- 1. Verify the customer concern.
- 2. Replace the seat back trim with modified service parts according to the on-line instructions on MS3 or the Workshop Manual (section 09-13 FRONT SEAT BACK TRIM REMOVAL/INSTALLATION).
- 3. Verify the repair.

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PART(S) INFORMATION

Part Number	Description	Qty.	Notes
KDY1-88-131	Seat Back Trim (RH)	1	
KDY1-88-181	Seat Back Trim (LH)	1	
KDY2-88-131	Seat Back Trim (RH)	1	
KDY2-88-181	Seat Back Trim (LH)	1	

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under the New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A	
Symptom Code	92	
Damage Code	9A	
Part Number Main Cause	SEE PART(S) INFORMATION	
Quantity	1	
Operation Number / Labor Hours	NOTE: Select only one labor operation number:	
	XXJBAXRX / 1.1 Hrs. (Driver seat only) XXJBBXRX / 1.2 Hrs. (Passenger seat only) XXJBCXRX / 2.1 Hrs. (Both seats)	

NOTE: This service bulletin only applies to vehicles equipped with leather seats.