

SERVICE ADVISORY # 13-192

Fuzion Battery Disconnect

It has been determined the battery disconnect was wired incorrectly causing the solenoid not to function with 12 volt battery power.

Models Included: 2013 Fuzion Fifth Wheels

Serial Number Ranges: 2013 Fuzion (FW Only) DF811243 - DF811640

Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.

Tools Required: - #2 Square Bit - Screw Gun - ½” Wrench

ONE: PREPARE UNIT

Step 1 Locate the trailer on a level, flat and hard surface. Chock the wheels.

Step 2 Disconnect all sources of 12V and 120V electrical power including:

- Disconnect the battery
- Unplug the Shore Cord and Stow Cord
- Shut Off the Generator

TWO: REPAIR INSTRUCTIONS

Step 1 Remove the screws securing the divider panel on the door side of the pass through compartment. See figure 1.



Fig. 1



Fig. 2

Step 2 Disconnect the furnace vent and hose. Position divider panel to access the battery disconnect solenoid. See figure 2 & 3.



Fig. 3

Battery disconnect solenoid location

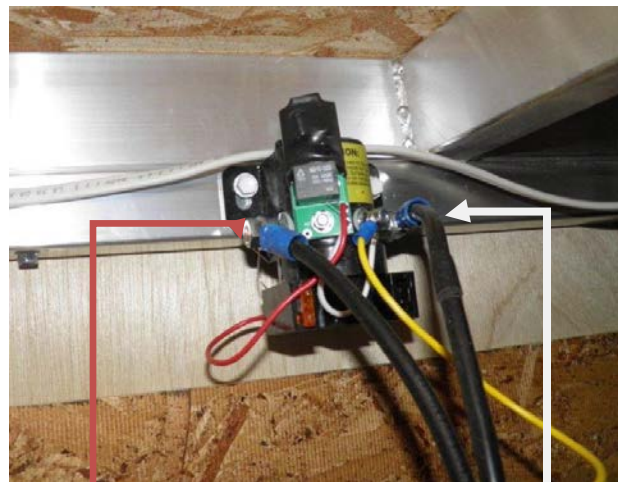


Fig. 4

Switch these two wires

- Step 3** Locate the battery disconnect solenoid mounted on the mid deck frame. See figure 3. Remove both 6GA wires from each side of the solenoid and switch the location to the opposite post of the solenoid. See figure 4.
- Step 4** Reconnect the battery and test the operation of the battery disconnect. The solenoid should open and close the circuit only when the battery is connected.
- Step 5** Reconnect the furnace vent and reinstall the pass through compartment divider panel.

THREE: WARRANTY REIMBURSEMENT

Submit the claim on Key Express using **Flat Rate Code # 7119242C** with **Service Advisory # 13-192** noted in the customer complaint section. The amount of time authorized for repair is 0.3 hour.

PARTS DISPOSITION

No part return.

Please call Keystone RV Customer Service if you have any questions.

Fuzion (866) 273-1452