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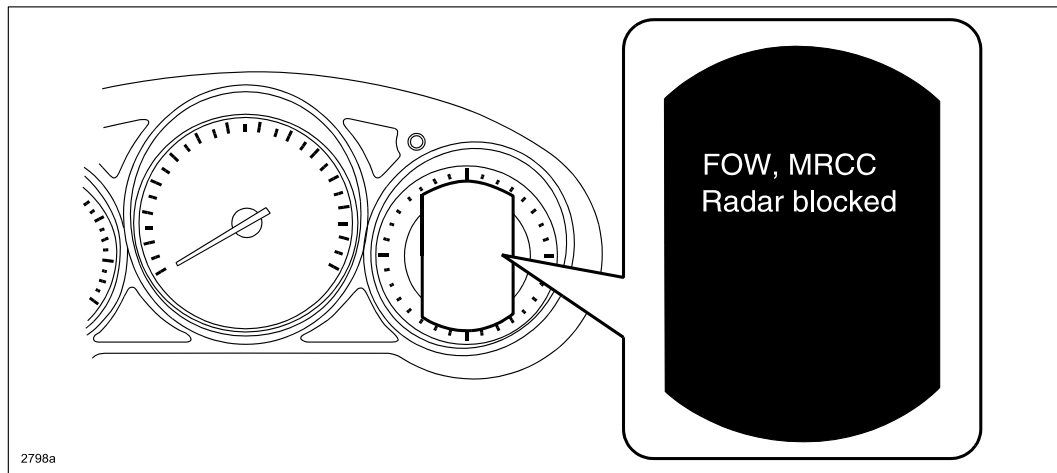
<b>Subject:</b> <b>MAZDA RADAR CRUISE CONTROL (MRCC) WARNING LIGHT ON WITH DTC C1A67:92</b>	<b>Bulletin No:</b> 01-014/13
	<b>Last Issued:</b> 06/14/2013

## APPLICABLE MODEL(S)/VINS

2014 Mazda6 vehicles with VINs from JM1 GJ \*\*\*\*\* 103113 to JM1 GJ \*\*\*\*\* 112154 (produced from December 3, 2012 to February 21, 2013)

## DESCRIPTION

Some vehicles may experience a Mazda Radar Cruise Control (MRCC) warning light on with DTC C1A67:92 (Radar sensor sensitivity lowered). FOW, MRCC Radar blocked message will be displayed in the Instrument Cluster Multi-Information Display.

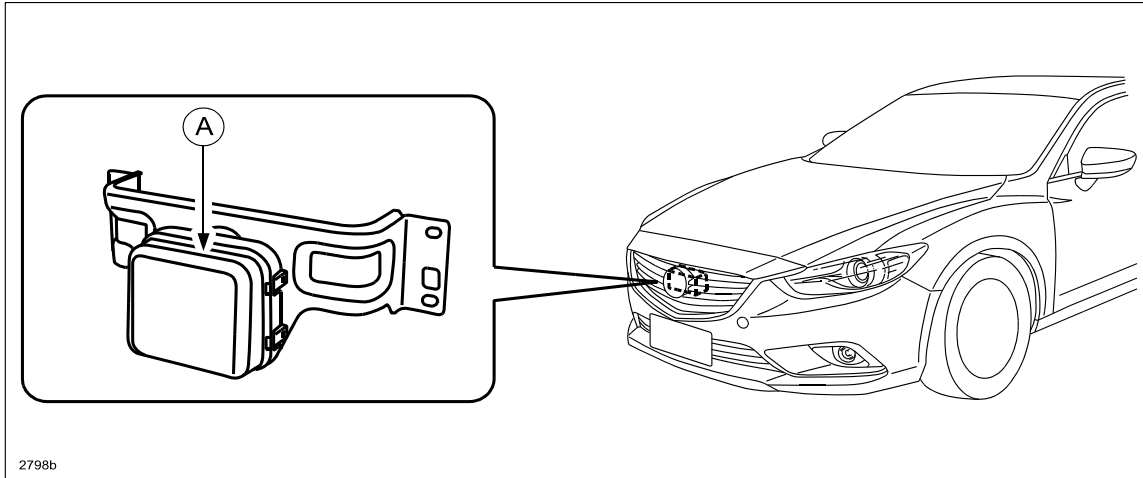


Customers having this concern should have their vehicle repaired using the following repair procedure.

## REPAIR PROCEDURE

1. Verify customer concern.
2. Perform Workshop Manual diagnosis per MS3 online or Workshop Manual (section 01-02 DTC C1A67:92 [VEHICLE CONTROL MODULE (V/C-MODULE)]).
3. Did Step 2 diagnosis repair the customer concern?
  - a. Yes - This service bulletin does not apply.
  - b. No - Proceed to Step 4.

4. Replace the radar sensor unit (A) and perform the radar sensor aiming adjustment per MS3 online or Workshop Manual section 01-20:
  - RADAR SENSOR REMOVAL/INSTALLATION [MAZDA RADAR CRUISE CONTROL (MRCC) SYSTEM].
  - RADAR SENSOR AIMING [MAZDA RADAR CRUISE CONTROL (MRCC) SYSTEM].



5. Verify repair.

**PART(S) INFORMATION**

Part Number	Description	Qty.
GHP9-67-XA1A	Radar Sensor Unit	1

**WARRANTY INFORMATION**

**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	61
Damage Code	9w
Part Number Main Cause	GHP9-67-XA1A
Quantity	1
Operation Number / Labor Hours:	XXJ6PXRX / 0.7 Hrs.