

**RIDE THE DUCKS INTERNATIONAL**  
Fleet Operations & Safety  
2320 West Highway 76  
Branson MO 65616

**Bulletin No.** SB-00-12-13  
**Release Date:** 5/29/13  
**Effective Date:** 5/29/13  
**Supersedes:** N/A  
**Completion Date:** **250 P/I**  
**Applicable to:** All Diesel Truck  
Ducks  
**Total Pages:** 2



## **SERVICE BULLETIN**

**REASON FOR RELEASE:** To mitigate the risk associated with water pump pulley fatigue and failure.

**NOTE:** This Service Bulletin does *NOT* supersede **SB-00-16-08 Water Pump Bolt Safety Wire**. Comply with both Service Bulletins when re-assembling the water pump pulley.

**Urgency:**

Modification should take place as part of the 250 hour Periodic Inspection or sooner.

**General:**

This modification consists of a manufactured ¼" thick round plate with drilled holes that align with water pump pulley bolt holes. Install the round drilled plate onto the pulley, replace and secure with ¼" longer bolts and safety wire.

**Visual Direction**

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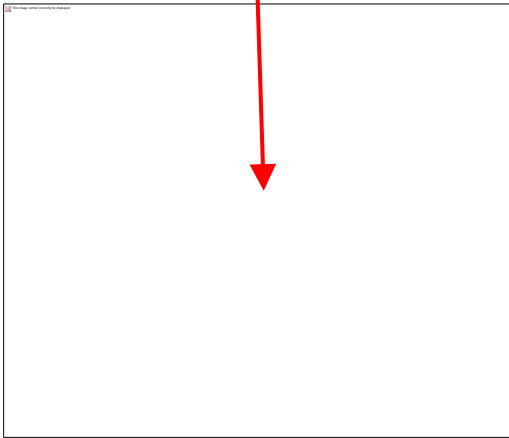
*NOTE: All work must be performed by qualified personnel. Use only authorized components, specified or provided by Ride The Ducks. All applicable OSHA safety standards and safe industry practices must be observed. Observe all safety information contained in the manufacturers manuals. Make available this bulletin and all related technical information to personnel using the equipment.*

[CONTACT US VIA EMAIL](#)  
RTDI FLEET OPS HOTLINE: 417 266 7676  
RTDI PARTS: 417 266 7626

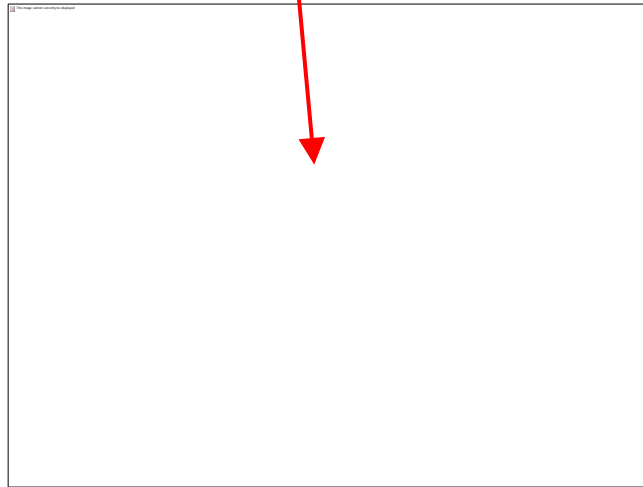
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**View of potential failure and**



**Round Support Plate**



Contact RTDI Fleet Operations Parts Department to order water pump pulley Round Support Plate

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