



GROUP Body	MODEL 2013MY Optima (QF)
NUMBER 098	DATE June 2013

TECHNICAL SERVICE BULLETIN

SUBJECT: OPTIMA RIGHT HAND FENDER SPLIT REPAIR PROCEDURE

This bulletin provides information related to some 2013MY Optima (QF) vehicles, produced from May 17, 2013 to May 18, 2013, which may exhibit a split in the metal on the inner portion of the right hand side fender. This condition is only present on the right side fender. Follow the procedure outlined in this bulletin to repair the concern, without replacing the fender.



RH Fender Assembly

File Under: <Body>

Circulate To: **General Manager** **Service Manager** **Parts Manager**
 Service Advisors **Technicians** **Body Shop Manager** **Fleet Repair**

SUBJECT:

OPTIMA RIGHT HAND FENDER SPLIT REPAIR PROCEDURE

SERVICE PROCEDURE:

1. Use a 2mm bit to drill a hole at each end of the affected area.



2. Using a sanding pad and water, remove the paint from the affected area. Sanding should continue until the bare metal is visible.



★ NOTICE

After sanding is complete, clean the paint debris from the affected area using shop air.

3. Mask off the affected area to avoid overspray contamination of fender and engine compartment. After masking is complete, apply air-dry primer to the area.



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PROCEDURE**

4. After primer has been applied, proceed to apply PVC sealer to the affected area. Be sure to fully cover the split and both drilled holes with a sufficient amount of seam sealer.



5. Allow sealer time to dry and then re-paint affected area to match the original paint.



6. After painting is complete, apply clear coat to the affected area.





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OPTIMA RIGHT HAND FENDER SPLIT REPAIR PROCEDURE

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range
Optima (QF)	From May 17, 2013 to May 18, 2013

MATERIAL REQUIREMENTS:

Number	Part Description	Figure	Remark
1	Drill and Drill Bit		Power drill with 2mm drill bit
2	Sanding Pad		400 Grit Sanding Paper
3	Masking Paper		Standard masking paper
4	Air-Dry Primer	-	-
5	PVC Sealer		High Tech Seam Sealer- Part No. P10200
6	Paint and Clear Coat	-	Paint to match exterior color

WARRANTY CLAIM INFORMATION:

Claim Type	Causal P/N	Qty	N Code	C Code	Repair Desc.	Labor Op Code	Op Time	Replacement P/N	Qty
W	66311 2T000	0	N50	C07	(TSB BOD 098) Fender Split- Repair	66300RZZ*	Sublet	N/A	0

*Use Sublet Op Code 66300RZZ and X1 Sublet Code for the body shop repair.