



Exhaust Band Clamp Torque CHU, CXU, TD

PI0829, Exhaust Band Clamps Torque

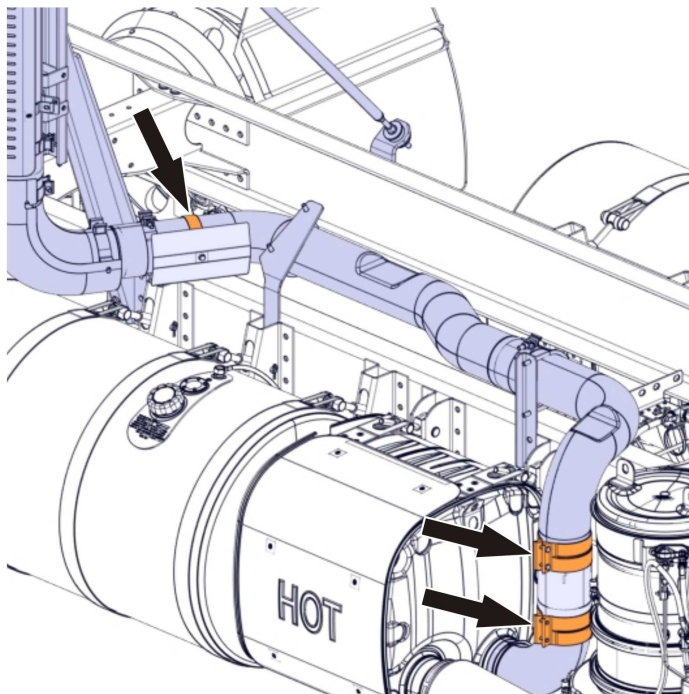
(August 2013)

The aftertreatment selective catalytic reduction (SCR) outlet pipe band clamps and heat shield fastener on certain MACK vehicles built between June 28, 2013 and July 23, 2013 were not torqued correctly. Follow the procedure below to tighten the fasteners to specification.

Procedure

You must read and understand the precautions and guidelines in Service Information, Function Group 20, "Engine Safety Practices" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

- 1 Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheel, and placing the transmission in neutral.
- 2 Tighten SCR outlet pipe hose clamps to 70 ± 10 Nm (50 ± 7 lb-ft) and tighten heat shield band clamp to 55 ± 5 Nm (40 ± 4 lb-ft)..



W2083859

Reimbursement

This repair is covered by an authorized Service Program. Reimbursement is obtained via the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	41
Recall Status	
Vehicle inspected, repair not required	1- Inspected OK
Vehicle repaired per instruction	2- Modified per instruction
Labor Code	
Time to take charge and determine campaign status Note: Take Charge Time is not included in the Labor Code for this operation. Take charge may be eligible but can only be used once per repair visit. If vehicle is having other warranty repairs performed, take charge should be charged to the warranty repair otherwise take charge can be charged to this service program.	101AA-0A-00 — 0.3 hrs.
Time to preform repair	2344N-42-96 — 0.3 hrs.
Causal Part	25172497
Authorization Number	PI0829
Expiration Date	31-Dec-13