

- PARTS INCLUDED:**
1EA. 3/8" BUNK SHIM 3EA. 1/4" BUNK SHIM 8EA. 2"x3/8 LAG BOLTS

INSTRUCTIONS:
REMOVE ALL LAG BOLTS FROM BUNK BRACKETS EXCEPT FOR THE OUTSIDE REAR BRACKETS.

REFER TO FIGURES A.) & B.) FOR THE FOLLOWING PROCEDURES.

START WITH CENTERING THE INSIDE BUNKS BOARDS TO THE TRAILER FRAME FIRST

- 1.) SET THE INSIDE BUNK OVERHANG TO 1 1/2" (dim A, Figure B.)
- 2.) SET THE DISTANCE BETWEEN THE CENTER BUNKS AT THE REAR TO 31" (dim B, Figure B.) AND ATTACH ONE 1 1/2"x3/8" LAG BOLT.
- 3.) SET THE DISTANCE BETWEEN THE CENTER BUNKS AT THE FRONT TO 32" (dim C, Figure B.) AND ATTACH WITH 1 1/2"x3/8" LAG BOLTS. THIS MAY REQUIRE ANGLING THE INSIDE LAG BOLT IN ORDER TO GET FULL PENETRATION INTO THE BUNK BOARD. AFTER THE FRONT BUNKS ARE SECURE, INSTALL THE REMAINING LAG BOLT ON EACH OF THE REAR INSIDE BUNK BRACKETS.
- 4.) INSTALL LAG BOLTS ON THE 2ND & 3RD INSIDE BUNK BRACKETS.

INSTALL LEFT SIDE OUTSIDE BUNK BOARD

- 5.) PLACE A 3/8" SHIM ON THE 2ND CROSS-MEMBER BETWEEN THE BUNK BOARD AND BRACKET. ALSO PLACE A 1/4" SHIM ON THE 3RD CROSS-MEMBER BETWEEN THE BUNK BOARD AND BRACKET. (Refer to Figure A.)
- 6.) SET THE DISTANCE BETWEEN THE INSIDE AND OUTSIDE BUNKS AT THE FRONT TO 3 1/2" (dim F, Figure B.) AND ATTACH WITH 2"x3/8" LAG BOLTS. THE LAG BOLTS MUST PASS THRU THE SLOTTED HOLES ON THE SHIM.

- 7.) INSTALL 2"x3/8" LAG BOLTS ON THE OUTSIDE BRACKET ON THE 3RD CROSS-MEMBER. THE LAG BOLTS MUST PASS THRU THE SLOTTED HOLES ON THE SHIM.

INSTALL RIGHT SIDE OUTSIDE BUNK BOARDS

- 10.) PLACE A 1/4" SHIM ON THE 2ND CROSS-MEMBER BETWEEN THE BUNK BOARD AND BRACKET.
- ALSO PLACE A 1/4" SHIM ON THE 3RD CROSS-MEMBER BETWEEN THE BUNK BOARD AND BRACKET. (Refer to Figure A.)
- 11.) SET THE DISTANCE BETWEEN THE INSIDE AND OUTSIDE BUNKS AT THE FRONT TO 3 1/2" (dim F, Figure B.) AND ATTACH WITH 2"x3/8" LAG BOLTS. THE LAG BOLTS MUST PASS THRU THE SLOTTED HOLES ON THE SHIM..
- 12.) INSTALL 2"x3/8" LAG BOLTS ON THE OUTSIDE BRACKET ON THE 3RD CROSS-MEMBER. THE LAG BOLTS MUST PASS THRU THE SLOTTED HOLES ON THE SHIM.

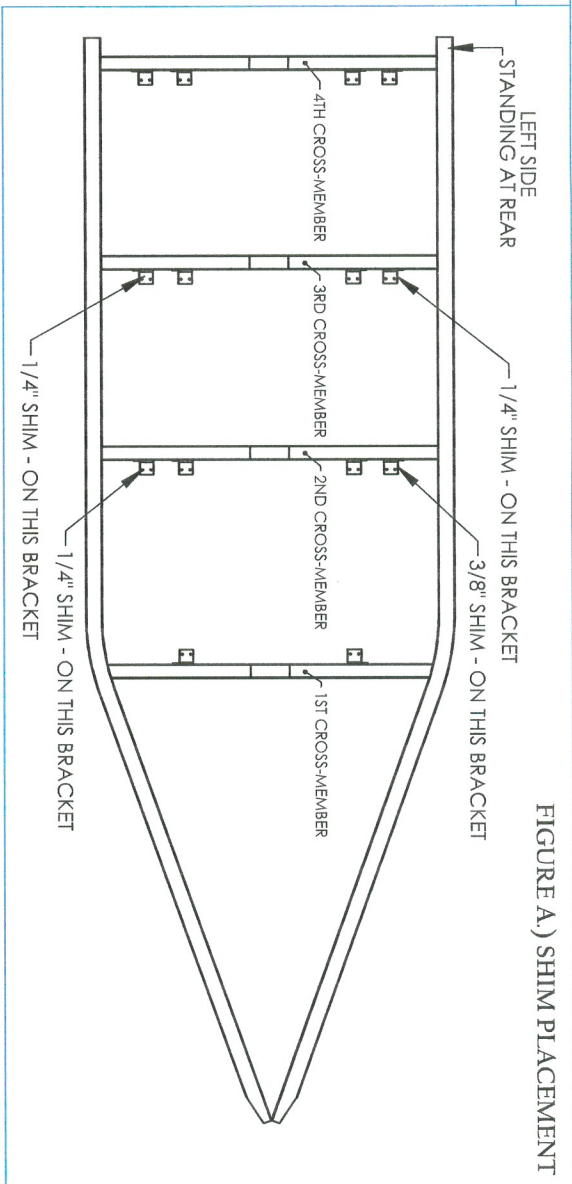
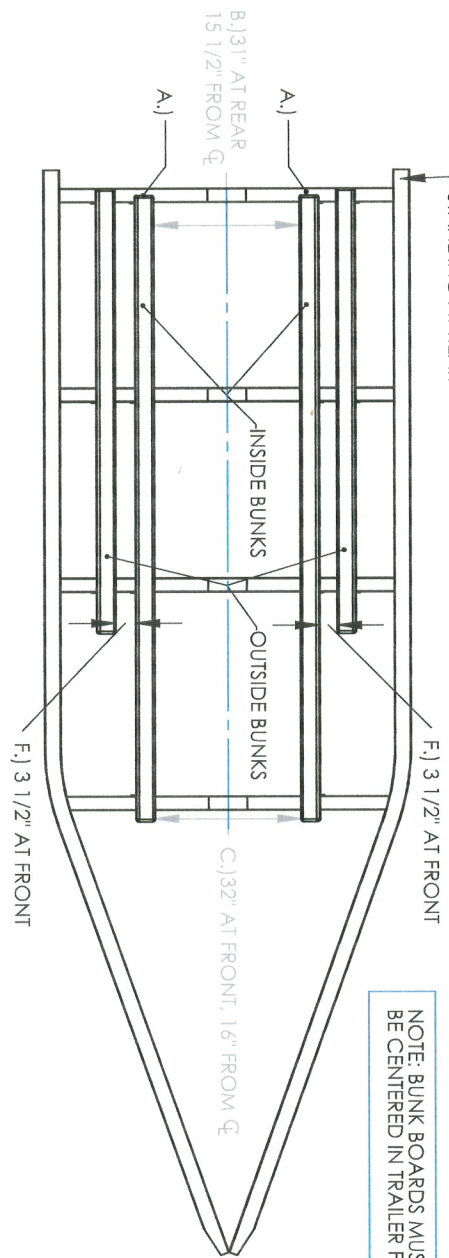
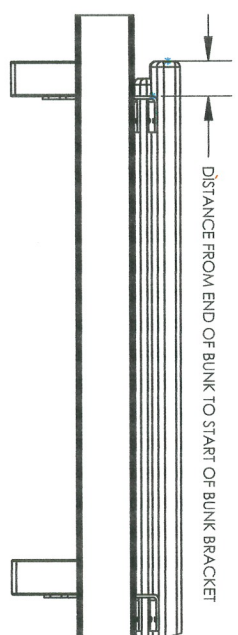


FIGURE B.) BUNK BOARD PLACEMENT



NOTE: BUNK BOARDS MUST BE CENTERED IN TRAILER FRAME

DIMENSION A.)
EXPLANATION OF BUNK OVERHANG
A.) INSIDE BUNK OVERHANG = 1 1/2"



EPIC 225C 2260
EWAL4500
SERVICE BULLETIN

EZ LOADER

SIZE DWG. NO. **A** 225C -2260 SB-1
06/24/2013
SCALE: ----- WEIGHT: **BS**
SHEET 1 OF 1