T-SB-0161-13

October 31, 2013



Front Exhaust Pipe Catalyst Rattle Noise and/or MIL "ON" DTC P0420

Service Category Engine/Hybrid System

,	3			Toyota Supports
Section	Intake/Exhaust	Market	USA	ASE Certification

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2010	Tacoma	VDS(s): NX4CN, NX4GN, PX4EN, TX4CN, TX4GN, UX4EN

Introduction

Some 2010 model year Tacoma vehicles equipped with the 2TR-FE engine may exhibit a front exhaust pipe catalyst rattle noise and/or MIL "ON" condition with DTC P0420 (Catalyst System Efficiency Below Threshold) stored in the Engine Control Module (ECM) (SAE Term: Powertrain Control Module/PCM). Refer to the repair procedure to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
170171	R & R Front Exhaust Pipe Assembly	0.7	17410-0C100	06	14

APPLICABLE WARRANTY

• This repair is covered under the Toyota Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.

• Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER	PART NAME	QTY
17410-0C100	Pipe Assembly, Exhaust, Front	1
17451-0D020		1
90080-43033	Gasket	1

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Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*	and the states	TS2UNIT	
TIS Techstream	ADE	TSPKG1	1
Techstream Lite		TSLITEDLR01	and a

* Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 8.30.023 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

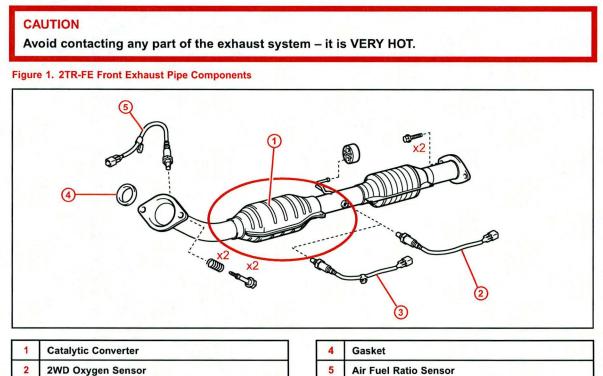
- 1. Test drive and verify that an abnormal rattle noise is heard while accelerating.
- 2. Raise the vehicle on a hoist with the engine running.

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Repair Procedure (Continued)

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3. Increase the engine speed and listen to the catalytic converter section on the front exhaust pipe assembly for a rattle noise.



- 4. Did the noise appear to be the loudest at the catalytic converter section of the front exhaust pipe assembly?
 - **YES** Continue to step 5.

4WD Oxygen Sensor

- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 5. Replace the front exhaust pipe assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2010 Tacoma: Engine/Hybrid Systems – Intake/Exhaust – "2TR-FE Exhaust: Exhaust Pipe: Removal / Installation"
- 6. Test drive vehicle to confirm repair.

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