T-SB-0034-13

February 21, 2013



Steering Intermediate Shaft Noise

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Service Category

Steering

Section

Steering Gear/Linkage

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION		
2008 – 2013	Highlander HV			
2008 – 2013	Highlander			

Introduction

Some 2008 – 2013 model year Highlander and Highlander HV vehicles may exhibit a clunk, pop, or knock-type noise when turning the steering wheel left or right. A new intermediate shaft has been developed to address this condition. Use the following repair procedure to remove and replace the steering intermediate shaft.

Parts Information

PREVIOUS PART NUMBER CURRENT PART NUMBER		PART NAME	QTY	
45220-48170	Same	Shaft Assy, Steering Intermediate	1	

Warranty Information

OP CODE	DESCRIPTION	MODEL	TIME	OFP	T1	T2
ST1203	R & R Steering Intermediate Shaft	Highlander	0.9	45220-48170	91	19
		Highlander HV				19

APPLICABLE WARRANTY

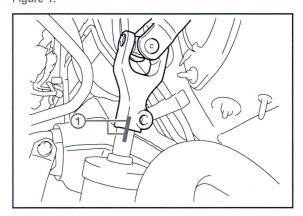
- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.



Repair Procedure

NOTICE

- Prior to removing the steering intermediate shaft, make sure the steering wheel and front
 wheels remain stationary. Once the intermediate shaft is removed, do NOT allow the steering
 wheel to spin freely.
- Ensure the wheels are straight and the steering wheel is centered before removing the steering intermediate shaft by installing a steering wheel holder.
- 1. Disconnect the steering intermediate shaft.
 - A. Remove the clamp from the steering column hole shield.
 - B. Separate the steering column hole cover from the cover boot.
 - C. Place matchmarks on the steering intermediate shaft and steering gear assembly.



Matchmark

D. Remove the bolt and disconnect the steering intermediate shaft.



Repair Procedure (Continued)

- 2. Remove the steering intermediate shaft.
 - A. Place matchmarks on the steering sliding yoke sub-assembly and steering main shaft assembly.

Figure 2.

Matchmark

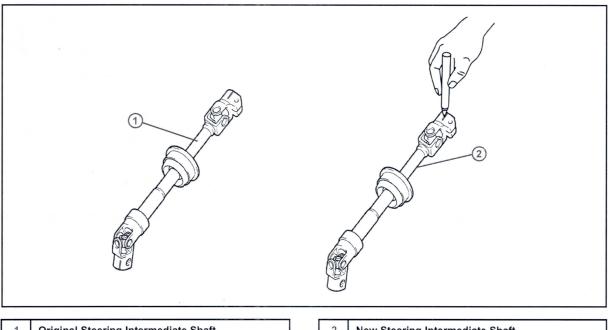
B. Remove the bolt and steering sliding yoke sub-assembly from the steering main shaft assembly.



Repair Procedure (Continued)

3. Place the corresponding matchmarks on the NEW steering intermediate shaft. To place the matchmarks on the NEW steering intermediate shaft, place a NEW steering intermediate shaft next to the original steering intermediate shaft (removed in the previous step) and transfer those matchmarks to the same locations on the NEW steering intermediate shaft.

Figure 3.



- Original Steering Intermediate Shaft
- New Steering Intermediate Shaft
- 4. Install the NEW steering intermediate shaft.
 - A. Align the matchmarks on the steering intermediate shaft assembly and the power steering main shaft assembly.
 - B. Install the steering sliding yoke sub-assembly with the bolt.

Torque: 35 N*m (357 kgf*cm, 26 ft*lbf)

- 5. Connect the steering intermediate shaft.
 - A. Align the matchmarks on the steering intermediate shaft and the steering gear assembly.
 - B. Install the steering intermediate shaft with the bolt.

Torque: 35 N*m (357 kgf*cm, 26 ft*lbf)

- C. Install the steering column hole cover to the cover boot.
- D. Install the clamp to the steering column cover hole shield.

Repair Procedure (Continued)

- 6. Remove the steering wheel holder from the vehicle (if used).
- 7. Road test the vehicle to verify the repair and confirm that the steering wheel is centered.