T-SB-0076-13

June 4, 2013



Glove Compartment Rattle over Rough Roads

| Service Category | Vehicle Interior | | | |
|---------------------|------------------------|--------|-----|-----------------|
| Section | Interior Panels/Trim | Market | | Toyota Supports |
| Section | Interior Fahels/ IIIII | warket | USA | |

Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION | |
|---------|----------|------------------------|--|
| 2012 | Prius C | | |

Introduction

Some 2012 model year Prius C vehicles may exhibit a ticking noise coming from the glove box when driving over rough roads. The glove compartment has been revised to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

| MODEL | PLANT | PRODUCTION CHANGE EFFECTIVE VIN |
|--------------|---------------|---------------------------------|
| D : 0 | TMEJ Iwate #1 | JTDKDTB3#C1017738 |
| Prius C | TMEJ Iwate #2 | JTDKDTB3#C1516938 |

Warranty Information

| OP CODE | DESCRIPTION | TIME | OFP | T1 | T2 |
|---------|---------------------------------------|------|----------------|----|----|
| 550101 | R & R Glove Compartment Door Assembly | 0.1 | 55550-52320-C0 | 91 | 40 |

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

| PART NUMBER | PART NAME | QTY |
|----------------|------------------------------|-----|
| 55550-52320-C0 | Door Assy, Glove Compartment | 1 |

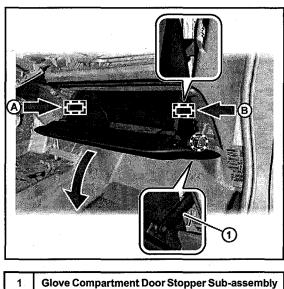
Technical Service Bulletin

Glove Compartment Rattle over Rough Roads

Repair Procedure

- 1. Remove the Glove Compartment Door Assembly.
 - A. Disengage the claw and release the glove compartment door stopper sub-assembly.





B. Slightly bend stoppers A and B in the directions indicated by the arrows in the illustration and pull the Glove Compartment Door Assembly until the stoppers are released.

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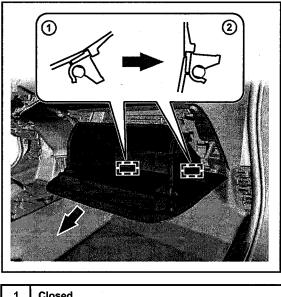
Glove Compartment Rattle over Rough Roads

Repair Procedure (Continued)

 C. Open the Glove Compartment Door Assembly to approximately 55° from its closed position.
 Pull it horizontally in the direction indicated by the arrow to disengage the 2 hinges and remove it.

NOTICE

Pulling the Glove Compartment Door Assembly upward to remove it causes the hinges to deform. Be sure to pull the door assembly horizontally. / Figure 2.



| 1 | Closed | |
|---|---------------------------------|--|
| 2 | Open Approximately 55° | |

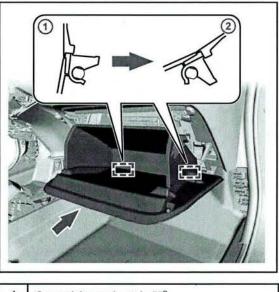
Glove Compartment Rattle over Rough Roads

Repair Procedure (Continued)

- 2. Install the NEW Glove Compartment Door Assembly.
 - A. With the Glove Compartment Door Assembly opened approximately 55° from its closed position, engage the 2 hinges horizontally.

NOTICE

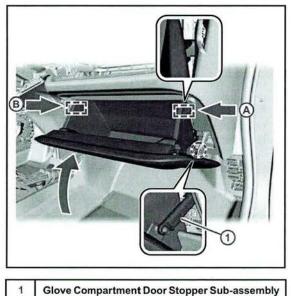
Engaging the hinges from the top will deform the hinges. Be sure to install the Glove Compartment Door Assembly horizontally. Figure 3.



- 1
 Opened Approximately 55°

 2
 Closed
- B. Slightly bend stoppers A and B in the directions indicated by the arrows in the illustration and engage the stoppers to install the Glove Compartment Door Assembly.

Figure 4.



C. Engage the claw and connect the glove compartment door stopper sub-assembly.

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