

# 2014 PRE-DELIVERY SERVICE CHECK SHEET

May 2013

BEFOREINSRE	CTION.	Adjust Adjust	Repair	<b>LUNDER VEH</b>	ICLE (	ON HOIST)	A GENERAL SERVICE
	see page 2) na DRERATION			wheel film* 02 Activate and In (TPWS) (see   03 Inspect tires for	nitialize Ti page 2) or defects	iti-rust covers/anti-corrosion ire Pressure Warning System //damage	
Apply parking brake and cycle ignition "IG-ON," place gear selector in revertum on lights and rear defogger. Unlock all doors, release fuel door, release hatch.  01 Check dome, courtesy, map, and sun visor lights*				05 Install rubber body plugs 06 Inspect for fuel, oil, coolant, and other fluid leaks 07 Visually check bolts and nuts on chassis and power for looseness 08 Inspect under the vehicle for damage, rust, etc  ROAD TEST  A complete road test helps assure customer satisfaction. Drive ve variety of road surfaces and driving conditions. Check for unusual driving performance.  Enter Odometer Reading Reading Before Test: Reading After Test:  01 Check cold engine operation 02 Check engine operation during warm-up 03 Check engine at normal operating temperature 04 Check clutch*/automatic transmission operation 05 Check brake and parking brake operation 06 Check steering operation and off-center/vehicle pull/flutter 07 Inspect for abnormal noise and vibration 08 Inspect for squeaks and rattles		s	
02 Check door and of wireless remote of 03 Check power wind 04 Check that engine 05 Check seats and 06 Check rear defog 07 Check side marked 08 Check rear hatch 09 Adjust compact sool installation 10 Check headlight at 10 Check engine oil 02 Check brake, clut 03 Check engine cool 04 Check windshield 05 Check battery st System Analyzed 06 Inspect for fuel, oil 10 Check door 10 Check battery st System Analyzed 10 Check for fuel, oil 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Check battery st System Analyzed 10 Check door 10 Ch	y System* loor lock operation, including each control/theft deterrent system*			10 Check speedd 11 Check cruise of 11 Check cruise of 11 Check cruise of 12 PinAL INSPE  01 Remove interitags, etc. (Rerto customer) 02 Verify floor manage, fit, di 03 Visually inspeed amage, fit, di 04 Remove Rapo 05 Wash and clea 06 Inspect paint for damage, etc 07 Inspect exterior damage, rust, 08 Place Owner's in glove box 09 Place oil channel to corner 10 Perform Techs 11 Install front lice	ometer op control op or protect move prot at applic s*	eration  PAND CLEANING  ive covers, unnecessary labels, rective covers just before delivery  ration and install using  for parts for installation,  acceptable, chips, rust, dents,  arts for proper installation,  and first aid kit portfolio*  on inside of windshield, top  realth Check  e and mounting bracket (see	
Completion and retention of this from is required to comply with Toyota's Warranty Policy.  TECHNICIAN'S SIGNATURE  SERVICE MANAGER'S SIGNATURE  SERVICE MANAGER'S SIGNATURE  On this form have been checked and corrected for proper operation as required.							cked er
Date	Dealer Name	,		Dealer Code	Vehicle Id	entification Number (Sticker)	

# SHORT PIN INSTALLATION

To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment Relay Block. Install the Short Pin and confirm all related DTCs are cleared.

# **DTC Clearing Procedure**

- 1. Connect Techstream.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check any other codes being output.
- 4. Erase DTCs (B1650 & B1794) and Freeze Frame Data.

# NOTE

If any DTCs besides B1650 & B1794 appear, repair the applicable system according to the Repair Manual.



1 Install Short Pin Here 2 Remove This Short Pin

# TPWS ACTIVATION & INITIALIZATION

### **Activation Procedure**

- 1. Connect Techstream.
- 2. Cycle the IG switch to the "IG-ON" position and check that the Low Tire Pressure Warning Light blinks for 1 minute and then remains illuminated.
- 3. Press or remove the valve core to reduce the tire inflation pressure rapidly by 6 psi (0.4 kfg/cm², 40 kPA), or more, within 30 seconds.
- 4. Check that the Low Tire Pressure Warning Light goes OFF after all the TPWS sensors are activated.

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

5. Using Techstream, check for DTCs (C2111-C2114). If no DTCs are stored, continue to Initialization Procedure. If these DTCs are stored, repeat step 3.

# **Initialization Procedure**

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor.

# FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION

For states that require a front license plate, please install per this procedure. The bracket and self-tapping screws are stored in the luggage compartment.

### Installation Procedure

1. Align holes "A" of the mounting bracket with the dimples on the radiator lower grill. Mark the locations of holes "B" on the radiator lower grill.

## NOTE

Holes "A" are used for the installation of the mounting bracket to the radiator lower grill.

Holes "B" are used for the installation of the front license plate to the mounting bracket.

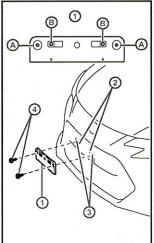
2. Align holes "A" of the mounting bracket with the dimples on the radiator lower grill. Mark the locations of holes "B" on the radiator lower grill.

Do NOT drill into the dimples of the radiator lower grill.

- 3. Drill 2 relief holes with a diameter of 11 mm (0.43 in.) at holes "B" on the radiator lower grill. This will prevent the license plate retaining bolt ends from contacting the grill.
- 4. Install the mounting bracket to the radiator lower grill using the 2 self-tapping screws provided.
- 5. Install the front license plate to the mounting bracket using 2 non-corroding bolts with the following dimensions.

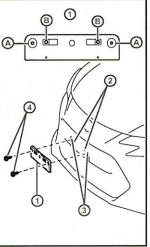
Nominal Length: 15.0 mm (0.59 in.)

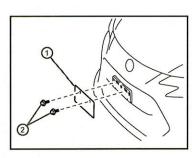
Diameter: 6.0 mm (0.24 in.)





- 2 Mark and Drill Holes
- 3 Dimples
- 4 Screw





1 Front License Plate