

TECHNICAL BULLETIN
LTB00522NAS2
31 MAY 2013



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

Changes are highlighted in gray

SECTION: 501-08

Front Door Outer Waist Seal Alignment

AFFECTED VEHICLE RANGE:

Range Rover (LG)

Model Year:

2013

VIN:

DA100000-DA113939

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The front door alignment may appear to be uneven at the trailing edge of the outer waist seal.

Cause: This may be caused waist seal not sitting flush to the door.

Action: In the event of a customer concern of the above, refer to the Service Instruction outlined below.

PARTS:

No Parts Required

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**


 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Modify front door outer waist seal - one side	76.31.89/55	0.70	05	LR036399
Modify front door outer waist seal - both sides	76.31.89/56	1.40	05	LR036399

 **NOTE: Normal Warranty policies and procedures apply.**

SERVICE INSTRUCTION:

1. Remove the exterior mirror on the affected door (see TOPIx Workshop Manual section 501-09: Rear View Mirrors).

2.  **CAUTION:** The exterior mirror must be removed prior to the removal of the waist seal; failure to follow this instruction will result in damage to the vehicle.

 **NOTE:** Note the fitted position of the component prior to removal.


 **NOTE:** Note the fitted position of the rubber door seal in to the waist seal prior to removal.

 **NOTE:** Front left door shown; front right door similar.

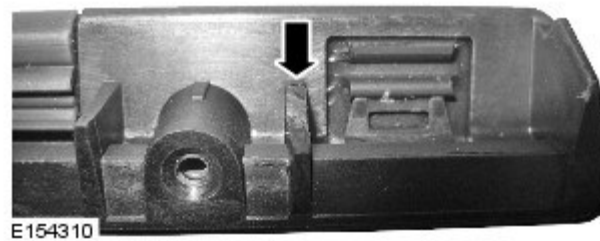
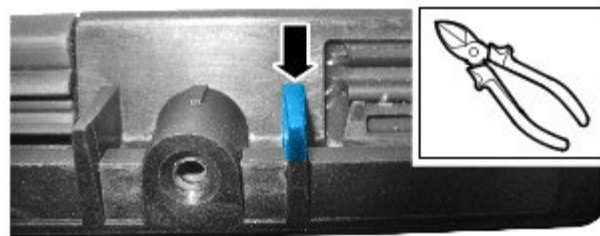
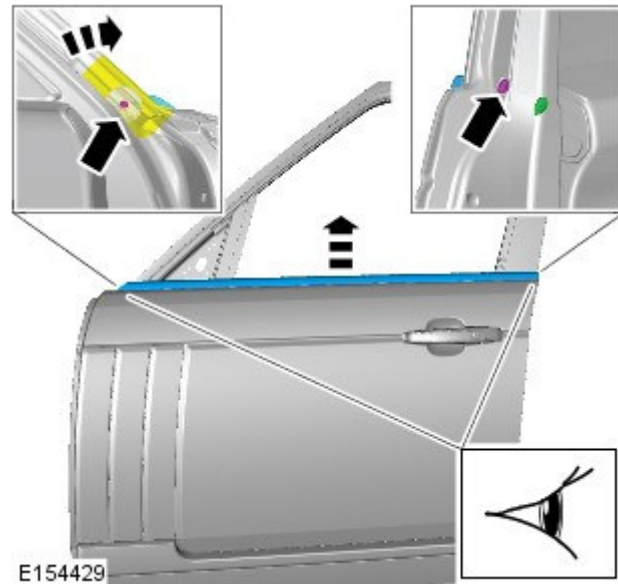
Remove the front left door waist seal.

- Remove the screw cover.
- Remove the two (2) Torx screws.

3.  **CAUTION:** Do not use a knife for this step.

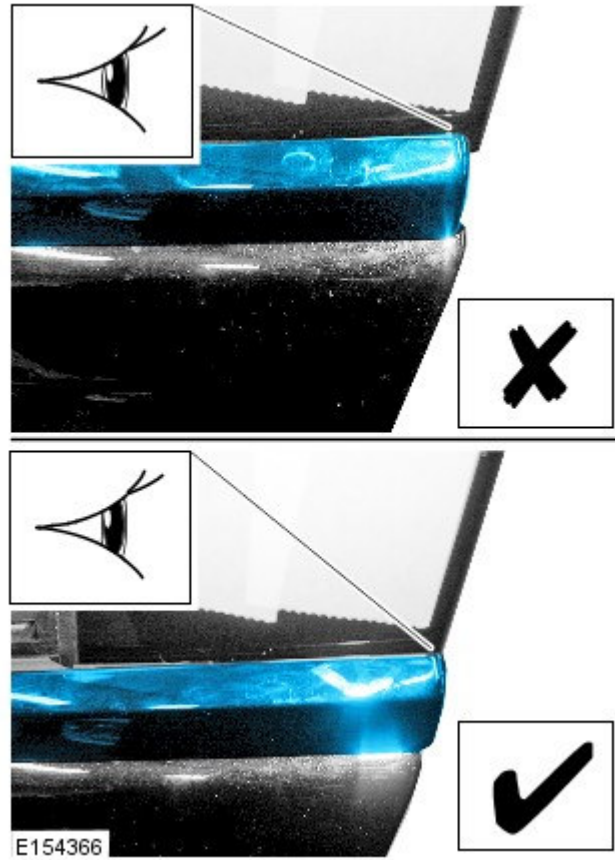
 **CAUTION:** Make sure the exterior surface of the waist seal is not damaged during this step.

Using a suitable tool, remove the section of plastic from the waist seal in the position shown.



4. Install the waist seal.

- Align the rear edge of the waist seal with the rear edge of the door
- Tighten the two (2) Torx screws to 1.2 Nm.
- Install the screw cover.



- 5. Install the exterior mirror (see TOPIx Workshop Manual section 501-09: Rear View Mirrors).
- 6. If required, repeat steps 1-5 to the front right door.