

Technical Service Bulletin



63 Repairs on rear bumper

63 13 05 2035502/1 October 7, 2013.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A6	2013	CN168080 – CN168080	Custom shielding

Condition

- This bulletin is informational only for repairs made to the rear bumper.
- Under the rear bumper cover, two shields are fitted below the Lane Change Assistance control units (Figure 1 and Figure 2).
- The shields are in place to prevent unwanted reflections from special aftermarket accessories fitted on this vehicle. These reflections can interfere with the function of the Lane Change Assistance system.



Figure 1. Shield on driver side.



Figure 2. Shield on passenger side.

Technical Background

The shields are in place to prevent unwanted reflections from special aftermarket accessories fitted on this vehicle. These reflections can interfere with the function of the Lane Change Assistance system.

Production Solution

Not applicable.

Service

- Do not remove the shields from the vehicle
- If the shields have been removed for associated repairs, re-secure them to the vehicle in the same locations.
- If one or both of the shields have been damaged, contact TAC for additional assistance. Attach a picture to the TAC ticket before calling TAC.

Warranty

This TSB is informational only and not applicable to any Audi warranty.

Additional Information

All parts and service references provided in this TSB (2035502) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.