

NUMBER: 23-040-13

GROUP: Body

DATE: December 18, 2013

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SUBJECT:

Front Seat Cushion Cover Appears To Be Cut Or Torn

OVERVIEW:

This bulletin involves replacing the front seat cushion cover.

MODELS:

2012 - 2013

(PF)

Dart

NOTE: This bulletin applies to vehicles built on or after April 30, 2012 (MDH 0430XX) and on or before February 25, 2013 (MDH 0225XX).

SYMPTOM/CONDITION:

The customer may observe the edge of the seat cushion cover side fabric panel exposed above the edge of the plastic side shield giving the appearance that the seat is cut or torn.

DIAGNOSIS:

If the customer describes the Symptom/Condition, perform the Repair Procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
1(AR)	5LG79DX9AA	Cover, Front Seat Cushion, Left, (Black) [CFM]
1(AR)	5LG78DX9AA	Cover, Front Seat Cushion, Right, (Black) [CFM]
1(AR)	5LH31LA5AA	Cover, Front Seat Cushion, Left, (Diesel Gray/Citrus) [-A5]
1(AR)	5LH31LA7AA	Cover, Front Seat Cushion, Left, (Diesel Gray) [-A8]
1(AR)	5LH31LX3AA	Cover, Front Seat Cushion, Left, (Black/Lt. Tungsten) [-XA]
1(AR)	5LH31LX5AA	Cover, Front Seat Cushion, Left, (Black/Ruby Red) [-XC]
1(AR)	5LH51LA5AA	Cover, Front Seat Cushion, Right, (Diesel Gray/Citrus) [-A5]

Qty.	Part No.	Description	
1(AR)	5LH51LA7AA	Cover, Front Seat Cushion, Right, (Diesel Gray) [-A8]	
1(AR)	5LH51LX3AA	Cover, Front Seat Cushion, Right, (Black/Lt. Tungsten) [-XA]	
1(AR)	5LH51LX5AA	Cover, Front Seat Cushion, Right, (Black/Ruby Red) [-XC]	
1(AR)	5LP11DX9AA	Cover, Front Seat Cushion, Left, (Black) [-X9]	
1(AR)	5LP11HL1AA	Cover, Front Seat Cushion, Left, (Black/Lt Frost) [-XL]	
1(AR)	5LP11LA3AA	Cover, Front Seat Cushion, Left, (Black/Lt. Tungsten) [-XA]	
1(AR)	5LP18DX9AA	Cover, Front Seat Cushion, Right, (Black) [-X9]	
1(AR)	5LP18HL1AA	Cover, Front Seat Cushion, Right, (Black/Lt Frost) [-XL]	
1(AR)	5LP18LA3AA	Cover, Front Seat Cushion, Right, (Black/Lt. Tungsten) [-XA]	
1(AR)	5LJ09DW1AA	Cover, Front Seat Cushion, Left/Right, (Diesel Gray/Ceramic White) [-AW]	
1(AR)	5LJ09DX9AA	Cover, Front Seat Cushion, Left/Right, (Black) [-X9]	
1(AR)	5LJ09HL1AA	Cover, Front Seat Cushion, Left/Right, (Black/Lt Frost) [-XL]	

REPAIR PROCEDURE:

1. Remove the front seat(s) with visible side panel fabric causing the customer concern. Refer to the detailed repair procedures available in: DealerConnect> TechCONNECT under: 23 - Body> Seats, Front> SEAT> Removal (Fig. 1).

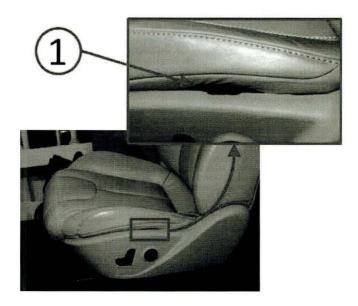


Fig. 1 Seat Cover Visible Side Panel Fabric

1 - Visible Seat Cover Side Panel Fabric

 Remove the previous design seat cushion cover (1) to be replaced with the current design seat cushion cover (2). Refer to the detailed repair procedures available in: DealerConnect> TechCONNECT under: 23 - Body> Seats, Front> COVER, Seat Cushion> Removal (Fig. 2).

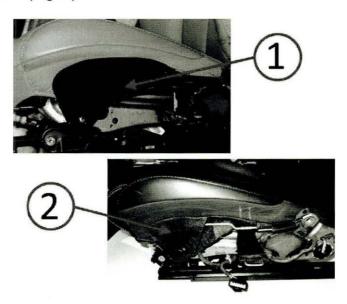


Fig. 2 Seat Cover Design Change

- 1 Previous Design Seat Cushion Cover.
- 2 Current Design Seat Cushion Cover.

- Install the new current design seat cushion cover following the installation procedure available in TechCONNECT with the following changes in procedure to the outboard facing side fabric panel. Refer to the detailed repair procedures available in: DealerConnect> TechCONNECT under: 23 - Body> Seats, Front> COVER, Seat Cushion> Installation.
- 4. Install the inner more rearward fabric panel (1) in front of the seat frame (4) and behind the upper steel wire (2) as shown (Fig. 3).
- 5. Install the seat cover retainer (3) over the upper steel wire (2) (Fig. 3).

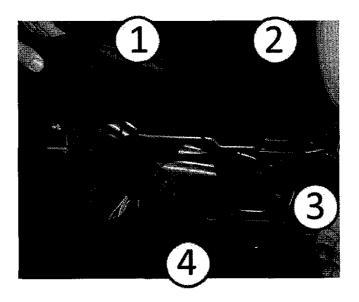


Fig. 3 Seat Cover Side Panel Installation

- 1 Inner Fabric Panel.
- 2 Upper Steel Wire.
- 3 Seat Cover Retainer.
- 4 Seat Frame.
- 6. Install the slit of inner fabric panel rear flap (4) over the lower steel wire (5) (Fig. 4).
- 7. The outer more forward fabric panel (1) covers the upper steel wire (3) (Fig. 4).
- 8. The push-pin (7) secures the outer and inner fabric panels (1,2) to the seat frame (6) (Fig. 4).

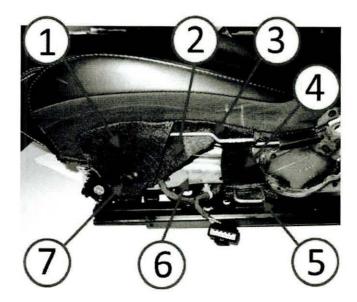


Fig. 4 Seat Cover Side Panel Installation

- 1 Outer Fabric Panel.
- 2 Inner Fabric Panel Front Flap.
- 3 Upper Steel Wire.
- 4 Inner Fabric Panel Rear Flap.
- 5 Lower Steel Wire.
- 6 Seat Frame.
- 7 Push-Pin.
- 9. Install the front seat(s) previously removed. Refer to the detailed repair procedures available in: DealerConnect> TechCONNECT under: 23 Body> Seats, Front> SEAT> Installation (Fig. 1).

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
23-20-40-97	Cover, Seat Cushion -Replace (1 - Semi-Skilled)	6 - Electrical And Body Systems	0.9 Hrs.

FAILURE CODE:

ZZ	Service Action