

TECHNICAL BULLETIN
JTB00307NAS1
01 OCT 2013



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 501-08

Front Door Finisher Contacts Rear Door Finisher

AFFECTED VEHICLE RANGE:

XF (X250)

Model Year: 2009 Onwards

VIN: R00019 Onwards

MARKETS:

NAS

CONDITION SUMMARY:

Situation: When opening the front door, the front door finisher may contact the rear door finisher.

Cause: This may be caused by the front door finisher moving rearwards on the door.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

PARTS:

C2Z2846	Right Front Bright Finisher	Quantity: 1
C2Z2847	Left Front Bright Finisher	Quantity: 1
C2Z18486	Right Front B Post Finisher	Quantity: 1
C2Z18487	Left Front B Post Finisher	Quantity: 1
C2Z11341	Right Rear Bright Finisher	Quantity: 1
C2Z11342	Left Rear Bright Finisher	Quantity: 1
C2Z18488	Right Rear C Post Finisher	Quantity: 1
C2Z18489	Left Rear C Post Finisher	Quantity: 1
C2Z17722	Right Front Bright Finisher (Black)	Quantity: 1
C2Z17723	Left Front Bright Finisher (Black)	Quantity: 1
C2Z17724	Right Rear Bright Finisher (Black)	Quantity: 1
C2Z17725	Left Rear Bright Finisher (Black)	Quantity: 1

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front door outer finisher - Left - Renew	76.43.83	1.0	42	Use appropriate part number from the 'Parts' section
Rear door outer finisher - Left - Renew	76.43.84	1.3	42	Use appropriate part number from the 'Parts' section
Front door outer finisher - Right - Renew	76.43.69	1.0	42	Use appropriate part number from the 'Parts' section
Rear door outer finisher - Right - Renew	76.43.70	1.3	42	Use appropriate part number from the 'Parts' section



NOTE: Normal Warranty policies and procedures apply.

SERVICE INSTRUCTION:

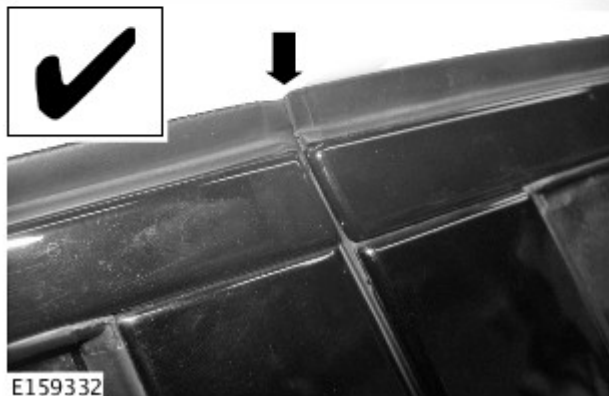
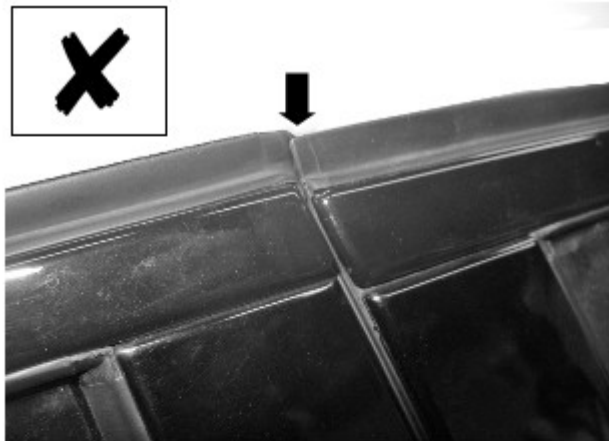


NOTE: Right doors shown; left doors similar.

Front Door

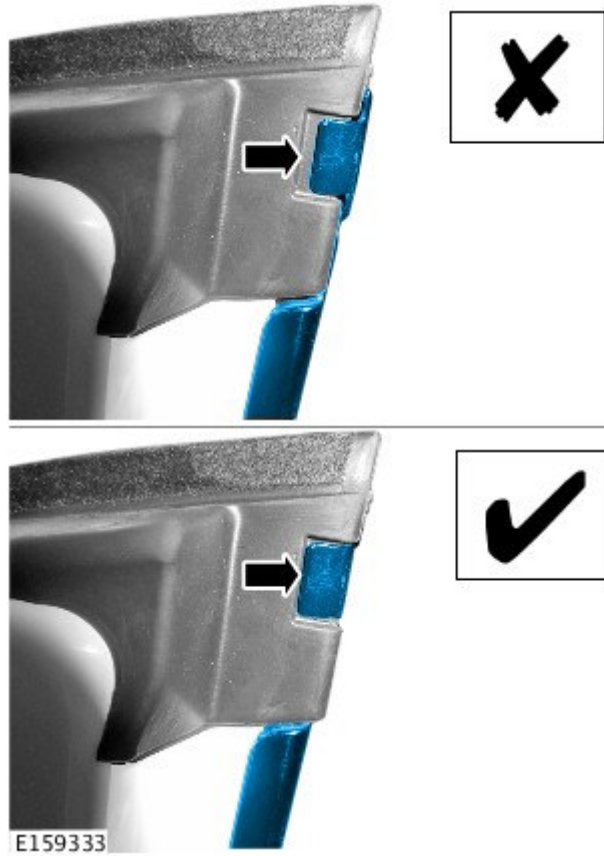
1. Front / rear door foul condition (**X**) and correct condition (**tick**).

- Check condition of both the left and the right doors.



2. Poor trim overlap of finisher on front right door (**X**) and correct trim overlap (**tick**).

- Check condition of both the left and the right doors.

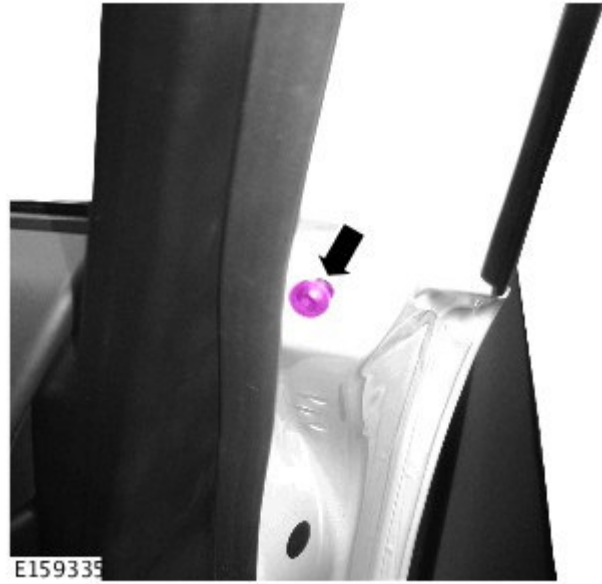


3. Remove affected door exterior mirror (see TOPIx Workshop Manual, Section 501-09).

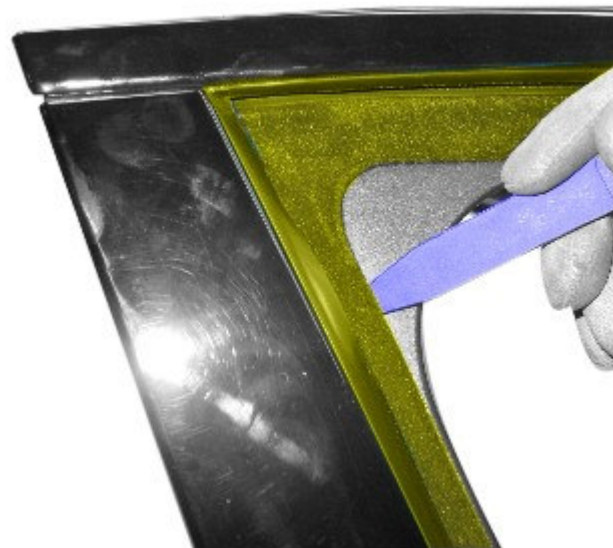
4. Remove the margin seal.



5. Remove fixing.



6. Release door seal.



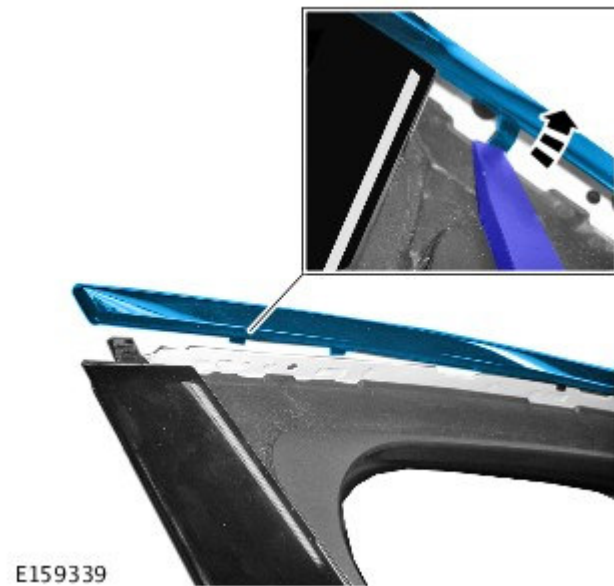
7. Release door seal.



8. Release door seal.



9. Release the door top trim finisher and remove.



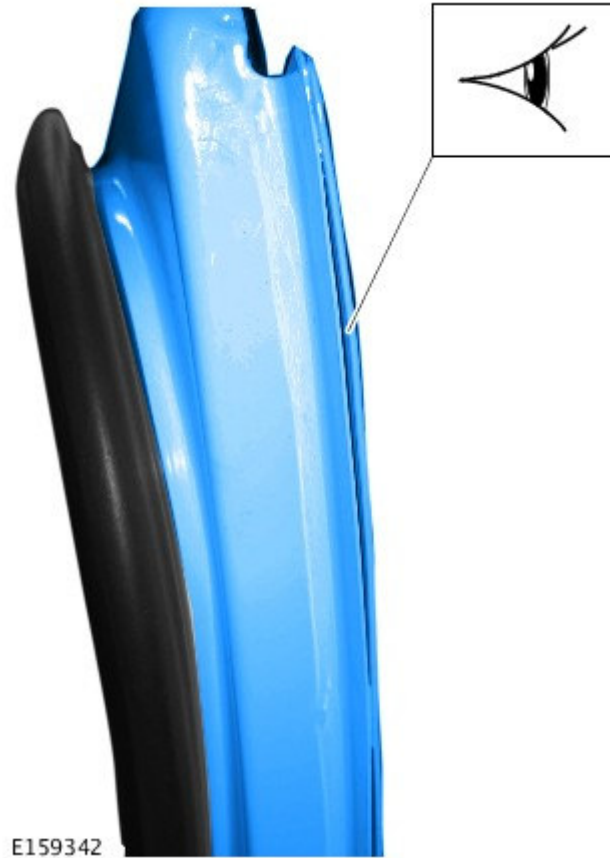
10. Remove the four (4) fixings.



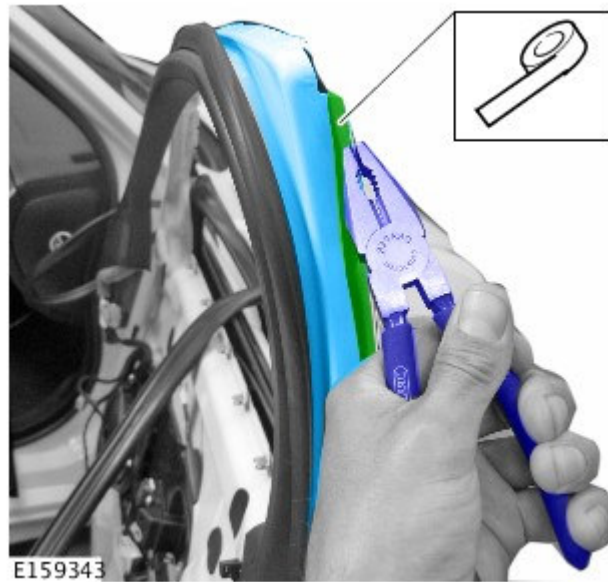
11. Slide up, remove, and discard the door B-pillar trim.



12. Check the door seam condition (incorrect (gap) seam shown).



13. If required, close the seam as shown.



14. Install the door seal to the new door B-pillar trim.

- Apply ample soapy water as a lubricant.



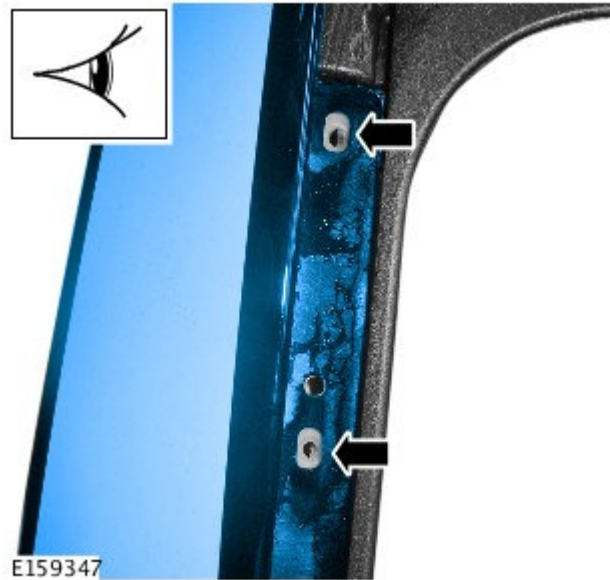
15. Slide the new door B-pillar trim in place.



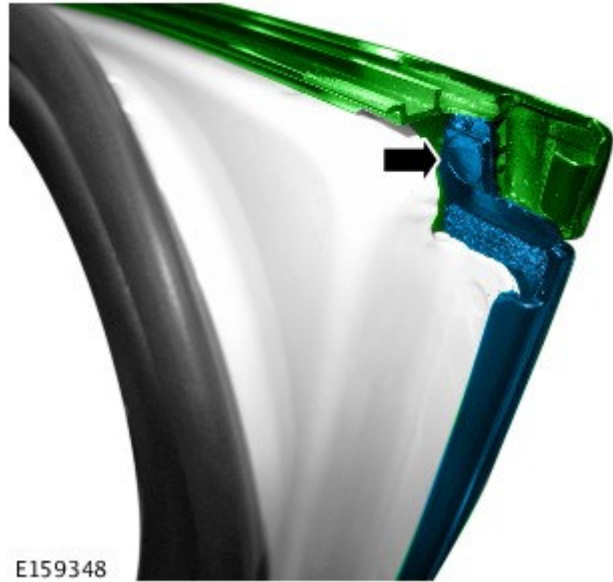
16. Install seal to the new door B-pillar.



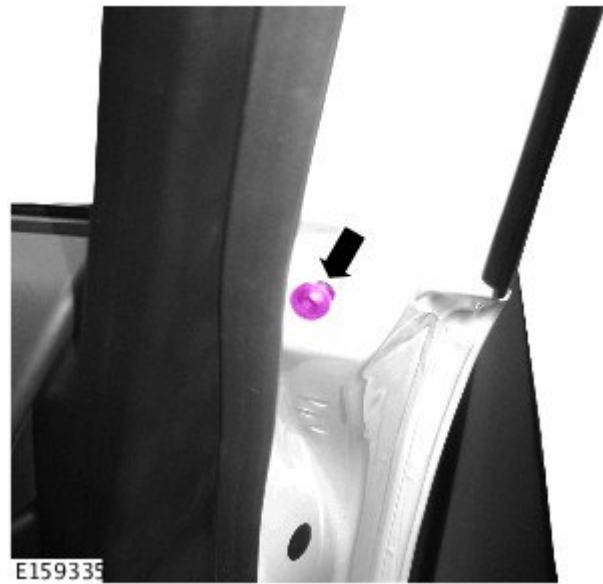
17. Correct fitment of the new door B-pillar.



18. Make sure the trim on the door B-pillar is fully over the door seam as shown.



19. Tighten to 1.3Nm.



20. Tighten to 1.3Nm.



21. Install the margin seal.

22. Make sure that margin seal is fitted as shown.



23. Install door exterior mirror (see TOPIx Workshop Manual, Section 501-09).

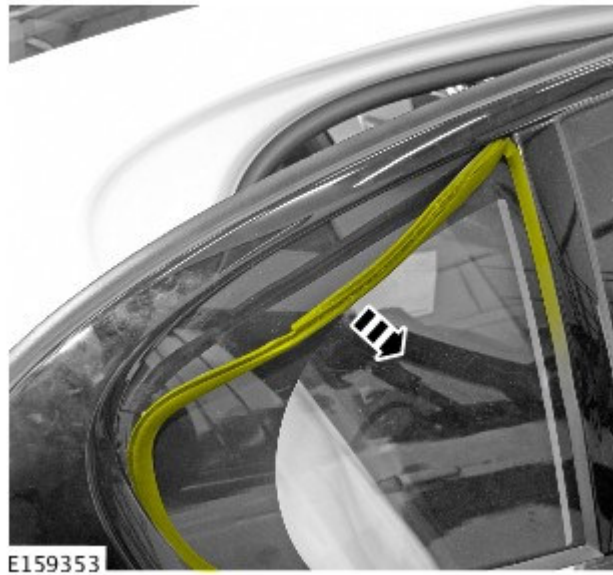
24. If required, perform steps 3-24 to the front left door.

Rear Door

25. Release the fixed glass seal.

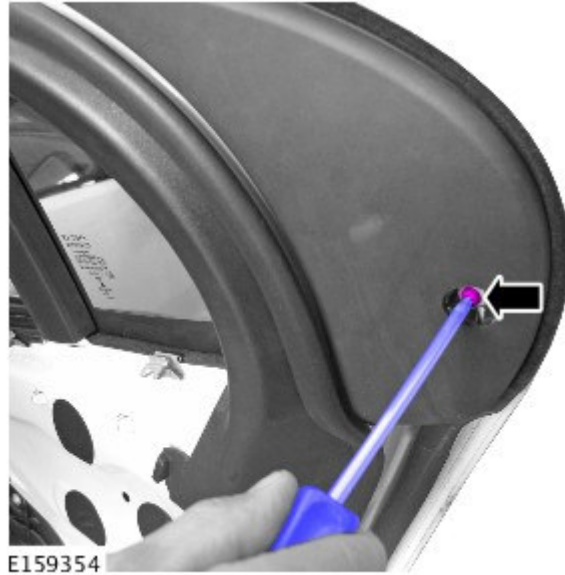


26. Remove the seal.



27. Remove the rear door casing (see TOPIx Workshop Manual, Section 501-05).

28. Remove the cap and fixing.



29. Displace the door margin seal.



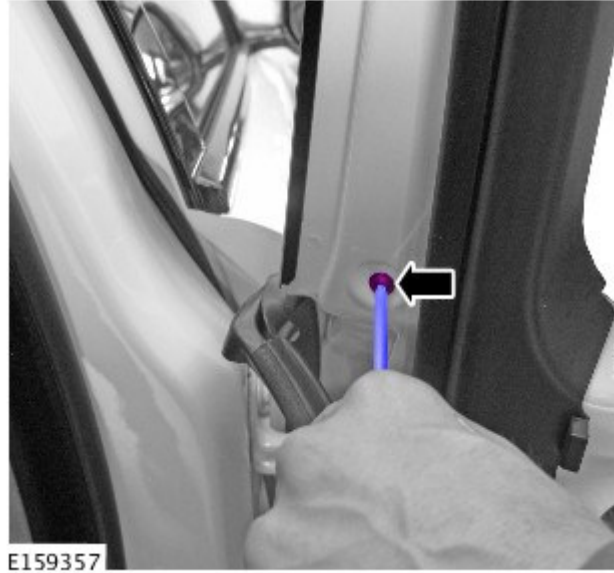
30. Remove two (2) fixings.



31. Using a suitable tool, release the door outer trim.



32. Remove the door C-pillar fixing.



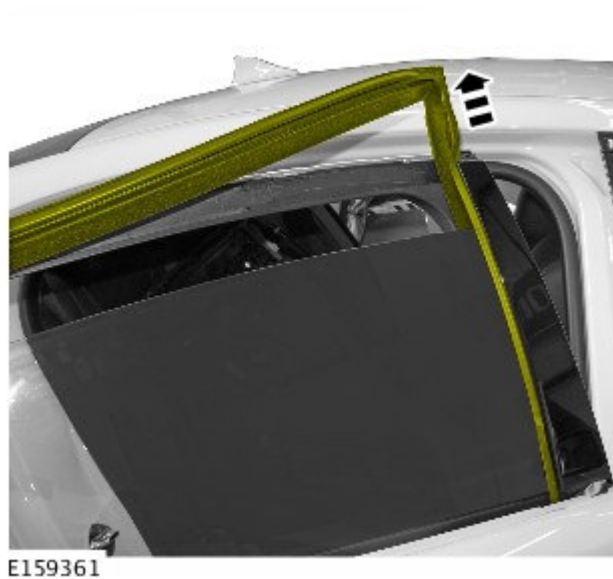
33. Release door channel seal.



34. Release door channel seal.

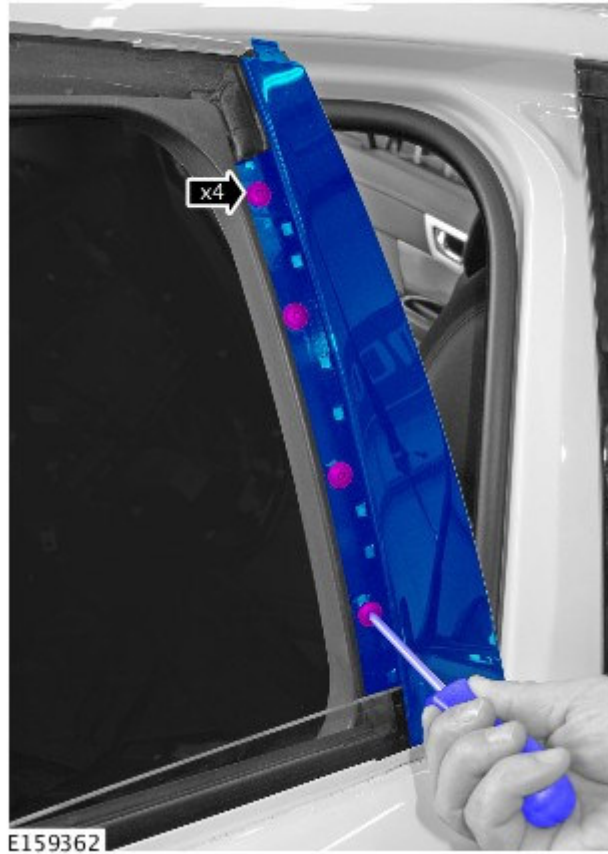


35. Remove door channel seal.



36. Displace the rear glass to gain access to door C-pillar fixing (see TOPIx Workshop Manual, Section 501-11).

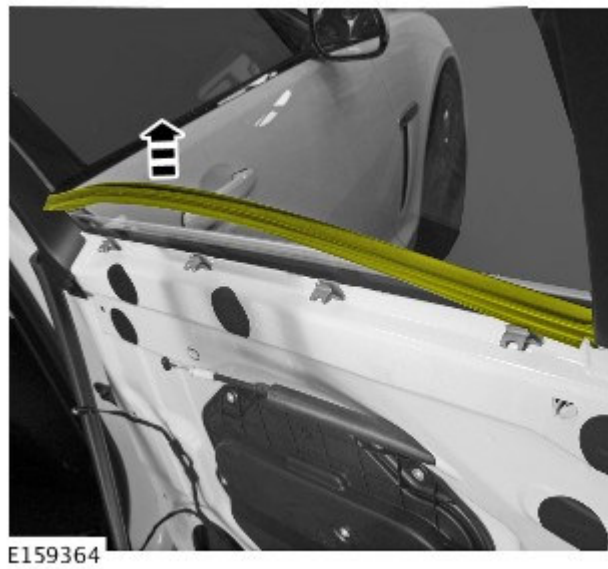
37. Remove the four (4) fixings.



38. Slide up and remove the door C-pillar trim.



39. Remove the window seal.



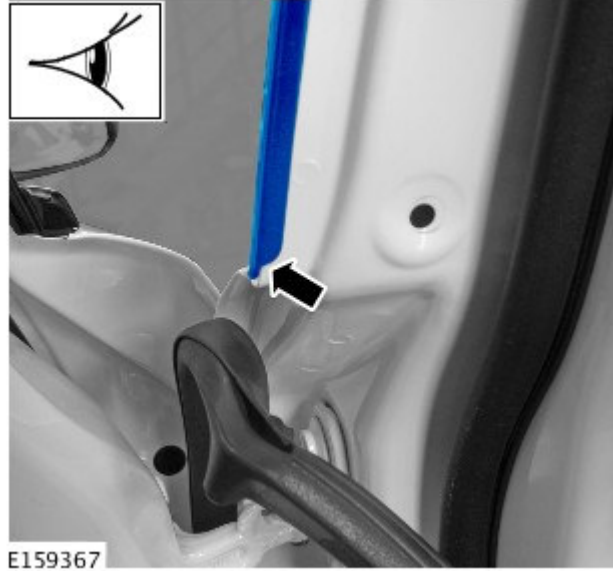
40. Install the new door C-pillar trim.



41. Make sure the new door C-pillar trim is in place.



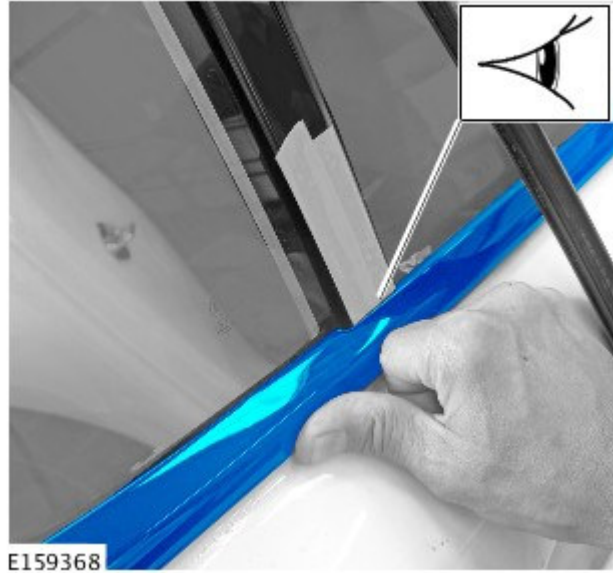
42. Make sure the new door C-pillar trim is in place.



43. Install fixings and tighten to 1.3Nm.



44. Apply protective tape to the existing trim prior to fitting the new door C-pillar trim.

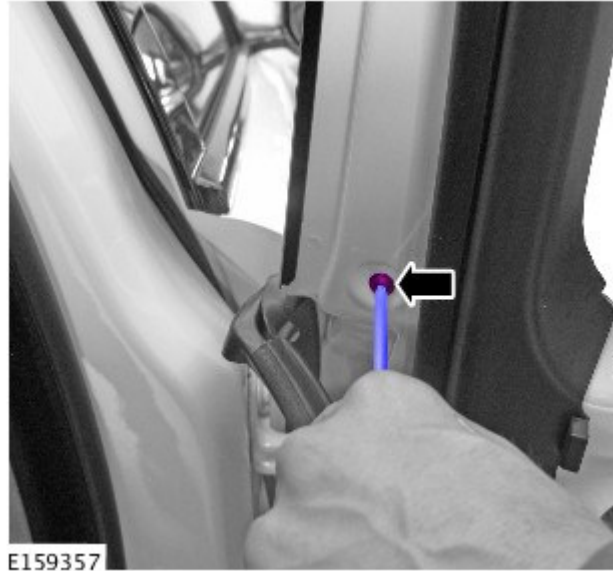


45. Install the new door C-pillar trim.

46. Tighten the two (2) fixings to 1.1 Nm.



47. Tighten the front fixing to 3.2Nm.



48. Install the rear door glass (see TOPIx Workshop Manual, Section 501-11).

49. Install the margin seal.

- Apply ample soapy water as a lubricant.

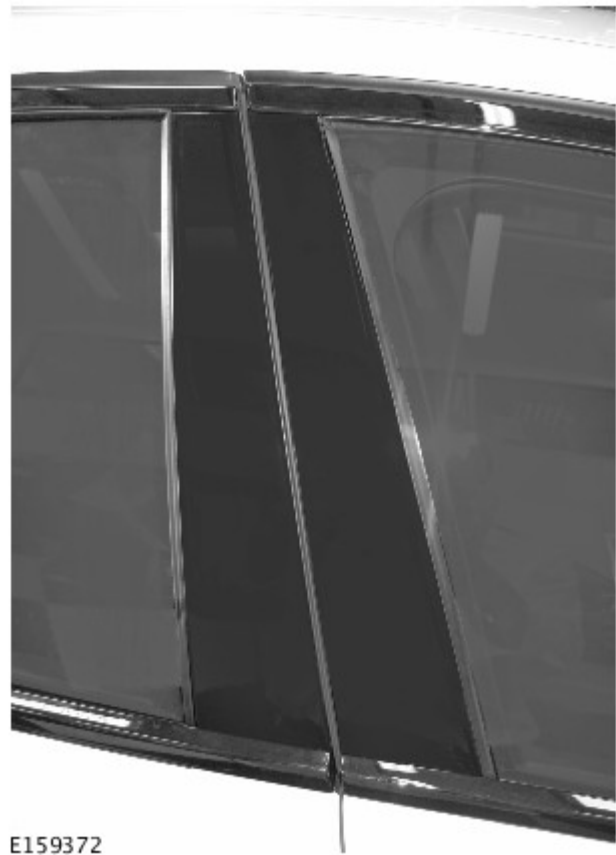


50. Install seal to fixed glass

- Apply ample soapy water as a lubricant.



51. Check the profile of the front-to-rear doors. This should be 4mm +/- 1mm over the full length.



52. If required, perform steps 25-51 to the rear left door.