



Service Bulletin

File in Section: -

Bulletin No.: PIC5880

Date: June, 2013

PRELIMINARY INFORMATION

Subject: SPARK EV (BEV) TAC Parts Restriction Program

Models: 2014 Chevrolet Spark EV (BEV)
Equipped with (RPO EVL)

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

As part of our ongoing quality improvement process, the following components will remain on restriction through the GM Technical Assistance Center (TAC).

Note: If the Drive Motor Battery or Drive unit is needed, refer to the latest versions of PIP5112 or PIP5131 respectively to place the order.

Recommendation/Instructions

If diagnostics lead to the replacement of any of the components listed below, please contact TAC at Telephone Number US 1-877-446-8227 (Action Center prompt or Hybrid prompt) or Canada 1-800-263-7740 for English or 1-800-263-7960 for French.

Warranty Information

For vehicles repaired under warranty using parts listed, please use corresponding labor op:

| Part Name | Part Number | Labor Op |
|---|-------------|----------|
| A4- HV Drive Motor Battery (Complete Pack) | 23176402 | 5030630 |
| Drive Unit (Transaxle) | 24257888 | 8464670 |
| T-6 Traction and Power inverter Module (TPIM) | 12652453 | 5010240 |
| Accessory Power Module (APM) | 24267785 | 5010220 |
| K57 - Onboard Charge Module (OBCM) | 24267451 | 5040210 |
| K114B- Hybrid Powertrain control Module (HPCM 2) | 22985723 | 5410140 |
| K17 - Electronic Brake Control Module (EBCM) | 23154359 | 2410370 |
| Brake Pressure Modulator Valve (BPMV) | 20864952 | 2410170 |
| K118- Air Compressor Control Module (ACCM) | 95270908 | 4417120 |
| K10- Cabin Heater Control Module (CHCM) | 22851153 | 4414090 |

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.