



# Service Bulletin

File in Section: -

Bulletin No.: PIC5880A

Date: July, 2013

## PRELIMINARY INFORMATION

**Subject:** SPARK EV (BEV) TAC Parts Restriction Program

**Models:** 2014 Chevrolet Spark EV (BEV)  
Equipped with (RPO EVL, EN0)

**This PI was superseded to update parts information. Please discard PIC5880.**

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

### Condition/Concern

As part of our ongoing quality improvement process, the following components will remain on restriction through the GM Technical Assistance Center (TAC).

**Note:** If the Drive Motor Battery or Drive unit is needed, refer to the latest versions of PIP5112 or PIP5131 respectively to place the order.

### Recommendation/Instructions

If diagnostics lead to the replacement of any of the components listed below, please contact TAC at Telephone Number US 1-877-446-8227 (Action Center prompt or Hybrid prompt) or Canada 1-800-263-7740 for English or 1-800-263-7960 for French.

### Parts and Warranty Information

For vehicles repaired under warranty using parts listed, please use corresponding labor op:

| Component Code | Part Name  | Part Number | Labor Op |
|----------------|--|-------------|----------|
| A4             | HV Drive Motor Battery (Complete Pack)   | 23176402    | 5030630  |
| K10            | Coolant Heater Control Module (CHCM)   | 22851153    | 4414090  |
| K114B          | Hybrid Powertrain Control Module 2 (HPCM 2)  | 22985723    | 5410140  |
| K118           | Air Compressor Control Module (ACCM)   | 95270908    | 4417120  |
| K17            | Electronic Brake Control Module (EBCM)   | 23154359    | 2410370  |
| K57            | Onboard Charge Module (OBCM) Battery Charger Control Module  | 24267451    | 5040210  |
| N/A            | Drive Unit (Transaxle)   | 24257888    | 8464670  |
| N/A            | Brake Pressure Modulator Valve (BPMV)  | 20864952    | 2410170  |
| S15            | Manual Service Disconnect (MSD) Connector Drive Motor Battery High Voltage Manual Disconnect Lever | 13583086    | N/A      |
| T1             | Accessory Power Module (APM) Accessory AC and DC Power Control Module                              | 24267785    | 5010220  |
| T24            | DC Fast Charger - High Content (HPCC) High Voltage Battery Disconnect Control Module               | 23164011    | 5010230  |
| T24            | AC Charger - Low Content (HPCC) High Voltage Battery Disconnect Control Module                     | 22985451    | 5010230  |
| T6             | Hybrid Powertrain Control Module (HPCM) Drive Motor Generator Power Inverter Module (TPIM)         | 12652453    | 5010240  |

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.