



# Service Bulletin

File in Section: -

Bulletin No.: PIT5225A

Date: October, 2013

## PRELIMINARY INFORMATION

**Subject:** Front Door Window Belt Molding Retainer Bolt Corrosion

**Models:** 2014 Chevrolet Silverado 1500  
2014 GMC Sierra 1500  
Built prior to 8/13/2013

This PI was superseded to update model list. Please discard PIT5225.

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

### Condition/Concern

Some owners may comment that the front side door window belt molding retainer bolt is corroded, see photo below.



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### Recommendation/Instructions

To correct this issue, replace the Bolt with GM Part # 11515397. Apply Red Thread Adhesive (GM Part # 89021297, Canada Part # 10953488 or equivalent) to the bolt threads and tighten to 27 lb-in (3 N-m).

### Parts Information

Part Number	Description	Qty
11515397	Bolt	1
89021297 (US)	Thread Adhesive	1
10953488 (Canada)	Thread Adhesive	1

## Warranty Information

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
2080058*	Front Side Door Belt Revel Molding Retainer Bolt	0.2 hr
Add	Additional Door	0.1 hr
* This is a unique labor operation for bulletin use only. This will not be published in the Labor Time Guide.		

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.