

Passenger Side Floor Mat Bunching

Service Category Vehicle Interior

Section Interior Panels/Trim

Market USA

Lexus Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2013	LS460	VDS(s): BL1EF, BL5EF, GL1EF, GL5EF

Introduction

Some 2013 model year LS 460 and LS 460L Rear Wheel Drive (RWD) vehicles may exhibit bunching in the passenger side front floor mat due to incorrectly mounted locating grommets. The grommets may have been installed too far apart, creating a slight bulge in the floor mat between the grommets when the floor mat is installed. Use the following procedure to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1301	Check Passenger Side Floor Mat Grommet Spacing	0.2	PT208-50130-20 PT208-50130-40	67	57
Combo A	Replace Floor Mat (if Necessary)	0.1	PT208-50134-20 PT208-50134-40		

APPLICABLE WARRANTY

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

MODEL	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
LS 460	PT208-50130-20	Same	LS FM SWB RWD Black	1
	PT208-50130-40	Same	LS FM SWB RWD Brown	1
LS 460L	PT208-50134-20	Same	LS FM LWB RWD Black	1
	PT208-50134-40	Same	LS FM LWB RWD Brown	1

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Repair Procedure

CAUTION

- **ALWAYS** verify the floor mat to ensure it is designed specifically for the model and model year it is being installed in.
- **ONLY** use floor mats that can be retained using the retaining clips. All OEM Lexus floor mats are specifically designed to fit correctly and be retained using the retaining clips.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retaining clips. If the driver side floor mat is **NOT** properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- **NEVER** install more than one floor mat at a time in the driver's seating position.
- If applicable, any secondary set of floor mats (based upon customer preference, such as the all weather floor mats or other floor mats) **MUST** be placed in the trunk with all the packaging material intact. Do **NOT** install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

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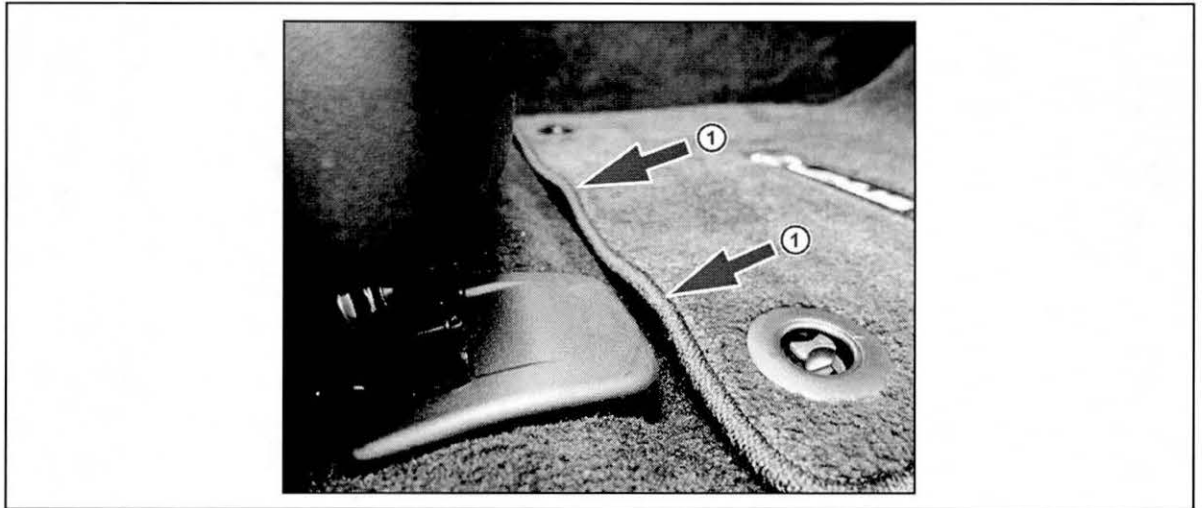
Repair Procedure (Continued)

1. Confirm condition is present.

Is the floor mat bunching?

- **YES** – Proceed to step 2.

Figure 1.



1	Bunching Present
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- **NO** – The vehicle has the correct floor mat. Return vehicle to the customer.

Figure 2.

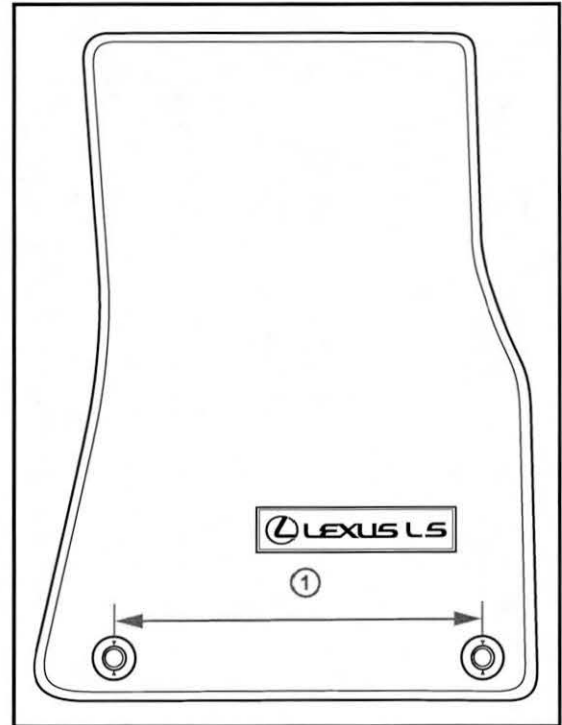


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Repair Procedure (Continued)

2. Remove the floor mat and measure the distance between the 2 grommets as shown.

Figure 3.

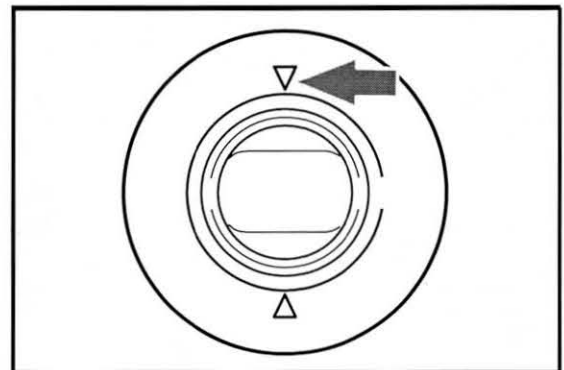


1 Distance Between Grommets

NOTE

Be sure to measure between the reference arrows as shown in Figure 4.

Figure 4.



Passenger Side Floor Mat Bunching

Repair Procedure (Continued)

3. Confirm that the distance between the center points of the grommets is within the acceptable range.

Acceptable Range: 393 – 397 mm (15.47 – 15.63 in.)

Is the distance between the grommets within the acceptable range?

- **YES** – Reinstall the original floor mats.
- **NO** – Replace the floor mat with the new service parts.

NOTE

Verify that the new floor mat meets specification.

HINT

Refer to Service Bulletin [L-SB-0153-11](#), “*Floor Mat Installation During PDS*” for best practices when installing floor mats.