

# Initial Defroster Performance in Cold Weather

Service  
Category Vehicle Interior

Section Heating/Air Conditioning

Market USA

Toyota Supports  
ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2011 – 2013	Sienna	

## Introduction

After initial start-up in cold weather conditions, the front windshield defroster pattern may not meet customer expectations. An updated A/C amplifier is available that improves the front windshield defroster pattern.

## Production Change Information

This bulletin applies to the following vehicles:

- ALL 2011 – 2012 MY Sienna vehicles.
- 2013 MY Sienna vehicles equipped with Auto A/C produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	DRIVETRAIN	GRADE	PRODUCTION CHANGE EFFECTIVE VIN
Sienna	2WD	SE	5TDKK3DC#DS302086
		XLE, Limited	5TDXK3DC#DS302086
			5TDYK3DC#DS302086

- This bulletin does **NOT** apply to 2013 MY Sienna vehicles equipped with Manual A/C.

## Parts Information

ENGINE	HVAC SYSTEM TYPE	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
V6	Manual	88650-08100	88650-08101	Air Conditioner Amplifier Assy	1
	Auto	88650-08150	88650-08151		1
4 Cyl	Manual	88650-08160	88650-08161		1
	Auto	88650-08170	88650-08171		1

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### Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
AC1203	R & R A/C Amplifier	0.3	88650-08100 88650-08150 88650-08160 88650-08170	72	99

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Repair Procedure

1. Remove the A/C amplifier.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2011 / 2012 / 2013 Sienna:  
*Vehicle Interior – Heating/Air Conditioning – “Heating/Air Conditioning: Air Conditioning Amplifier: Removal”*

2. Install the updated A/C amplifier.

Refer to TIS, applicable model and model year Repair Manual:

- 2011 / 2012 / 2013 Sienna:  
*Vehicle Interior – Heating/Air Conditioning – “Heating/Air Conditioning: Air Conditioning Amplifier: Installation”*

3. Confirm proper HVAC system operation.