T-SB-0023-13

Rev1

February 8, 2013



Floor Mat Installation During PDS

Service

Category General

Section

Pre-Delivery Service

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	19 19 19 19 19 19 19 19 19 19 19 19 19
2014	4Runner, Avalon,		
	Avalon HV, Camry,		.E
	Camry HV, Corolla, FJ		
	Cruiser, Highlander,		
	Highlander HV, Land		
	Cruiser, Prius, Prius		
	C, Prius PHV, Prius		
	V, RAV4, RAV4 EV,		
	Sequoia, Sienna,		
	Tacoma, Tundra,		
	Venza, Yaris		

REVISION NOTICE

September 6, 2013 Rev1:

Applicability has been updated to include 2014 model year RAV4 EV vehicles.

Any previous printed versions of this bulletin should be discarded.

Introduction

2014 model year vehicles are equipped with driver's side floor mat retaining clips to secure the floor mat in the correct position. In addition, some models may utilize retaining clips for passenger side and rear seat floor mats as well. Follow the appropriate installation procedure to attach the driver's side, and if applicable, the passenger's side and rear seat floor mats to the vehicle carpet using the floor mat retaining clips during Pre-Delivery Service (PDS).

Rev1

Floor Mat Installation During PDS

Introduction (Continued)

(P) TOYOTA

CAUTION

- Always verify the floor mat to assure it is designed specifically for the model and model year it
 is being installed in.
- ONLY use floor mats that can be retained using the retaining clips. All OEM Toyota floor mats are specifically designed to fit correctly and be retained using the retaining clips.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retaining clips. If the driver side floor mat is NOT properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- · NEVER install more than one floor mat at a time in the driver's seating position.
- If applicable, any secondary set of floor mats (based upon customer preference, such as the all weather floor mats or other floor mats) MUST be placed in the trunk with all the packaging material intact. Do NOT install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

Warranty Information

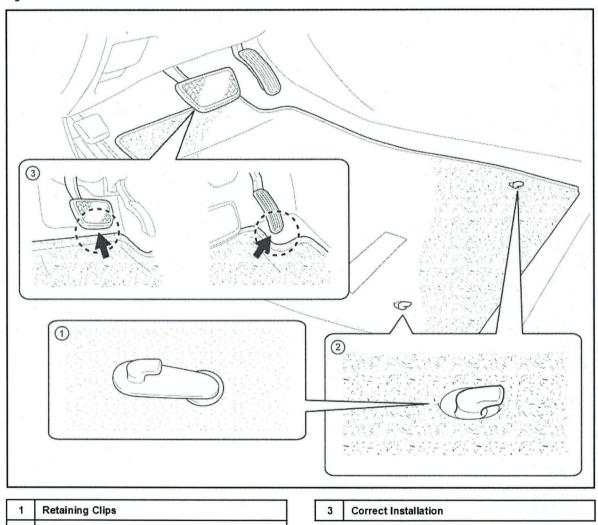
OP CODE	DESCRIPTION	ПМЕ	OFP	T1	T2
N/A	Not Applicable to Warranty	-	— · ·	_	-

Floor Mat Installation During PDS

Installation Procedure: Hook Style

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Attach the driver, and if applicable, passenger side and rear seat, floor mats to the vehicle carpet using the retaining clips. Secure the mat by inserting the retaining clips through the grommet holes.

Figure 1.



Rev1

Floor Mat Installation During PDS

Installation Procedure: Hook Style (Continued)

3. Verify proper installation.

NOTE

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 2.

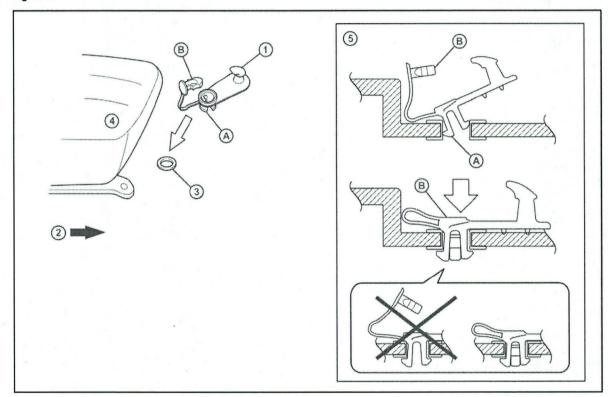


Page 5 of 9

Rev1

Installation Procedure: Hook Style with Locking Clip

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Attach the retention clip to the floor by inserting the retention clip claws into the floor eyelet. Figure 3.



1	Retention Clip
2	Front of Vehicle
3	Retention Clip Eyelet on Vehicle Floor
4	Seat

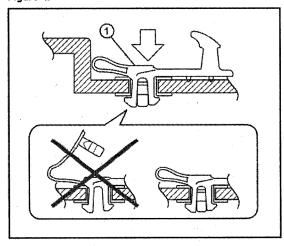
5	Cross-sectional Diagram	
Α	Retention Clip Claw	
В	Locking Clip	

Floor Mat Installation During PDS

Installation Procedure: Hook Style with Locking Clip (Continued)

3. To lock the retention clip in place, insert the locking clip of the retention clip into the designated hole.

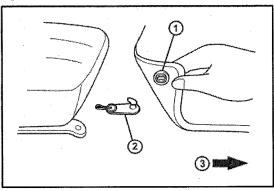
Figure 4.



1 Locking Clip

 Align the floor mat holes with the retention clip hooks and place the floor mat holes onto the retention clip hooks.

Figure 5.



1	Retention Clip Eyelet on Floor Mat
2	Retention Clip
3	Front

Floor Mat Installation During PDS

Installation Procedure: Hook Style with Locking Clip (Continued)

5. Verify proper installation.

NOTE

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 6.

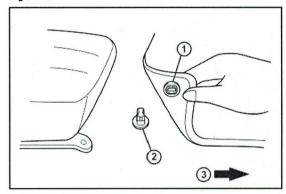


Page 8 of 9

Floor Mat Installation During PDS

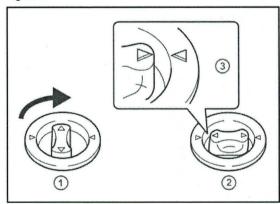
Installation Procedure: Pre-installed Knob Style

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Align the floor mat holes with the retention clip knobs and place the floor mat holes onto the retention clip knobs.



1	Retention Clip Eyelet on Floor Mat	
2	Retention Clip	
3	Front of Vehicle	

3. Turn the retention clip knobs a quarter of a turn to Figure 8. lock in place and verify the "triangle" marks on the retention clip knobs and floor mat are aligned.



1	Twist Knob	. Y
2	Knob in Locked Position	
3	Align "Triangle" Marks	

Rev1

Floor Mat Installation During PDS

Installation Procedure: Pre-installed Knob Style (Continued)

T-SB-0023-13

4. Verify proper installation.

NOTE

If applicable, DO NOT remove the yellow "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 9.

CAUTION PRECAUCIÓN Use este tapete únicamente para el lado del conductor. Use this floor mat for driver's side only. This floor mat was designed Este tapete fue diseñado especificamente para usarse en este modelo y año de vehículo, y NO DEBE usarse en ningún specifically for use in this model and model year vehicle and SHOULD NOT be used in any otro vehículo. other vehicle. To prevent the floor mat from shifting, the floor mat should be attached securely to the floor with the retention clips. Para evitar que el tapete se mueva, el tapete debe certirse al piso de manera segura con los sujetadores de relención. To properly use the retention Para usar correctamente los sujetadores de retención, gira clips, turn the knobs on the clips to the lock position as shown in the following illustration. The foor mat MUST BE las perillas en los sujetadores a la posición de bloqueo como se muestra en la siguiente installed directly on the carpeted floor of the vehicle and properly secured with the retention clips. The floor mat should NEVER be installed on top of another ilustración. rusiracon. El tapete DEBE instalarse directamente al piso alfombrado del vehículo y ceñirse correctamente con los sujetadores de retención. El NEVER place the floor mat lapete NUNCA debe instalarse In the vehicle upside-down or icima de otro tapete NUNCA coloque el tapete en el vehículo boce abajo o al revés. ÁLWAYS ALIGN WARK SIEMPRE ALINEE LAS MARCAS TOLLOURS ALIGNER LES MARC أم دائماً يرصف العلامة