T-SB-0020-13

Rev2

February 8, 2013



Smart Key System Check During PDS

Service

Category General

Section

Pre-Delivery Service

Market USA



Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION | |
|---------|------------------------|------------------------|---|
| 2014 | 4Runner, Avalon, | | _ |
| | Avalon HV, Camry, | 20 | |
| | Camry HV, Corolla, | | |
| | Highlander, Highlander | | |
| | HV, Land Cruiser, | | |
| | Prius, Prius C, Prius | | • |
| | PHV, Prius V, RAV4, | | |
| | RAV4 EV, Sequoia, | | |
| | Sienna, Venza | | |

REVISION NOTICE

August 23, 2013 Rev2:

 Vehicle applicability has been updated to include 2014 model year Corolla and RAV4 EV vehicles.

April 23, 2013 Rev1:

· The Inspection Procedure has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2014 model year vehicles are equipped with a Smart Key system, which allows the customer to enter and start the vehicle without using a mechanical key. To ensure the system is operating properly, the Smart Key functions (Smart Entry and Smart Start) should be inspected during Pre-Delivery Service (PDS). The following inspection procedure has been developed to confirm the proper operation of the Smart Key system prior to vehicle delivery.

NOTE

Check ALL of the Smart Keys using this procedure.

Warranty Information

| OP CODE | DESCRIPTION | TIME | OFP | T1 | T2 |
|---------|--------------------------------|------|-----|----|----|
| N/A | N/A Not Applicable to Warranty | | _ | _ | - |

Inspection Procedure

1. Remove ALL Smart Keys from the vehicle.

NOTE

The remaining keys need to be a minimum of 3 feet (1 meter) away from the vehicle.

2. Check Smart Entry function at all the doors.

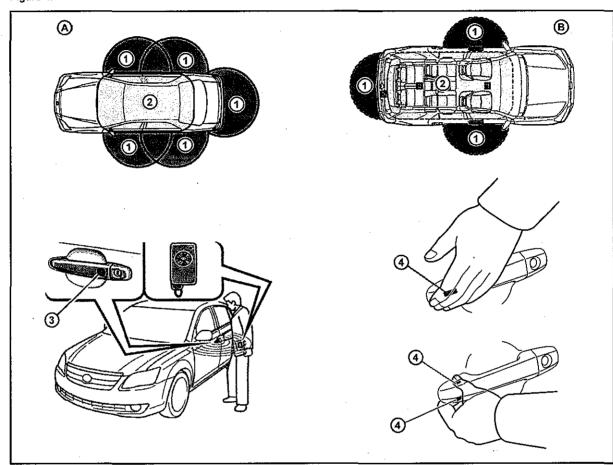
NOTE

Smart Key MUST be in actuation area No. 1 for this check (see Figure 1 below).

Inspection Procedure (Continued)

TOYOTA

Figure 1.



| Α | 4 Door Sensor Vehicles | |
|---|------------------------|--|
| В | 2 Door Sensor Vehicles | |
| 1 | Actuation Area No. 1 | |

| 2 | Actuation Area No. 2 |
|-----|----------------------|
| . 3 | Lock Sensor Button |
| 4 | Lock Sensor Area |

Inspection Procedure (Continued)

A. Locking operation:

Push the lock button/lock sensor on the outside door handle. All the doors should lock simultaneously. At this time, one beep will be heard and the turn signal lights will flash once.

B. Unlocking operation:

NOTE

After checking the lock function, wait at LEAST 3 seconds before checking the unlock function.

Grasp the outside door handle (sensors are located on the underside of the door handles). At this time, two beeps will be heard and the turn signal lights will flash twice.

NOTE

Only the driver's door unlocks when the driver's door handle is grasped. All the doors unlock when any door handle other than the driver's door handle is grasped.

3. Check the Wireless Door Lock function.

Using the remote outside of the vehicle, confirm that all doors can be locked and unlocked using the wireless remote.

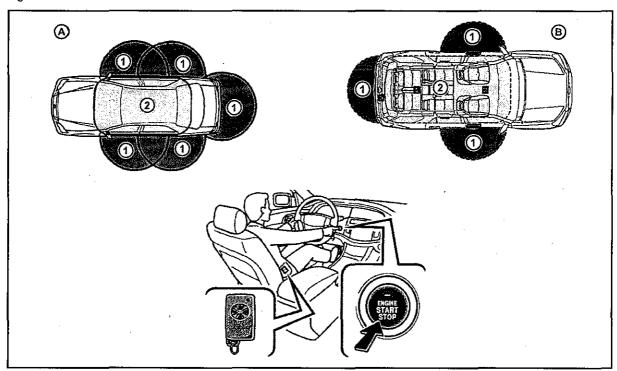
Inspection Procedure (Continued)

4. Check Smart Start function from inside the vehicle.

NOTE

Smart Key MUST be in actuation area No. 2 for this check (see Figure 2 below).

Figure 2.



| Ì | Α | 4 Door Sensor Vehicles | ·· |
|---|---|------------------------|--------|
| | B | 2 Door Sensor Vehicles | |

| 1 | Actuation Area No. 1 | |
|---|----------------------|-------|
| 2 | Actuation Area No. 2 | _ |

- A. Check for proper activation of the "ENGINE START/STOP" switch.
 - (1) Make sure the gear selector lever is in the "P" position.

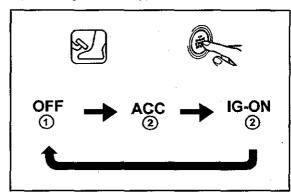
Inspection Procedure (Continued)

- (2) Without depressing the brake pedal, press the "ENGINE START/STOP" switch and confirm the mode changes properly. From the "OFF" mode:
 - Press once. The power supply mode is in the "ACC" mode.
 - Press twice. The power supply mode is in the "IG-ON" mode.
 - Press three times. The power supply mode is in the "OFF" mode.

NOTE

If the "ENGINE START/STOP" switch illuminator blinks in amber, refer to the Repair Manual.

Figure 3. Engine Start/Stop Switch



| 1 | Light Off | | |
|---|-----------|--|--|
| 2 | Light On | | |

- B. Check the engine start/stop operation.
 - (1) Make sure that the gear selector lever is in the "P" position.
 - (2) When depressing the brake pedal, check that the green engine switch illuminator comes on, and push the "ENGINE START/STOP" switch to start the engine.
 - (3) Push the switch again to stop the engine.

NOTE

When the "ENGINE START/STOP" switch is turned OFF with the gear selector lever in a position other than "P," the vehicle electrical system will be in the "ACC" mode. When the door is opened, the Smart Key System Warning Buzzer will sound indicating that the electrical system is <u>not</u> "OFF" when exiting the vehicle. This may result in a discharged battery. Be sure to turn OFF the engine AFTER shifting the gear selector lever to the "P" position.

Checking Procedure:

- Shift the gear selector lever to the "P" position (or check that the gear selector lever is in the "P" position).
- Press the "ENGINE START/STOP" switch once and check that the indicator light goes OFF.
- 5. Repeat steps 2 4 with each Smart Key.