

## Taillight Lens Cracking

Service Category Vehicle Exterior

Section Door/Hatch

Market USA

Scion Supports  
 ASE Certification 

### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2013 – 2014	FR-S	

### Introduction

The rear combination lights on some 2013 – 2014 model year FR-S vehicles may exhibit cracking from the upper surface of the lens. This can result from the trunk lid contacting the rear combination light housing if excessive force is applied to the trunk lid when closing. Follow the procedure in this bulletin to address this condition.

### Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	DRIVETRAIN	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
FR-S	RWD	FHI	JF1ZNAA1#E9702613

### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
640301	R & R Luggage Compartment Weatherstrip	0.2	SU003-01469	94	14
BD1310	R & R Luggage Compartment Cushion	0.2	SU003-01472		
811011	R & R Rear Combination Light Assembly (One Side)	0.3	SU003-02532 SU003-02533		16
Combo A	R & R Rear Combination Light Assembly (Opposite Side)	0.2			

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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### Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
SU003-01469	SU003-05128	Weatherstrip, Luggage Compartment Door	1
SU003-01472	SU003-05129	Cushion, Luggage Compartment Door	2
SU003-02533		Lens & Body, Rear Combination Lamp, LH	1
SU003-02532		Lens & Body, Rear Combination Lamp, RH	1
SU003-04709		Gasket, Rear Combination Lamp, LH	1
SU003-04708		Gasket, Rear Combination Lamp, RH	1
SU003-04650		Nut (if necessary)	4

### Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Kit*	<a href="#">00002-06020-01</a>	1

\* Essential SST.

**NOTE**

Additional SSTs may be ordered by calling 1-800-933-8335.

### Repair Procedure

1. Confirm the upper surface of the lens in the rear combination light is cracked.

Figure 1.

