T-SB-0171-13



# MIL "ON" DTC P0A80 or P0A7F due to Dust or Debris in HV Battery Cooling Fan

Service Category Engine/Hybrid System

			Toyota Supports
Section	Hybrid/Battery Control System	Market USA	ASE Certification

#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2012 – 2014	Prius V		

#### **REVISION NOTICE**

April 21, 2014 Rev2:

• The Production Change Information section has been updated.

April 11, 2014 Rev1:

- · The Production Change Information section has been added.
- The Required Tools & Equipment and Repair Procedure sections have been updated.
- Any previous printed versions of this bulletin should be discarded.

#### Introduction

Some 2012 – 2014 model year Prius V vehicles may exhibit a MIL "ON" condition with Diagnostic Trouble Code (DTC) P0A80 or P0A7F stored due to dust or debris build-up in the HV Battery Cooling Fan. Use the following repair procedure to improve this condition.

#### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Prius V	JTDZN#EU#E3324736

#### Parts Information

CURRENT PART NUMBER	PART NAME	QTY
G92DH-47040	Filter, HV Battery Intake, No. 1	1
G9510-76010	Battery Assembly	1

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1316	Clean HV Battery Cooling Fan, Replace HV Battery Assembly, and Install HV Battery Cooling Fan Intake Filter	2.6	G9510-76010	8A	99

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Hybrid System Warranty. This warranty is in effect for 96 months or 100,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*		TS2UNIT	
TIS Techstream	ADE	TSPKG1	1
Techstream Lite		TSLITEDLR01	

#### NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 9.00.026 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

	SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
		<u>00002-03100-S</u> (Small)	
	Electrical Insulating Gloves*	<u>00002-03200-M</u> (Medium)	1
		<u>00002-03300-L</u> (Large)	

## CAUTION

Always inspect Electrical Insulating Gloves before use for cracks, ruptures, tears, pinholes, or damage. Do NOT wear if damaged.

## NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

\* Essential SST.

# MIL "ON" DTC P0A80 or P0A7F due to Dust or Debris in HV Battery Cooling Fan

Rev2

#### **Repair Procedure**

1. Inspect the HV Battery Cooling Fan for dust or debris build-up.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

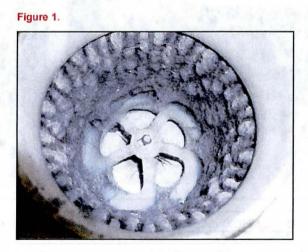
 <u>2012</u> / <u>2013</u> / <u>2014</u> Prius V: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Battery Blower: Removal"

Is the HV Battery Cooling Fan clogged with dust or debris build-up? Refer to Figure 1 for an example of a clogged cooling fan.

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Refer to TIS, applicable model and model year Repair Manual:

 <u>2012</u> / <u>2013</u> / <u>2014</u> Prius V: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Battery System: P0A80-123: Replace Hybrid Battery Pack / P0A7F-123: Hybrid Battery Pack Deterioration"



2. Using vacuum, and compressed air, if necessary, clean any dust, lint, or debris buildup from the HV Battery Cooling Fan blades, module, and ducts.

## NOTICE

- Do NOT attempt to clean the HV Battery Cooling Fan while it is installed in the vehicle. Doing so may cause dust or debris to enter the HV Battery Case.
- Failure to secure the fan blades while cleaning can result in electronic circuit failure due to overturning.

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## MIL "ON" DTC P0A80 or P0A7F due to Dust or Debris in HV Battery Cooling Fan

#### Repair Procedure (Continued)

3. Replace the HV Battery Assembly.

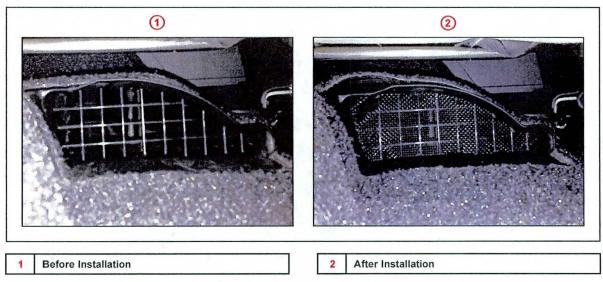
Refer to TIS, applicable model and model year Repair Manual:

- <u>2012</u> / <u>2013</u> / <u>2014</u> Prius V: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: HV Battery: Removal"
- <u>2012</u> / <u>2013</u> / <u>2014</u> Prius V: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: HV Battery: Installation"
- 4. Install the HV Battery Cooling Fan Intake Filter as shown.

#### NOTE

The filter should be cleaned when dust begins to appear on the surface.

Figure 2.



- 5. Clear any DTCs that have set during the repair procedure and test drive the vehicle to confirm normal operation.
- 6. For severe usage vehicles, refer to Service Bulletin <u>T-SB-0162-13</u>, *"HV Battery Cooling Fan Maintenance for Severe Usage Vehicles,"* for additional HV Battery Cooling Fan maintenance recommendations.