



**HYUNDAI** | NEW THINKING.  
NEW POSSIBILITIES.

**Technical Service Bulletin**

GROUP <b>BODY</b>	NUMBER <b>13-BD-004</b>
DATE <b>OCTOBER 2013</b>	MODEL(S) <b>TUCSON (LM)</b>

SUBJECT: **OUTSIDE REAR VIEW MIRROR REPAIR**

**Description:** Some Tucson (LM) may experience vibration and/or sound due to the left or right outside mirrors being loose. This bulletin describes the procedure to add Loctite to the outside mirror base mounting screw.



**Applicable Vehicles:** SOP – March 31, 2012

**Warranty Information:**

Op Code	Operation	Op Time	Causal Part #	Nature Code	Cause Code
87610F00	OUTSIDE REAR VIEW MIRROR REPAIR(One side)	0.3 M/H	87610-2S030 87610-2S050 87610-2S060	N29	C29
87610F01	OUTSIDE REAR VIEW MIRROR REPAIR(Both sides)	0.5 M/H	87620-2S030 87620-2S050 87620-2S060	N29	C29

**Service Procedure:**

1. Remove speaker cover.



**CAUTION**

Be careful not to damage cover.



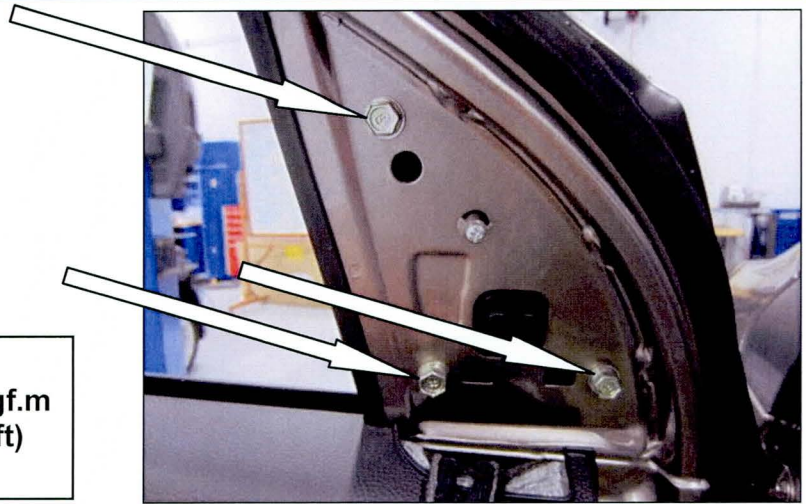
2. Disconnect outside mirror wire harness.



3. Remove 3 mounting bolts.

**\* NOTE**

Tightening torque : 0.7~1.1kgf.m  
(6.86~10.79N-m, 5.06~7.96ib.ft)



4. While holding the mirror housing, remove retaining screw and plastic anchor.

**CAUTION**

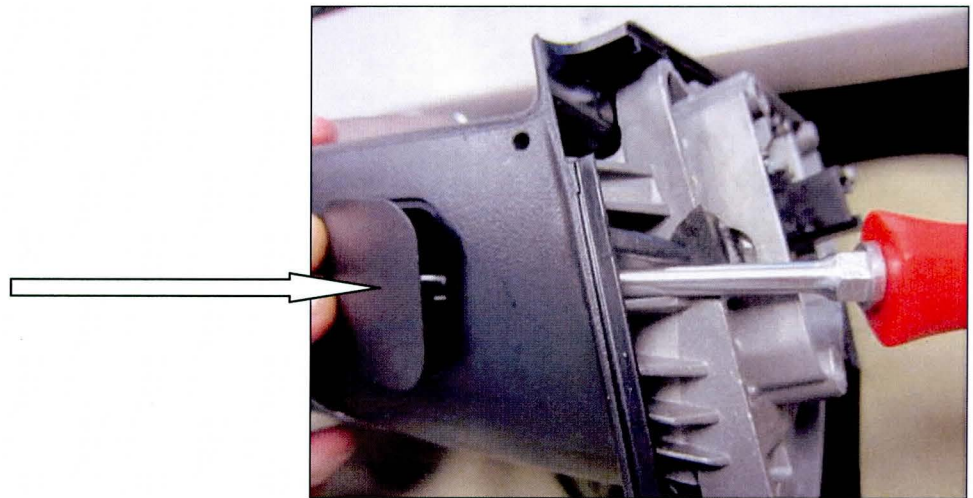
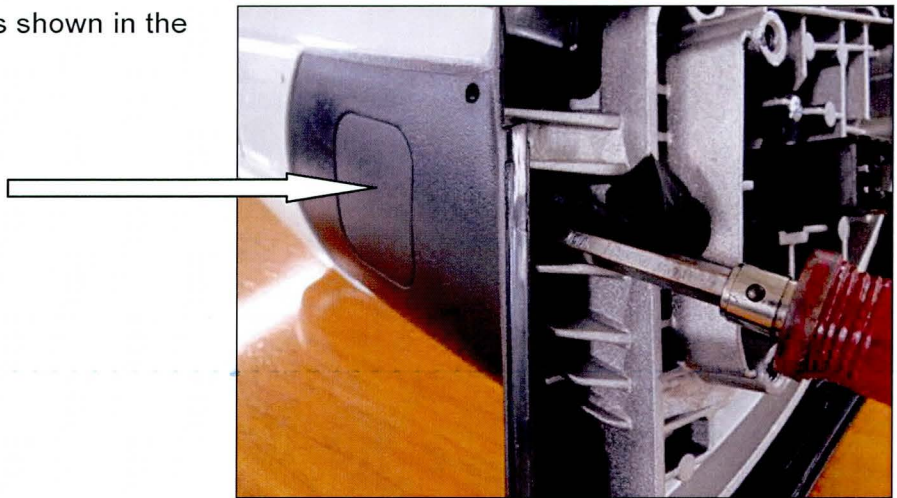
Be careful not to drop the mirror.



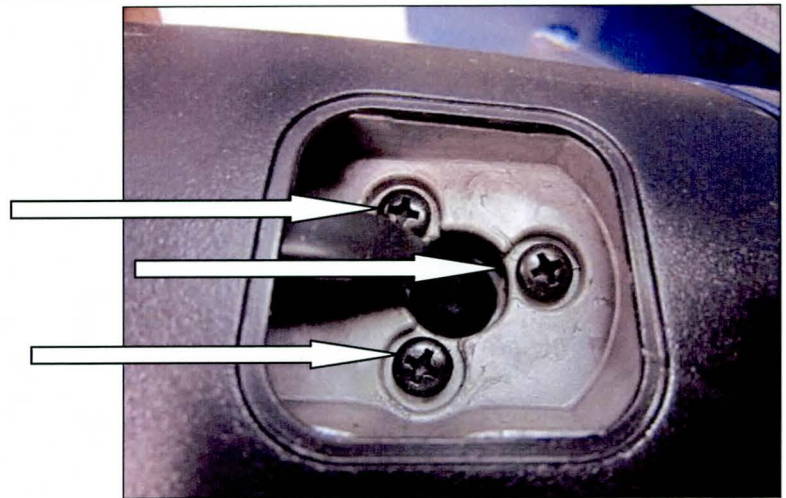
- 5. Remove mirror pad.



- 6. Remove base cover cap as shown in the picture.



7. Remove 3 screws.



8. Clean screws thoroughly.



9. Apply Loctite\* to the screw as in the photo.

**\* NOTE**

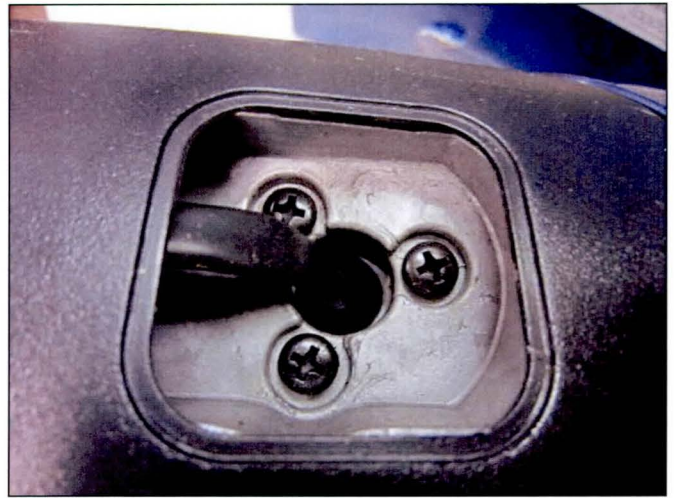
LOCTITE THREADLOCKER  
BLUE 242 or equivalent.

**\* NOTE**

Avoid the top threads.



10. Reinstall all three screws.



11. Reinstall mirror in reverse order.

Verify ALL the operations of side mirror:

- Mirror switch; up, down, left, right
- Side marker blinker (if equipped)

