



Mercedes-Benz

The best or nothing.

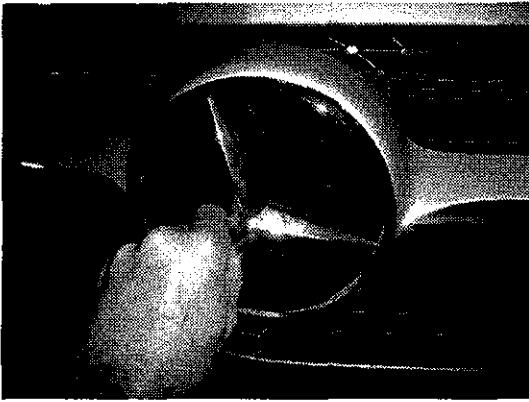
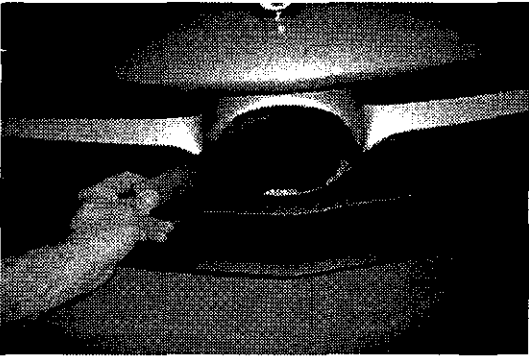
**star bulletin**



Date: October 2013  
Order No.: P-B-88.40/89  
Group: 88

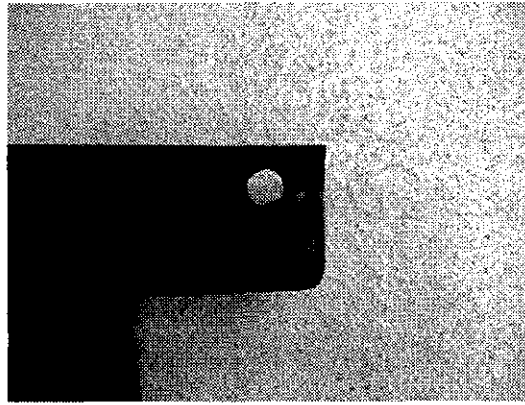
**SUBJECT: Model 117**  
**Permanently Illuminated Star Installation Instructions**

**Note:** These US specific instructions are for the star to be illuminated when the ignition is switched on.

<p>1. Remove star from grill, rotate counter-clockwise.</p>	 <p><b>Figure 1</b></p>
<p>2. Remove air intake block-off plate on driver's side. (Figure 2). 3. Unclip in two locations.</p>	 <p><b>Figure 2</b></p>

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

4. Drill suitable hole in the right hand end, of the block-off plate. (Figure 3).



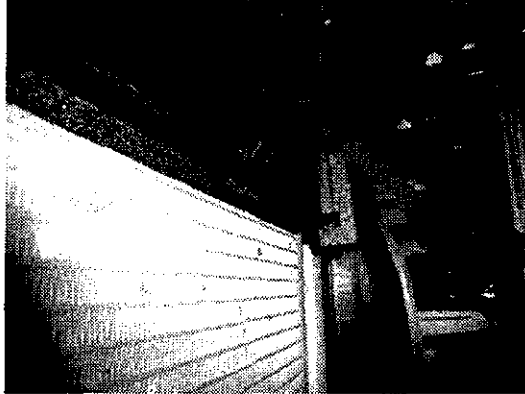
**Figure 3**

5. Feed the end of the Illuminated Star wiring harness through the hole. (Figure 4).



**Figure 4**

6. Install the block-off plate with the wires through the hole (Figure 4 and Figure 5 arrow).



**Figure 5**

7. Route the wires through the intake opening in the upper radiator support, and the opening in the grill. (Figure 6).
8. Route the Star wiring harness in the engine compartment to prevent damage to the harness.

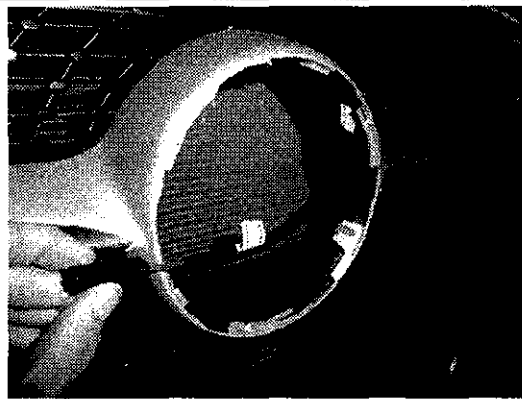


Figure 6

9. Install wiring harness as shown in (Figure 7). Clip the wire terminal into the fuse holder and install the holder and fuse into cavity 23 in the front SAM. (red arrow, Figure 7) Install the ground wire on the vehicle ground lug as shown. (yellow arrow, Figure 7).

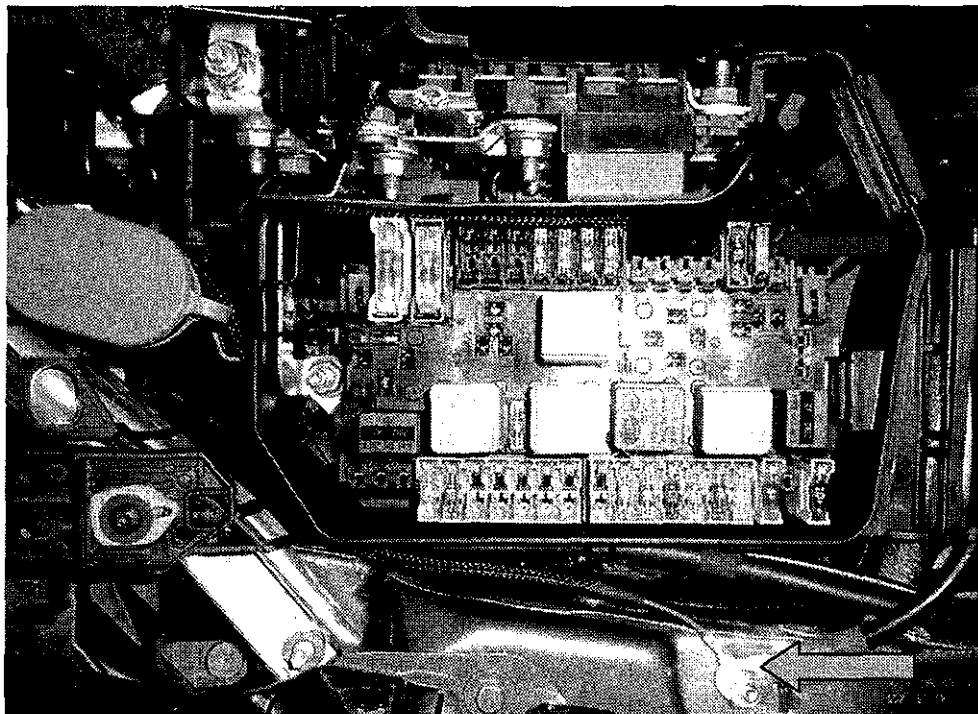


Figure 7

#### Parts Information

Qty.	Part Name	Part Number
1	Wiring harness	A 117 820 03 00
1	Star	A 166 817 03 16