# Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



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Subject:

MAZDA RADAR CRUISE CONTROL (MRCC) WARNING LIGHT ON WITH DTC C1A67:92

Bulletin No: 01-014/13

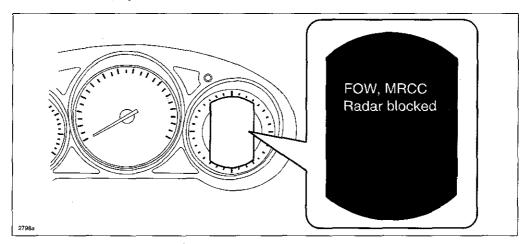
Last Issued: 06/14/2013

## APPLICABLE MODEL(S)/VINS

2014 Mazda6 vehicles with VINs from JM1 GJ \*\*\*\*\*\* 103113 to JM1 GJ \*\*\*\*\*\* 112154 (produced from December 3, 2012 to February 21, 2013)

#### DESCRIPTION

Some vehicles may experience a Mazda Radar Cruise Control (MRCC) warning light on with DTC C1A67:92 (Radar sensor sensitivity lowered). FOW, MRCC Radar blocked message will be displayed in the Instrument Cluster Multi-Information Display.



Customers having this concern should have their vehicle repaired using the following repair procedure.

#### REPAIR PROCEDURE

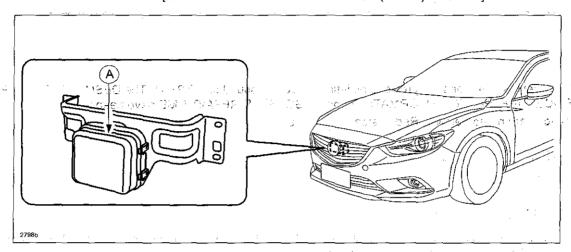
- 1. Verify customer concern.
- 2. Perform Workshop Manual diagnosis per MS3 online or Workshop Manual (section 01-02 DTC C1A67:92 [VEHICLE CONTROL MODULE (V/C-MODULE)]).
- 3. Did Step 2 diagnosis repair the customer concern?
  - a. Yes This service bulletin does not apply.
  - b. No Proceed to Step 4.

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CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical—including photocopying and recording and the use of any kind of information storage and retrieval system —without permission in writing.

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- 4. Replace the radar sensor unit (A) and perform the radar sensor aiming adjustment per MS3 online or Workshop Manual section 01-20:
  - RADAR SENSOR REMOVAL/INSTALLATION [MAZDA RADAR CRUISE CONTROL (MRCC) SYSTEM].
  - RADAR SENSOR AIMING [MAZDA RADAR CRUISE CONTROL (MRCC) SYSTEM].



5. Verify repair.

# PART(S) INFORMATION

Part Number	Description	Qty.
GHP9-67-XA1A	Radar Sensor Unit	1

# WARRANTY INFORMATION

### NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	, 18, e e e e	The second section is a second section of the second section of the second section is a second section of the second section is a second section of the second section	
Symptom Code	Cord always Dioger	hade a gradua is subbarawa bros ade s	
Damage Code		9w	
Part Number Main Cause  Quantity		GHP9-67-XA1A . 1	