

SB-10055387-7764

Campaign No. 2013120001, December 2013

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 207 (E-Coupe), Model Year 2013**
Rework Seam Seal at Left Tail Lamp

This Service Campaign has been initiated because Daimler AG (DAG), manufacturer of Mercedes-Benz vehicles, has determined that the seam seal at the left rear tail lamp may not be to specification possibly allowing moisture to enter the trunk. To correct this condition, an authorized Mercedes-Benz dealer will rework the seam seal at the left rear tail lamp at the next workshop visit.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 7 vehicles are affected.

Order No. P-SC- 2013120001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

1.  Remove left tail lamp (AR82.10-P-4905ED).

 **Note:**

- Be careful not to damage tail lamp seals when removing tail lamp.
2. Thoroughly clean seal seam and then degrease with silicone remover (shop supply).
 3. Apply missing sealant (arrows, Figure 1).

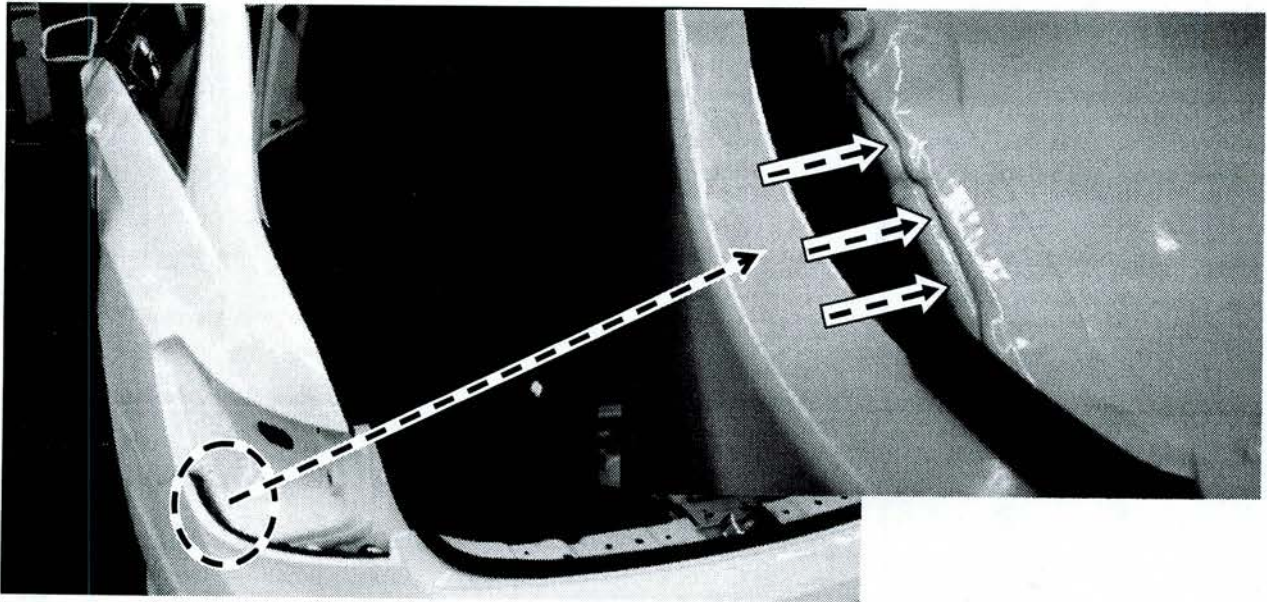



Figure 1

4.  Assemble in reverse order.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1*	Seam sealant	A 004 989 29 20	100%

* 1 container is sufficient for 20 vehicles. Submit as local purchase SMS00159, handling is included.

i Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Rework left tail lamp seal seam (02-8322).

Damage Code	Operation Number	Labor Time (hrs.)
97 900 36 7	02-8322	0.3

i Note

Operation Number labor times are subject to change.