

**SB-10054591-4655**

SI B51 17 13  
Body Equipment

November 2013  
Technical Service

**SUBJECT**

**Bolt for Tailgate Strut Holder Corroded**

**MODEL**

F25

Produced from August 31, 2010 to June 17, 2013

**SITUATION**

The customer may notice traces of corrosion on the bolt securing the tailgate strut.

**CAUSE**

Corrosion protection coating of the bolt was below BMW specifications.

**PROCEDURE**

Replace the corroded hexagon bolt.



1. Locate the hex bolt securing the tailgate strut holder. Shown is the driver's side tailgate strut. Support the tailgate with a suitable device. Using Repair Instruction 51 24 350, remove the tailgate strut/spindle drive.

2. This is a close-up picture of the hex bolt securing the tailgate strut holder. If corrosion is seen on either the driver's or passenger's side, replace the bolt with the part number listed below and torque to 38 Nm. The new bolt has an improved corrosion protection.



#### PARTS INFORMATION

Part Number	Description	Quantity
07 11 9 908 569	Hex bolt	As needed

#### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

<b>Defect Code:</b>	<b>51 24 04 75 00</b>	
<b>Repairing One Side</b>		
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 99 000	3 FRU	Work time to replace one corroded hex head bolt (Main work)
or		
51 99 000	1 FRU	Work time to replace one corroded hex head bolt (Plus work – Vehicle already in the workshop)
or		
<b>Repairing Both Sides</b>		
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>

51 99 000	4 FRU	Work time to replace two corroded hex head bolts (Main work)
or		
51 99 000	2 FRU	Work time to replace two corroded hex head bolts (Plus work – Vehicle already in the workshop)

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