

December 2013

FIRST LAST_NAME
ADDRESS
CITY, STATE ZIP
COUNTRY

Technical Service Bulletin Notification TSB#13-006 - Jayco

Dear Valued Jayco Dealer:

Jayco has determined on certain **2014 Jay Flight Swift Travel Trailers** an inspection is required to determine if there are gaps between the front window and metal at the spacer . If a gap is confirmed, replacement of the front window seal is required.

Our records indicate that the following serial numbers are listed as stock units at your dealership and are affected by this Technical Service Bulletin:

The coverage period for this Technical Service Bulletin is for one (1) year from the release of this notification. If you have sold or traded this camper, please contact the Jayco Customer Service Department at 800-283-8267.

We apologize for any inconvenience this may cause. However, we are confident that this improvement will offer continued satisfaction with your Jayco Camping Trailer.

Sincerely,

Jayco



TECHNICAL SERVICE BULLETIN

TSB#: 13-006

Job Code: 9801157

Flat Rate: 0.5 hour

NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication. REQUIRES PARTS TO BE ORDERED FROM Jayco for every unit.

ACTION REQUIRED:

Inspect for gaps between the (front) window and metal (at the spacer)
Remove the window spacer and replace the window seal.

MODELS / UNITS:

2014 Jay Flight Swift Travel Trailers

145RB **E17C** 0121, 0123-0126, 0130, 0135-0146, 0156
154BH **E17D** 0133-0143, 0159-0177, 0179-0186
184BH **E17E** 0221-0223, 0226, 0232-0233, 0238-0247, 0250-0253, 0274, 0276-0277, 0281-0282, 0284-318, 0321, 0334
185RB **E17F** 0205, 0208, 0210-0215, 0217, 0219-0229, 0231-0232, 0245-0262, 0264-0282, 0284, 0291
165RB **E17G** 0142, 0147-0148, 0153-0158, 0160, 0162-0166, 0168-0170

KIT CONTENTS

Note: Kit can only be ordered using the order form included with this bulletin.

(1) Instruction sheet
12 ft. seal

TOOLS/MATERIAL REQ.:

Screw gun w/square head bit
Putty knife
Heat gun
Isopropyl alcohol
Shop rag

INSTRUCTIONS

Inspect

1. Inspect the top and sides of the front window looking for a window spacer that is visible and creating a gap between the window and the metal. If the window is securely seated against the metal, and there is no spacer visible, no repair is required. If the spacer is visible between the window and metal, and there is a gap between the window and metal, proceed with the repair.



NOTE: The spacer may not always be as visible as illustrated in this picture. Lesser visibility and any gap between the metal and window requires the repair.

Repair

1. Remove the front window. Set all screws aside for re-use.

2. Remove the spacer block(s) that is preventing the window from fitting tightly against the metal and discard. Using a putty knife and heat gun, completely remove the rubber seal from around the window.

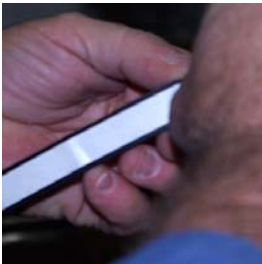


3. Remove any of the seal that did not come off cleanly from the window. Use isopropyl alcohol to remove any residue that doesn't come off easily with a putty knife.

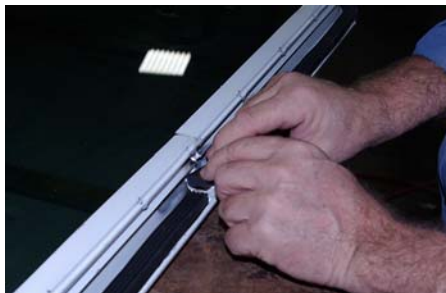
NOTE: If isopropyl alcohol is used to clean the window area, make sure the area is completely dry prior to installing the new rubber seal.



4. Pull back enough of the adhesive protective strip on the new seal to begin installation. Starting at the bottom center of the window, firmly apply the rubber strip to the window along the outside edge. Continue to install the seal around the rest of the window, pulling the adhesive protection off as you go. Be sure the seal is installed at the edge of the window (especially at corners).



5. Cut off any excess seal when you reach the starting point. Be careful when cutting the seal, that you cut off the right amount that will allow you to butt the ends of the seal up as tightly as possible. Avoid leaving a gap or overlapping the seal.



6. Re-install the window.

Jayco Service / Parts
Technical Bulletin Order Form
Fax (800) 825-8409



2014 Jay Flight Swift
Window seal
13-006

Dealer Name: _____

Acct.#: TB95 Date: _____

Dealer Account Number: _____

Phone: _____ Fax: _____

Ship To: _____

P.O.# _____

Attn: _____

Ship Via: _____

Each unit serial number MUST be recorded when ordering.

Quantity Ordered	Serial Number of Unit (Last 8 Digits)	Part Number	U/M	Unit Price
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C
		13-006J KIT,WINDOW SEAL 9801157	EA	N/C

**THESE PARTS CAN ONLY BE ORDERED USING THIS FORM.
YOU CAN NOT PLACE THE ORDER THROUGH TRADEROUTE.**