

Subject: Cascadia FIT System Anchors

Models Affected: Specific Freightliner Cascadia vehicles equipped with the FIT System manufactured May 13, 2013, through August 8, 2013.

General Information

Daimler Trucks North America LLC, on behalf of its Freightliner Trucks Division, is initiating Field Service Campaign SF486A to modify the vehicles mentioned above.

Certain Freightliner Cascadias did not have the Freightliner In-cab Training System (FIT) anchors installed.

Anchors will be installed at the seat belt tether bracket and bunk restraint locations.

There are approximately 56 vehicles involved.

Additional Repairs

Dealers must complete all outstanding field service campaigns prior to the sale or delivery of a vehicle. A Dealer will be liable for any progressive damage that results from its failure to complete campaigns before sale or delivery of a vehicle.

Owners may be liable for any progressive damage that results from failure to complete campaigns within a reasonable time after receiving notification.

Please contact Warranty Campaigns for consideration of additional charges prior to performing the repair.

Work Instructions

Please refer to the attached work instructions. Prior to performing the campaign, check the vehicle for a completion sticker (Form WAR261).

Replacement Parts

Replacement parts are now available and can be obtained by ordering the part number listed below from your facing Parts Distribution Center.

If our records show your dealership has ordered any vehicle(s) involved in campaign SF486A, a list of the customers and vehicle identification numbers will be available on AccessFreightliner.com. Please refer to this list when ordering parts for this campaign.

Table 1 - Replacement Parts for SF486A

Campaign Number	Kit Number	Part Description	Part Number	Qty.	Suggested Wholesale*
SF486A	N/A	ANCHOR-EXERCISE BAND, FIT SYS	IMM F14180Y	5 each	\$2.74 US \$2.80 CAN

* Please charge all U.S. and Canadian Direct Warranty Customers the above-listed price for the kit, as they are authorized to perform their own Recalls. This pricing does not apply to Export Distributors.

Table 1

Removed Parts

U. S. and Canadian Dealers, please follow Warranty Failed Parts Tracking shipping instructions for the disposition of all removed parts. Export distributors, please destroy removed parts unless otherwise advised.

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Daimler Trucks
North America LLC

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Labor Allowance

Table 2 - Labor Allowance

Campaign Number	Procedure	Time Allowed (hours)	SRT Code	Damage Code
SF486A	Install FIT System Anchors	0.5	996-0911A	000-Modifiedx

Table 2

IMPORTANT: When the campaign has been completed, locate the base completion label in the appropriate location on the vehicle, and attach the gray completion sticker provided in the field service kit (Form WAR261). If the vehicle does not have a base completion label, clean a spot on the appropriate location of the vehicle and first attach the base completion label (Form WAR259). If a field service kit is not required or there is no completion sticker in the kit, write the campaign number on a blank sticker and attach it to the base completion label.

Claims for Credit

You will be reimbursed for your parts, labor, and handling (landed cost for Export Distributors) by submitting your claim through the Warranty system within 30 days of completing this campaign. Please reference the following information in QuickClaim or OWL:

- Claim type is **Field Service**.
- In the FTL Authorization field, enter the campaign number and appropriate condition code (**SF486A**).
- In the Primary Failed Part Number field, enter **25-SF486-000**.
- In the Parts field, enter the appropriate part number(s) as shown in the Replacement Parts Table.
- In the Labor field, first enter the appropriate SRT from the Labor Allowance Table. For administrative time, enter SRT 939-0010A for 0.3 hours.
- For OWL, the VMRS Component Code is 014-004-009 and the Cause Code is A1 - Campaign.

This Field Service Campaign will **terminate on November 30, 2014**. Dealers will be notified of any changes to the termination date via Important Campaign Information Letter posted on AccessFreightliner.com.

IMPORTANT: ServicePro or OWL must be viewed prior to beginning work to ensure the vehicle is involved and the campaign has not previously been completed. Also, check for a completion sticker before beginning work.

All claims must be submitted within 30 days of the repair and within 30 days of the termination date of the campaign. U.S. and Canadian Dealers: All excess inventory to be returned to the PDC following the conclusion of the campaign must be returned in resaleable condition to the Memphis PDC within 90 days from the termination date. Please submit a PAR to request return to the Memphis PDC. (Canadian dealers should return the kits to their facing PDC.) Export Distributors: Excess inventory is not returnable.

U.S. and Canadian dealers, contact the Warranty Campaigns Department from 7:00 a.m. to 4:00 p.m. Pacific Time, Monday through Friday, via Web inquiry at AccessFreightliner.com / Support / My Tickets and Submit an Inquiry, or the Customer Assistance Center at (800) 385-4357, after normal business hours, if you have any questions or need additional information. Export distributors submit a Web inquiry or contact your International Service Manager.

Copy of Notice to Owners Subject: Cascadia FIT System Anchors

Daimler Trucks North America LLC, on behalf of its Freightliner Trucks Division, is initiating Field Service Campaign SF486A to modify specific Freightliner Cascadia vehicles equipped with the FIT System manufactured May 13, 2013, through August 8, 2013.

Certain Freightliner Cascadias did not have the Freightliner In-cab Training System (FIT) anchors installed.

Anchors will be installed at the seat belt tether bracket and bunk restraint locations.

Please contact an authorized Daimler Trucks North America dealer to arrange to have the campaign performed and to ensure that parts are available at the dealership. To locate an authorized dealer, search online at www.Daimler-TrucksNorthAmerica.com. The campaign will take approximately one hour and will be performed at no charge to you.

This Field Service Campaign will **terminate on November 30, 2014**. Please make sure the campaign is completed prior to this date. Work completed after this date will be done at the customer's expense.

As stated in the terms of your express limited warranty, Daimler Trucks North America LLC will not pay for any damage caused by failure to properly maintain your vehicle. Daimler Trucks North America LLC considers the work necessary under this campaign to be proper maintenance and will, therefore, not pay for any damage to your vehicle caused by your failure to have the repairs that are the subject of this campaign performed in a reasonable time.

Contact the Warranty Campaigns Department at (800) 547-0712, from 7:00 a.m. to 4:00 p.m. Pacific Time, Monday through Friday, e-mail address DTNA.Warranty.Campaigns@Daimler.com, or the Customer Assistance Center at (800) 385-4357, after normal business hours, if you have any questions or need additional information.

WARRANTY CAMPAIGNS DEPARTMENT

Enclosure

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Work Instructions

Subject: Cascadia FIT System Anchors

Models Affected: Specific Freightliner Cascadia vehicles equipped with the FIT System manufactured May 13, 2013, through August 8, 2013.

FIT System Anchor Installation

1. Check the base label (Form WAR259) for a completion sticker for SF486A indicating this work has been done. The base label is usually located on the passenger-side door about 12 inches (30 cm) below the door latch. If a sticker is present, nothing needs to be done. If there is no sticker, proceed to step 2.
2. Park the vehicle on a level surface, shut down the engine and set the parking brake. Chock the tires.
3. Note the locations of the seat belt tether brackets and bunk restraint brackets. See **Fig. 1**. Using the instructions below, install the FIT anchors at these locations.

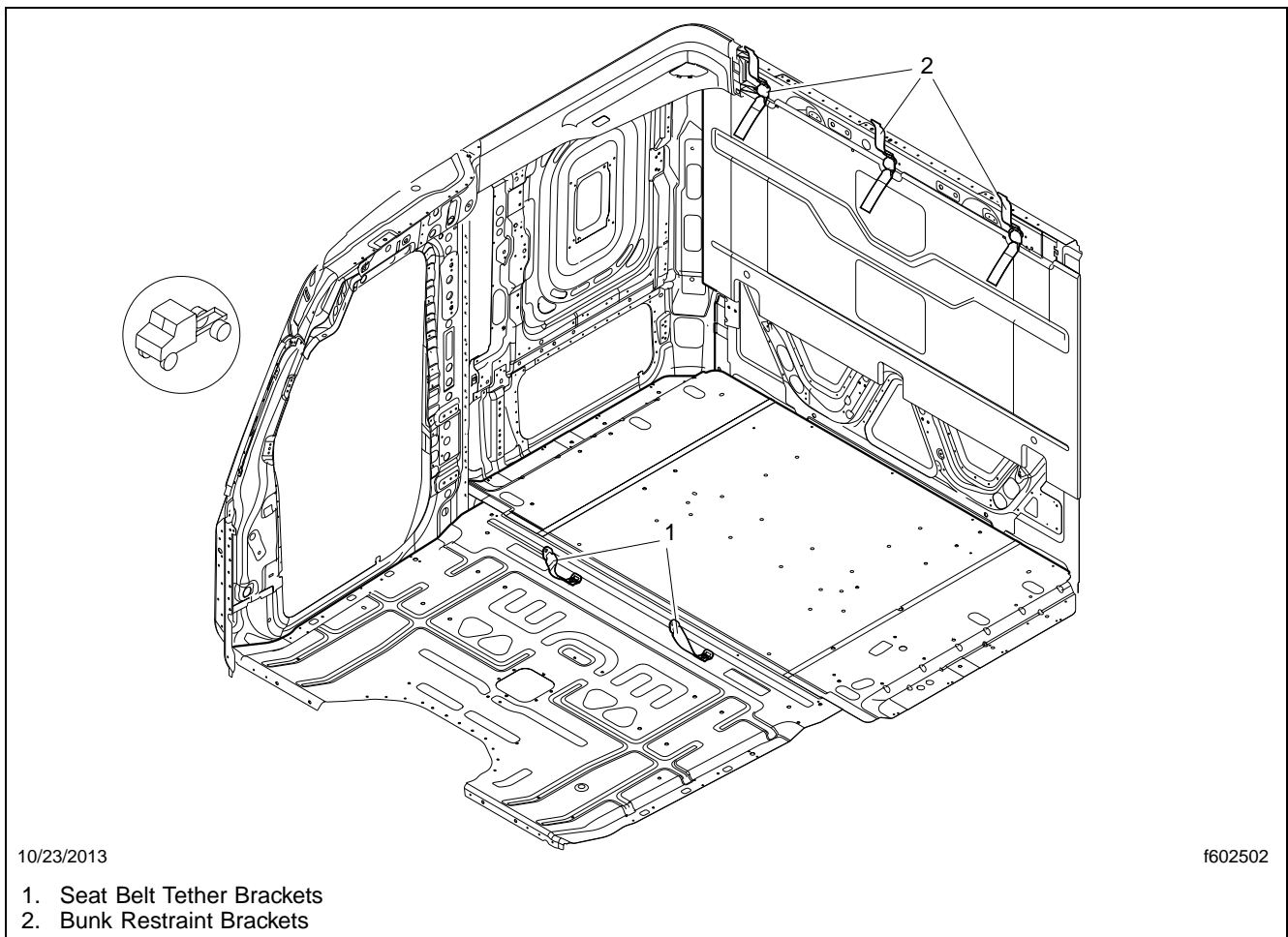


Fig. 1, FIT System Anchor Locations

Front Anchor Installation

1. Remove the bolt that attaches the seat belt tether to the cab floor.
2. Remove the pre-cut mat flap by cutting along the indicated cut line, as shown in **Fig. 2**.
3. Install the FIT anchors between the seat belt tether and the cab floor. See **Fig. 3**.

NOTE: Ensure the centerline of the FIT anchor is in line with the seat belt tether, and oriented as shown in **Fig. 4**.

4. Tighten the bolt 35 to 50 lbf-ft (48 to 68 N·m).

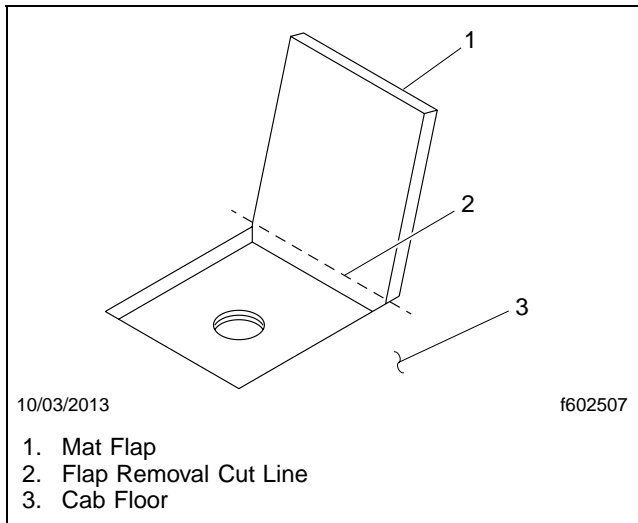


Fig. 2, Mat Flap

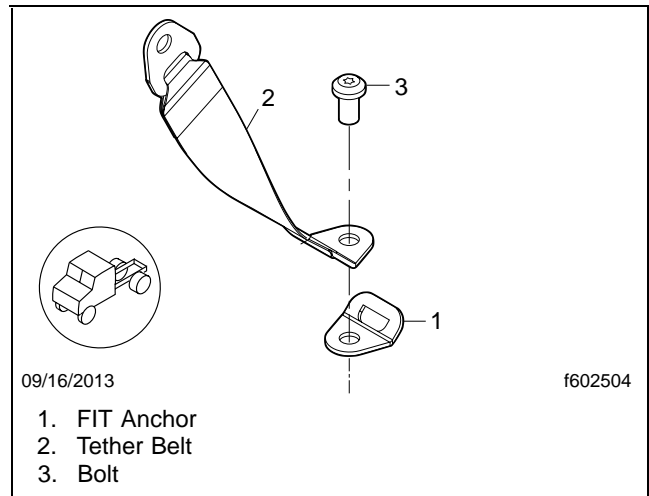


Fig. 3, Front Anchor Installation

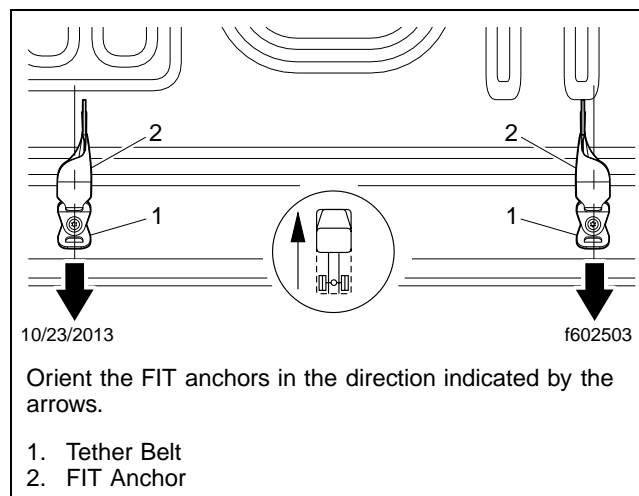


Fig. 4, Orientation of Front Anchors

Rear Anchor Installation

1. Using a screwdriver, carefully pry back the plastic cover on the bunk restraint bracket. See **Fig. 5**.
2. Remove the bolt and bunk restraints.
3. Using the handle end of a screwdriver, tap the bolt out of the lower restraint bracket.

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NOTE: Discard the paper washer.

- Install the spacer, bunk restraint, FIT anchor, and bolt in the order shown in **Fig. 5**, with the FIT anchor oriented as shown in **Fig. 6**.

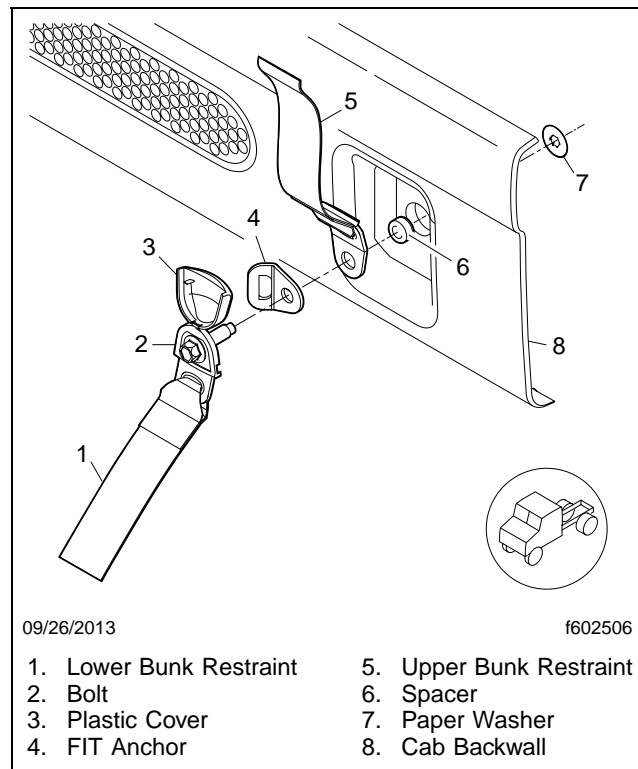
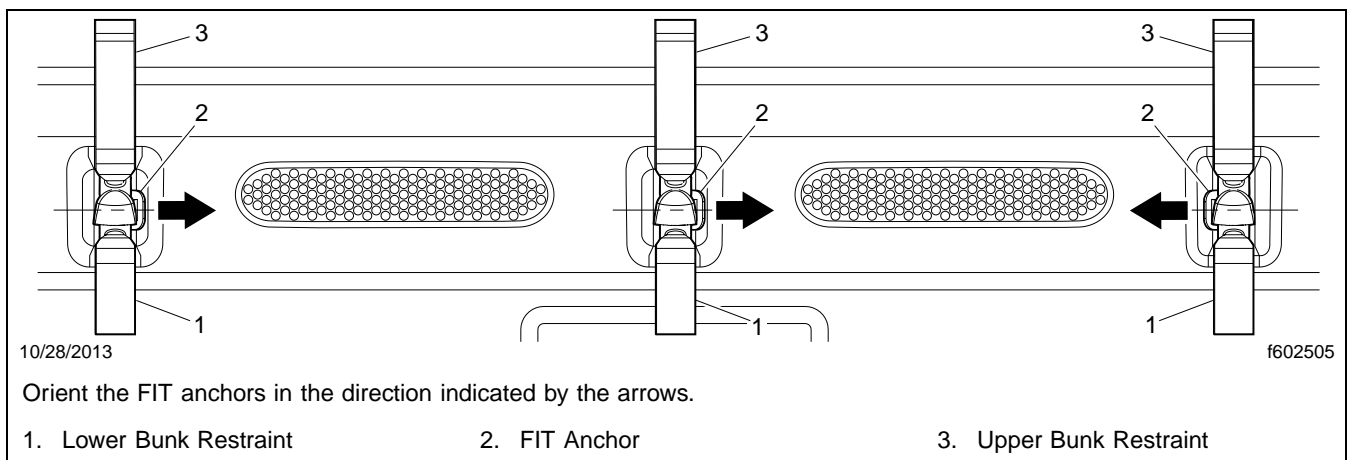


Fig. 5, Rear Anchor Installation



- Tighten the bolt 35 to 45 lbf-ft (48 to 61 N·m) and snap the plastic cover closed.
- Clean a spot on the base label (Form WAR259), and attach a completion sticker (Form WAR 261) for campaign SF486 to the base label.