

SB-10054059-3653

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Viewed: 55

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Coding Information

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Title: 9900i back of cab grab handle missing

Applies To: 9900i with 16ZGR, built between 2/10/2013 and 7/5/2013

DESCRIPTION

The grab handle that was to be installed on the back panel of 9900i with feature 16ZGR was not installed due to the back panel not being drilled prior to assembly.

PARTS LIST #1

Item #	Part #	Description	Qty.
8	498715C1	HANDLE, GRAB	1
16	1658778C2	BOLT, PREVAILING TORQUE STAINLESS STEEL W/ NYLON PATCH 5/16" X 1 1/4" UNC	2
16	28588R1	WASHER, FLAT	2
17	40351R1	WASHER FLAT .812 IDX 1.375OD	2
18	336222C1	NUT, RIVET FLAT HEAD 5/16" UNC	2

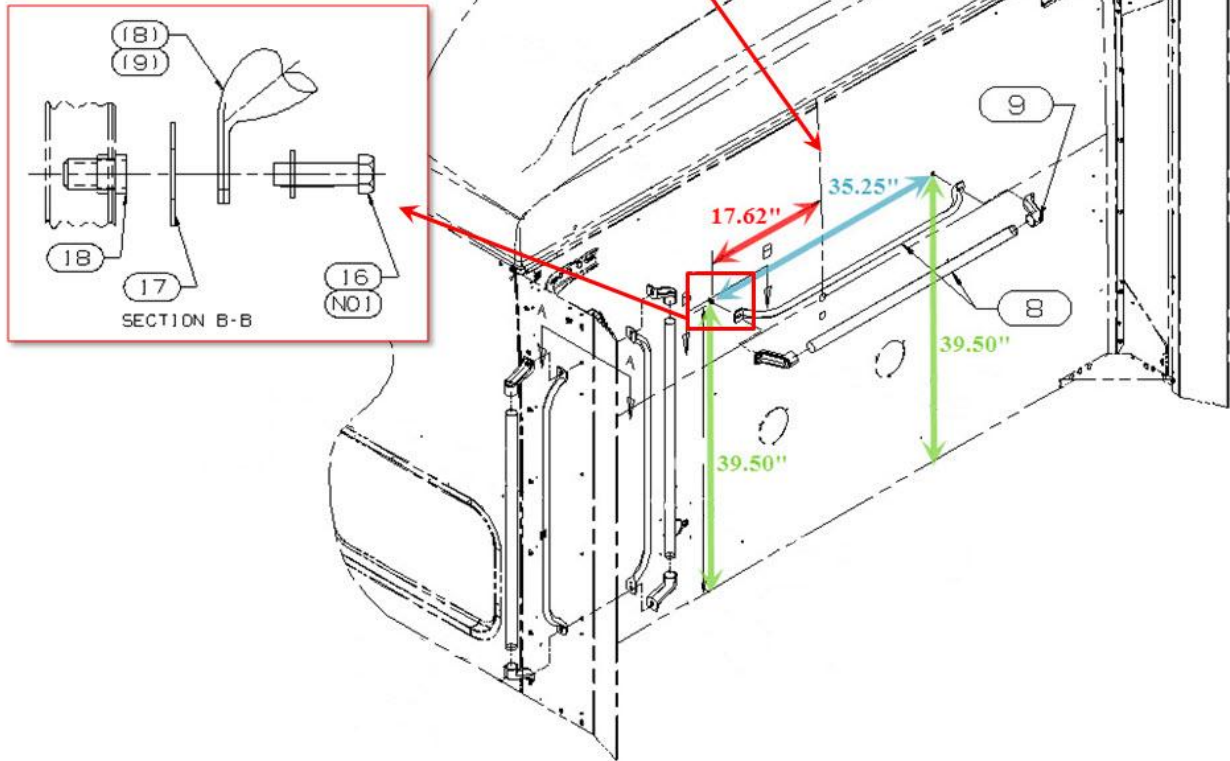
PARTS LIST #2

Item #	Part #	Description	Qty.
8	3571682C2	HANDLE, GRAB SIDE & BACK 819MM	1
9	1663492C1	SUPPORT, GRAB HANDLE	2
16	1658778C2	BOLT, PREVAILING TORQUE STAINLESS STEEL W/ NYLON PATCH 5/16" X 1 1/4" UNC	2
16	28588R1	WASHER, FLAT	2
17	40351R1	WASHER FLAT .812 IDX 1.375OD	2
18	336222C1	NUT, RIVET FLAT HEAD 5/16" UNC	2

REPAIR PROCEDURE

- Use the drilling diagram below to locate and drill two 0.437-0.453 inch diameter holes in the sleeper back panel. Use care not to damage the interior trim in the process.
- Install the parts in the above parts lists:
 - If the truck was coded with 16ZGR and not with 16ZDV, use the parts in Parts List #1.
 - If the truck was coded with 16ZGR and with 16ZDV, use the parts in Parts List #2.
- Apply a small amount of clear body sealer under the head of the riv-nut (Item 18) when installing to prevent water leaks into the cab.
- Torque the mounting bolts (Item 16) to 17 ft-lbs.

Drilling Diagram



Drilling Diagram

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