



SB-10053646-6195

Technical Service Bulletin

SUBJECT:		No: TSB-13-52A-001	
REAR SEAT BELT STOPPER BUTTON INSTALLATION		DATE: October, 2013	
		MODEL: 2013-14 Outlander Sport/RVR	
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

PURPOSE

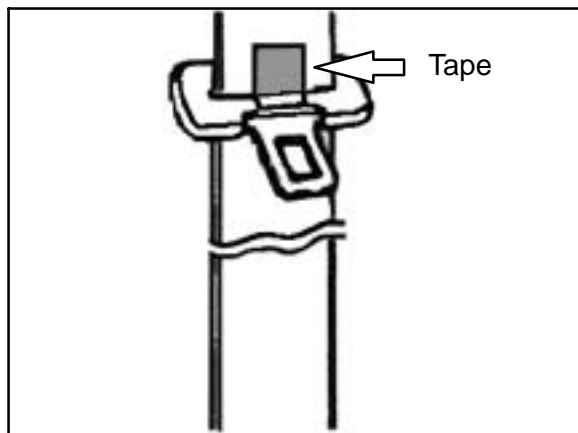
Some customers of affected vehicles may report the tongue sliding down the outer rear seat belt, becoming stuck between the seat cushion and the interior trim. This TSB instructs dealer to install a seat belt stopper button to both outer rear seat belts to prevent this condition.

This procedure can also be used for replacement of broken seat belt stopper buttons on other models.

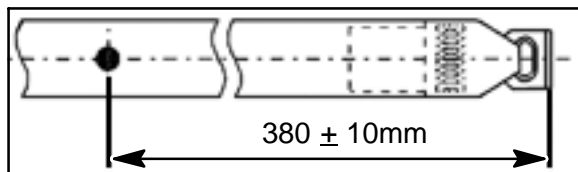
AFFECTED VEHICLES

2013 – 2014 Outlander Sport built prior to approximately August 30, 2013.

PROCEDURE



1. Slide the outer seat belt tongue upwards approximately 16 inches above the seat cushion. Secure it temporarily with tape.



2. Measure 380mm (15 inches) up from the lower seat belt mounting bracket along the center line of the seat belt webbing and make a small mark.

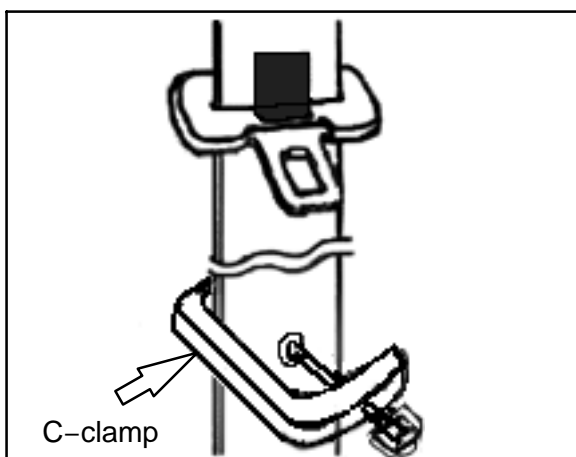
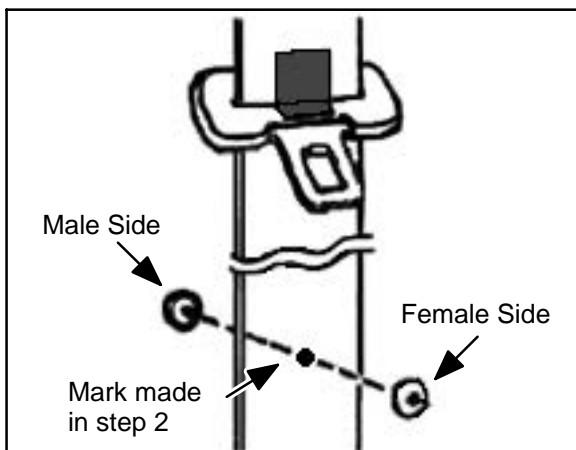
NOTE: This measurement must be accurate to prevent the tongue rattling against the interior trim.

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3. Push the spike of male side of the stopper button through the belt webbing from the resin coated side of the outer seat belt at the mark made in step 2 as shown.
4. Install the female side of the stopper button onto the spike on the opposite side of the belt webbing.

5. Squeeze the button using a small 'C' clamp (approximately 1 1/2" span) to complete installation. **The clamp must flatten the spike of the male side of the button.**

!! CAUTION !!

Take care to prevent damage to, or soiling of the seatbelt or other interior trim parts.

6. Confirm the seat belt stopper button is securely installed. The combined thickness of the installed stopper button should be 4.5–5mm.
7. Remove the tape securing the seat belt tongue.
8. Repeat for the other outer rear seat belt.

PARTS INFORMATION

Use the following Genuine Mitsubishi Parts

Part #	Description	Qty.
7000A360	Seat belt stopper button	2

WARRANTY INFORMATION

This bulletin is supplied as technical information only and is not an authorization to repair. If an affected vehicle is reported with the described condition, diagnose the condition, repair as described in this TSB and submit a normal warranty claim.

Install Seat Belt Stopper Button (both sides)

Nature Code: 86D

Cause Code: 460

Labor Operation No.: 522050 FL

Time Allowance: 0.4 hr.

Warranty Coverage: **5/60 Restraint System Coverage**