



Reach Seat Bellow Support Brackets Service Bulletin

Situation: Driver's seat does not move into the full-forward position.

Corrective Action Summary: Install seat bellow support brackets.

Range of Units Affected: 2012 model year Reach walk-in vans. Contact Utilimaster Warranty Department to verify chassis VIN.

Parts Required: 23003510SK KIT SEAT BELLOW TABS

Part Number	Description	Qty.
22825694	BRACKET BELLOW SUPPORT	(2)
03104479	DECAL SERVICED JOB CODE	(1)
03103361-B013EN	REACH SEAT BELLOW SUPT INSTCT	(1)

Tools Required:

- Metric combination and ratchet sets

Inspection:

1. Read and understand all the instructions before starting the repair.
2. Validate the VIN and chassis with the notification. If any of the information does NOT match, contact Utilimaster Corporation before starting work.

Procedure

! CAUTION

Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.

1. Raise the driver's seat into the full UP position.
2. Remove the forward-most seat nuts and pull the seat bellow off the studs.
3. Place a bellow support bracket on BOTH the right-hand and left-hand studs under the slider and put the bellow back on the studs. Secure with the original lock nuts.



Support bracket orientation

4. Lower the seat to reduce the tension on the bellows.
5. Pull the corners of the bellows over the brackets.



Brackets tucked inside bellows



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6. Use Job Code 13-H3-08-Z6 from this document to complete the SERVICED decal.
7. Adhere the decal to the upper right-hand corner of the driver's door pocket panel next to the bulkhead wall. Do NOT cover any previously applied decals.



SERVICED decal on driver's door pocket (cargo side)

For technical assistance contact Utilimaster.

Email: Warranty@Utilimaster.com

Phone: 574-848-2000

Mail or Express Service:

Fax: 574-848-2809

Utilimaster Corp.

Attn: Warranty Dept.

603 Earthway Blvd.

Bristol, IN 46507-9182, USA

Labor Allowance up to .2 hour

Job Op Code: 13-H3-08-Z6

Document Part Number: 03103361-B013EN

Revision: A

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