

**SEAT TRACK ASSEMBLY—SURFACE CORROSION OR RUST**

**TSB 13-6-2**

**FORD:**  
2009-2012 Escape

**MERCURY:**  
2009-2011 Mariner

The article supersedes TSB 13-2-19 to update the the Service Procedure, Part List and warranty causal base part number.

**ISSUE**

Some 2009-2012 Escape and 2009-2011 Mariner vehicles may exhibit rust or corrosion on the front seat track assemblies.

**ACTION**

Follow the Service Procedure steps to correct the condition.

**SERVICE PROCEDURE**

1. Remove the affected front seat assembly. Refer to Workshop Manual (WSM), Section 501-10.
2. Remove seat track from seat base. Refer to WSM, Section 501-10.
3. Clean the track assembly with a wax and grease remover and allow to dry. Use Motorcraft® Metal Brake Parts Cleaner or equivalent.
4. Remove rust and corrosion using 220 grit sandpaper.
5. Blow loose material from the seat track with compressed air, and clean again with Motorcraft® Metal Brake Parts Cleaner or equivalent.
6. Mask off motor and harness. (Figure 1)

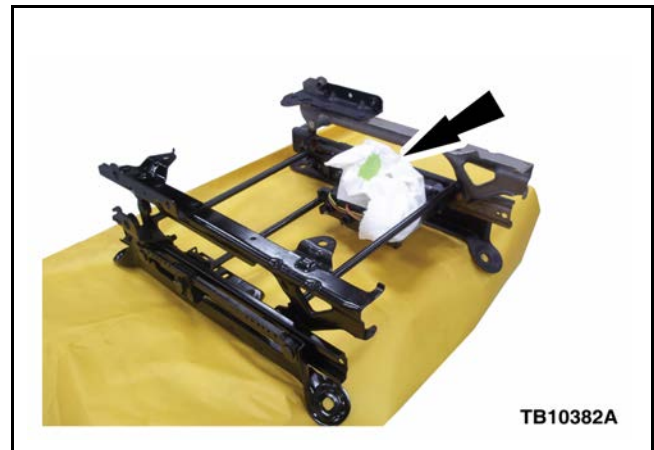


Figure 1 - Article 13-6-2

7. Paint the seat track using Dupli-Color Ceramic Ford Semi-Gloss Black Engine Paint or equivalent. Allow adequate time for drying.
8. Install seat track and seat. Refer to WSM, Section 501-10.

PART NUMBER	PART NAME
PM-4-A	Motorcraft® Metal Brake Parts Cleaner

Obtain Locally	
Part Number	Part Description
DE1635	Dupli-Color Ceramic Ford Semi-Gloss Black Engine Paint 220 Grit Sand Paper

**NOTE:** The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.

**TSB 13-6-2 (Continued)**

**WARRANTY STATUS:** Eligible Under Provisions Of New Vehicle Limited Warranty Coverage  
 Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB.  
 Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

130602B 2009-2012 Escape, 2009-2011 Mariner:  
 Inspect, Clean And Paint Seat Track Following Service Procedure Both (2) Front Seats (Do Not Use With Any Other Labor Operations) 3.3 Hrs.

**DEALER CODING**

BASIC PART NO.  
 7861711

CONDITION CODE  
 D7

<b>OPERATION</b>	<b>DESCRIPTION</b>	<b>TIME</b>
130602A	2009-2012 Escape, 2009-2011 Mariner: Inspect, Clean And Paint Seat Track Following Service Procedure One (1) Front Seat (Do Not Use With Any Other Labor Operations)	1.9 Hrs.