SB-10052725-9928

Service Bulletin

E074

Section

Exhaust

Description

PACCAR MX MX-13 Observed Leakage/Soot Build-up

Release Date

7/19/2013

Introduction

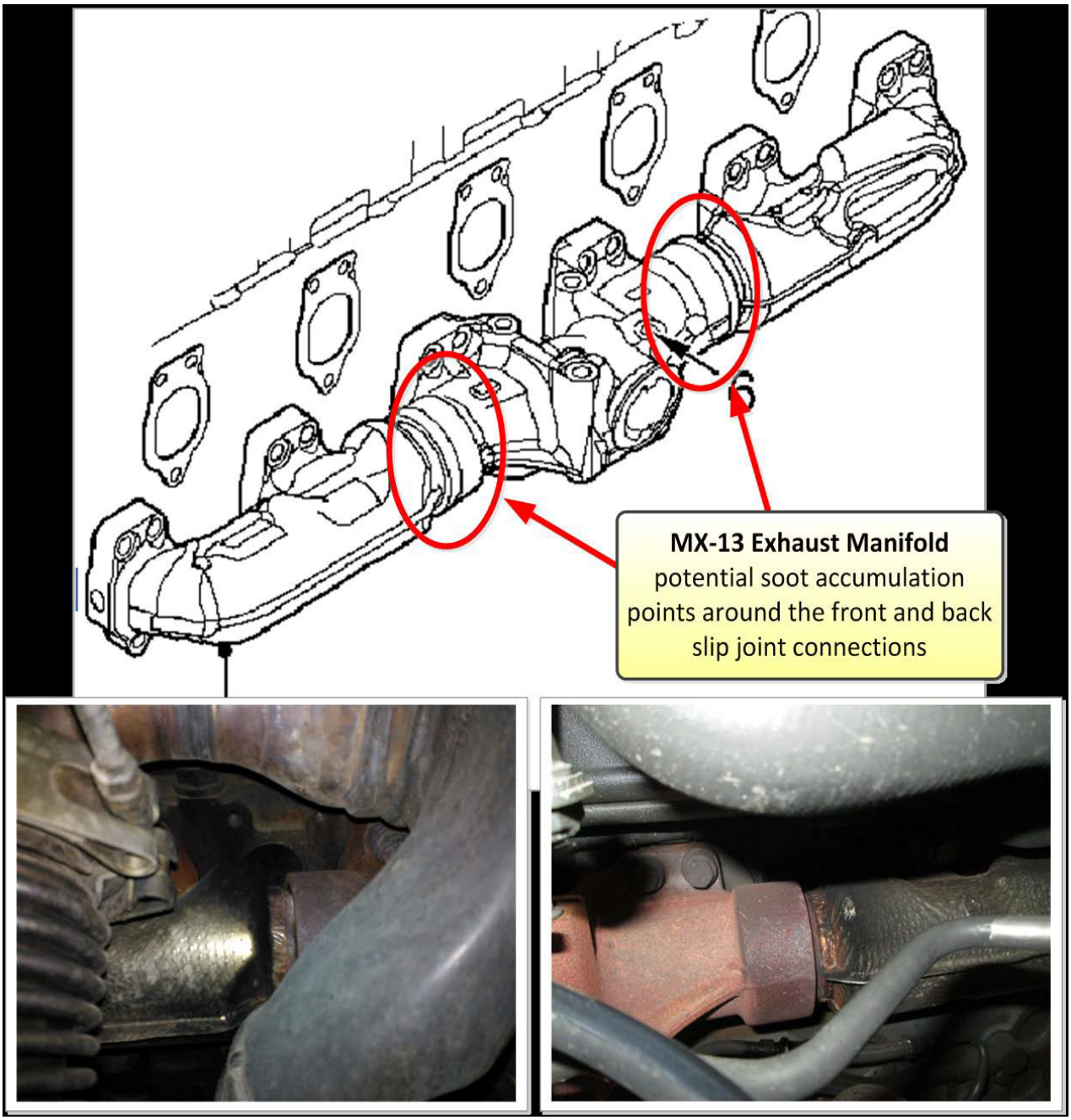
Soot accumulation has been observed during the initial engine break-in period at the front and back exhaust manifold slip joint connections. This exhaust system leak maybe misinterpreted as a problem, and could result in unnecessary removal or replacement of related components before the break-in period has been completed.

Situation

Exhaust manifolds rely on the effects of thermal expansion, as well as a small amount of particulate (soot) accumulation, as a means of sealing off minor leak pathways between connecting parts.
A small amount of exhaust leakage and corresponding soot build-up around the exhaust manifold slip joint connections is expected during the initial engine break-in period. Visible signs of soot build-up or exhaust leaks occurring during this break-in period may not be an indication of an exhaust system failure or related parts problem.

However, if exhaust leakage is accompanied by a loss of power or the illumination of dash warning lights, the exhaust leakage may be an indication of a system malfunction, and the condition should be investigated further.

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Warranty

Standard warranty conditions apply. This bulletin is for informational purposes only.

Parts

No parts are required for this bulletin. This is informational only.

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