|  | GROUP <br> Engine | MODEL <br> 2011~2012MY <br> Optima (TF HEV) |
| :--- | :--- | :--- |
|  | NUMBER <br> 132 [Rev 1, 06/25/2013] | DATE <br> June 2013 |
| TECHNICAL SERVICE BULLETIN |  |  |

## $*_{\text {notice }}$

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin.

This bulletin provides information related to a controller software upgrade for all 2011~2012MY Optima Hybrid vehicles. For confimation that the latest reflash has been done to a vehicle you are working on, verify ROM ID using the tables in this TSB. The upgrade affects the following control units and areas of operation:

- ECM : Drivability improvement in cold weather.
- TCM : Improved control of engine clutch, quicker and more stable under various temperature, wear/life conditions.
- HCU : Improved auto cruise control function and better dynamic response going up and down hills.
- MCU : Improved control of electric motor, active suppression of shock, jerk, and vibration.
- AHB : Improved energy regeneration during braking (regenerative torque increase).
- OPU : Improvement of diagnostic function.
- BMS : Improved SOC balance control.


Global Diagnostic System (GDS)

## File Under: <Engine>

Circulate To:
X General Manager
X Service Manager
X Parts Manager
$X$ Service Advisor(s) $X$ Technician(s)
X Body Shop Manager
X Fleet Repair

## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER

ECM Upgrade Procedure:
To implement these changes, the control units should be reprogrammed using the GDS download as described in this bulletin.

Notice
This ECM upgrade time is longer (approx. 20-30 minutes) than other typical ECM upgrades. Do NOT attempt ECM/PCM upgrade if the vehicle's battery voltage is below 12 Volts. Battery must be fully charged as stated below.

| UPGRADE EVENT NAME |
| :--- |
| 204.TF HEV DRIVING PERFORMANCE IMPROVEMENT (VER. 2) |
| 205.TF HEV DRIVING PERFORMANCE IMPROVEMENT (VER. 2)-BMS |

## $*_{\text {notice }}$

- A fully charged battery is necessary before ECM/PCM upgrade can take place. It is recommended that the Midtronics GR8-1299 system be used in ECM/PCM mode during charging. DO NOT connect any other battery charger to the vehicle during ECM/ PCM upgrade.
- All ECM upgrades must be done with the ignition key in the 'ON' position.
- Be careful not to disconnect any cables connected to the vehicle or GDS during the ECM upgrade procedure.
- DO NOT start the engine during ECM/PCM upgrade.
- DO NOT turn the ignition key 'OFF' or interrupt the power supply during ECM/PCM upgrade.
- When the ECM/PCM upgrade is completed, turn the ignition 'OFF' and wait 20 seconds before starting the engine.
- ONLY use approved ECM/PCM upgrade software designated for the correct model, year.
- Make sure all outstanding updates are installed before performing the ECM/PCM upgrade.


## CAUTION

Before attempting an ECMPCM upgrade on any Kia model, make sure to first determine whether the particular model is equipped with an immobilizer security system. Failure to follow proper procedures may cause the ECM/PCM to become inoperative after the upgrade and any claims associated with this repair may be subject to chargeback

## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
ROM ID Information Table:

| MODEL | SYSTEM | ECM P/N | IMMO | ROM ID |  | REMARK |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | PREVIOUS | NEW |  |
| OPTIMA <br> (TF HEV) | ECM | $\begin{aligned} & 39108-2 \text { G900 } \\ & 39108-2 \text { G910 } \end{aligned}$ | Yes (+) $\square$ | PBY4RAAC PBY4RABA PBY4RCOA | PBY4RG2A | 11MY |
|  |  | $\begin{aligned} & 39108-2 \text { G901 } \\ & 39108-2 G 911 \end{aligned}$ | - | PCY4RC1A | PCY4RG2A | 12MY |
|  | TCM | 39108-2G910 | - | TTF2H24SA1 | TTF2H24SA5 | 11MY |
|  |  | 39108-2G910 | Yes (+) | TTF2H24SA3 |  | 12MY |
|  | MCU | $\begin{aligned} & 36690-3 D 000 \\ & \text { 36690-3D001 } \end{aligned}$ | - | HM04500DRO HMO4500ERO HM04501ERO HM04503ERO HM04505ERO HM04506ERO HM04507ERO | HM04510ER0 | - |
|  | HCU | $\begin{aligned} & 39700-2 G 100 \\ & 39700-2 G 101 \end{aligned}$ | - | GYFEANEH HS4-C000 GYFEANEH HS5-C000 GYFECNEH HSO-COOO GYFECNEH HS1-C000 GYFECNEH HS2-C000 | GYFECNEH HS3-C000 | - |
|  | AHB | 58620-4UXXX | - | D32BAF1F15-1-0916 <br> D32BAG1F15-1-1228 <br> D32BAH1F15-1-1408 <br> D32BAI1G16-1-1420 <br> D32BAJ1G16-1-1B15 <br> D32BAK1H17-1-2430 <br> D32BAL1117-1-2717 <br> D32BAM1J18-1-2822 | D32BAN1J19-1-2A18 | - |
|  | OPU | 46150-3D110 | - | $\begin{aligned} & \text { FLSNO1 } \\ & \text { FLSNO2 } \end{aligned}$ | FLSN03 |  |
|  | BMS | $\begin{gathered} \text { 37513-4R000 } \\ \text { (Type 1) } \end{gathered}$ | - | $\begin{aligned} & 4600 \\ & 4700 \\ & 4800 \\ & 4900 \end{aligned}$ | 5080 | OLD |
|  |  | 37513-4R000 (Type 2) | - | $\begin{aligned} & 4920 \\ & 4940 \\ & 4960 \end{aligned}$ | 5060 | NEW |

To verify the vehicle is affected, be sure to check the Calibration Identification of the vehicle's ECM ROM ID and reference the Information Table as necessary.

## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)

## $*_{\text {Notice }}$

A chime will be heard from the cluster during the ECM upgrade procedure. Also, because 6 ECMs are upgraded sequentially, the ignition will need to be cycled OFF $\leftrightarrow O N$ a total of 6 times, according to the information displayed on the screen.

1. Connect the power supply cable to the GDS tool.

## $*_{\text {NOTICE }}$

If attempting to perform the ECM upgrade with the power supply cable disconnected from the GDS tool, be sure to check that the GDS tool is fully charged before ECM upgrade. If the GDS tool is not fully charged, failure to perform the ECM upgrade may occur. Therefore, it is strongly recommended that the power supply be connected to the GDS tool.
2. Connect the USB cable between the VCl and the GDS tool.

## $*_{\text {Notice }}$

When performing the ECM upgrade using the GDS tool, wireless communication between the VCI and GDS tool is not available. Therefore, be sure to connect the USB cable between the VCI and the GDS tool.
3. Connect the Main 16-pin DLC cable (GHDM - 241000) to the VCI.
4. Connect the Main 16-pin DLC cable (GHDM -241000 ) between the VCl and the OBD-II connector, located under the driver's side of the instrument panel.

5. With the ignition key ON , turn ON the VCI and GDS tool. Access the GDS vehicle identification number (VIN) screen and configure the vehicle using the VIN Auto Detect function.

## $*_{\text {Notice }}$

Ignition ON, (engine off) for push button start vehicles: Without depressing the brake pedal, push the start button twice.

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## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
6. Select ENGINE system and click OK.

7. Select ECU Upgrade.

8. Select Auto Mode, then Next.


## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
9. Perform any other outstanding reflash operations before proceeding with events 204 \& 205.
10. Once all outstanding reflashes have been completed, select Engine, and click OK.
11. Select Upgrade Event: 204.TF HEV DRIVING PERFORMANCE IMPROVEMENT (VER.2), then click Upgrade and OK on battery voltage check screen.


## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
12. Upgrade will begin and the progress of the upgrade will appear on the bar graph.

13. Follow the guidelines displayed on the screen during upgrade procedure and make sure to cycle the ignition OFF $\leftrightarrow$ ON a total of six (6) times.

14. Review the ECM upgrade results and click OK.


## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
15. Click OK on the final screen. Upgrade Event 204 is now complete.

16. Click OK button to perform Upgrade Event 205.

17. Select BMS, and then click OK.


## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
18. Select Upgrade Event: 205.TF HEV DRIVING PERFORMANCE IMPROVEMENT (VER.2)-BMS, then click Upgrade button and OK on battery voltage check screen.
19. Upgrade will begin and the progress of the upgrade will appear on the bar graph.
20. Follow the on screen instructions to cycle the ignition OFF $\leftrightarrow$ ON one (1) time, then click OK.


## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
21. Click OK on the final screen. Upgrade event 205 is now complete.

22. Check if any incidental Diagnostic Trouble Codes DTC(s) have been created by the upgrade process; clear any DTC(s) that may be present.
23. Place vehicle in READY mode.
24. Perform a Motor/HSG Resolver Calibration under System $\rightarrow$ MCU $\rightarrow$ Option Treatment $\rightarrow$ Motor/HSG Resolver Calibration.

25. Perform an Electronic Clutch Fluid Pressure Calibration under System $\rightarrow$ HCU $\rightarrow$ Option Treatment $\rightarrow$ E/C Fluid Pressure Cal.


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## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
26. Perform a Pressure Sensor Calibration and a Pedal Travel Sensor (PTS) Calibration under System $\rightarrow$ AHB $\rightarrow$ Option Treatment $\rightarrow$ Pressure Sensor Calibration $\rightarrow$ Pedal Travel Sensor (PTS) Calibration.

## $*_{\text {Notice }}$

Perform both calibration events in succession.

27. Test drive vehicle to confirm proper operation.

## CAUTION

Before attempting an ECM/PCM upgrade on any Kia model, make sure to first determine whether the particular model is equipped with an immobilizer security system. Failure to follow proper procedures may cause the ECM/PCM to become inoperative after the upgrade and any claims associated with this repair may be subject to chargeback.

## $*_{\text {notice }}$

Do NOT attempt to perform a Manual Mode upgrade unless Auto Mode fails. Always follow the instructions given on the GDS tool in either Auto or Manual mode. See table for Manual Mode passwords.

## MANUAL MODE ECM UPGRADE PASSWORDS:

DO NOT perform Manual Mode ECM upgrade unless Auto Mode fails.

Upgrade event \#204:

| MENU | PASSWORD |
| :--- | :---: |
| TF 11MY HEV ECM/TCM/MCU/HCU/AHB/OPU | $\mathbf{2 9 1 0}$ |
| TF 12MY HEV ECM/TCM/MCU/HCU/AHB/OPU | $\mathbf{2 9 1 1}$ |

1. Within the ECM Upgrade screen, select Manual Mode in the left column, select Engine and then select Upgrade Event 204. Select the appropriate control unit part number by referring to the ROM ID Information Table on Page 3 and click OK.
2. Enter the appropriate password from the table above, and then click OK.
3. Upgrade will begin and the progress of the upgrade will appear on the bar graph.
4. Following the guidelines displayed on the screen during upgrade procedure, cycle the ignition OFF $\leftrightarrow O N$ a total of six (6) times.
5. Review the ECM upgrade results and click OK.
6. Click OK on the final screen. Upgrade Event 204 is now complete.

## SUBJECT:

ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
Upgrade event \#205:

| MENU | PASSWORD |
| :--- | :---: |
| TF 11/12MY HEV BMS TYPE 1 | $\mathbf{4 0 0 0}$ |
| TF 11/12MY HEV BMS TYPE 2 | $\mathbf{4 0 0 1}$ |

1. Select BMS $\rightarrow$ ID Register $\rightarrow$ System Identification.
Note the current ROM ID under "ECM SMNO".

2. Return to the GDS main screen. Within the ECM Upgrade screen, select Manual Mode, then BMS and then Upgrade Event 205. Select the appropriate control unit part number by comparing the current ECM S/W ROM ID (step 1) to the Information in the ROM ID Information Table on Page 3 (BMS section). Then, click OK.
3. Enter the appropriate password from the table above, and then click OK.
4. Upgrade will begin and the progress of the upgrade will appear on the bar graph.
5. Following the guidelines displayed on the screen during upgrade procedure, cycle the ignition OFF $\leftrightarrow \mathbf{O N}$ a total of one (1) time.
6. Click OK on the final screen, which indicates upgrade is complete. The next screen indicates ECM upgrade results. Upgrade event 205 is now complete.
7. Check if any incidental Diagnostic Trouble Codes DTC(s) have been created by the upgrade process; clear any DTC(s) that may be present.
8. Place vehicle in READY mode.
9. Perform the recalibration operations listed in steps 24-26 above.
10. Test drive vehicle to confirm proper operation.

## SUBJECT:

 ECM UPGRADE - DRIVING PERFORMANCE IMPROVEMENT (VER. 2)
## AFFECTED VEHICLE PRODUCTION RANGE:

| Model | Production Date Range |
| :---: | :---: |
| Optima (TF HEV) | 2011~2012MY |

WARRANTY CLAIM INFORMATION:

| Claim <br> Type | Causal P/N | Qty. | N <br> Code | C <br> Code | Repair <br> Description | Labor Op <br> Code | Op <br> Time | Replacement <br> P/N | Qty |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| W | $391082 G 911$ | 0 | N94 | C40 | (ENG 132) <br> ECM Upgrade | $39110 F 7 F$ | 0.6 <br> $M / H$ | N/A | 0 |

