

**SB-10052508-6585**



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Coding Information

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Title: Terra Exhaust Leak Repair at Turbocharger Adapter to Down Pipe Joint

Applies To: TerraStar Models

**DESCRIPTION**

TerraStar Exhaust Leak between the Turbocharger Adapter and the Turbocharger Down Pipe

**PARTS INFORMATION**

Part #	Description	Qty.
1891515C1	Gasket	1

**REPAIR PROCEDURE**

Remove the V-Band Clamp that retains the Turbo Down Pipe to the Adapter.  
 Install gasket listed between the mating flanges and reassemble.  
 Inspect V-Band clamp P/N 3844630C1 for damage and replace if required.  
 Install clamp and Torque Clamp to Specs 14-18Nm / 124-168 lbs. inch

**Leak at Down Pipe Flange Area**

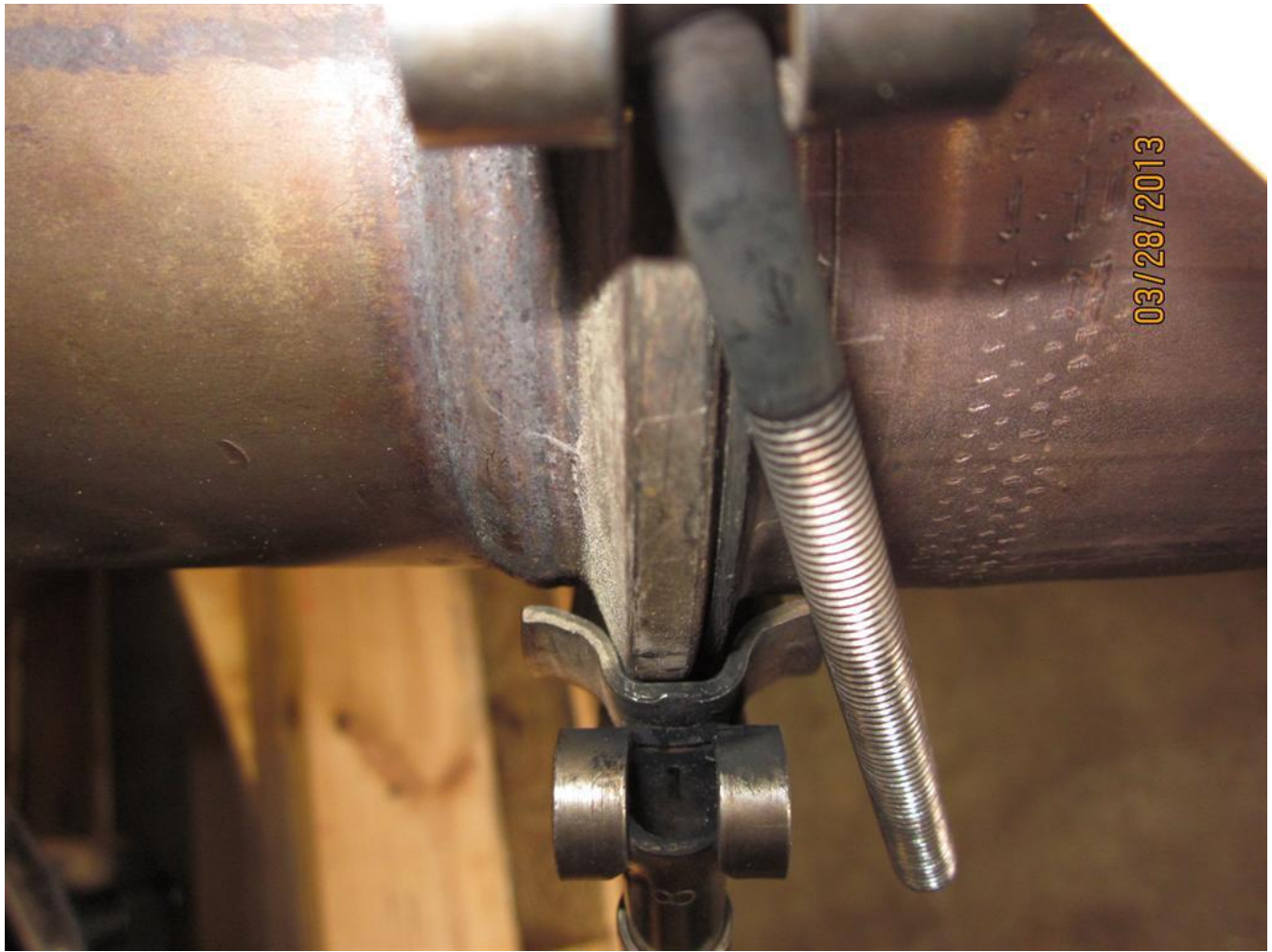




**Joint & Clamp Location at Rear of Engine**



**Install Gasket between two Flanges**



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Feedback Information

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Staff ID	Client ID	Comments	Created Date
	DY08955	You received the following feedback From: dy08955 - David Gabrielle Email Address: gabe396@aol.com Job Classification: SE008, Service Technician Dealer: TRUCK KING INTL IDEALEAS Feedback: Please provide Torque Clamp to Specs in "lbs. in."	4/9/2013 5:33:24 AM

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