

SB-10052404-3663

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Major System: BUS BODY
Current Language: English
Other Languages: [Français](#), [Español](#),
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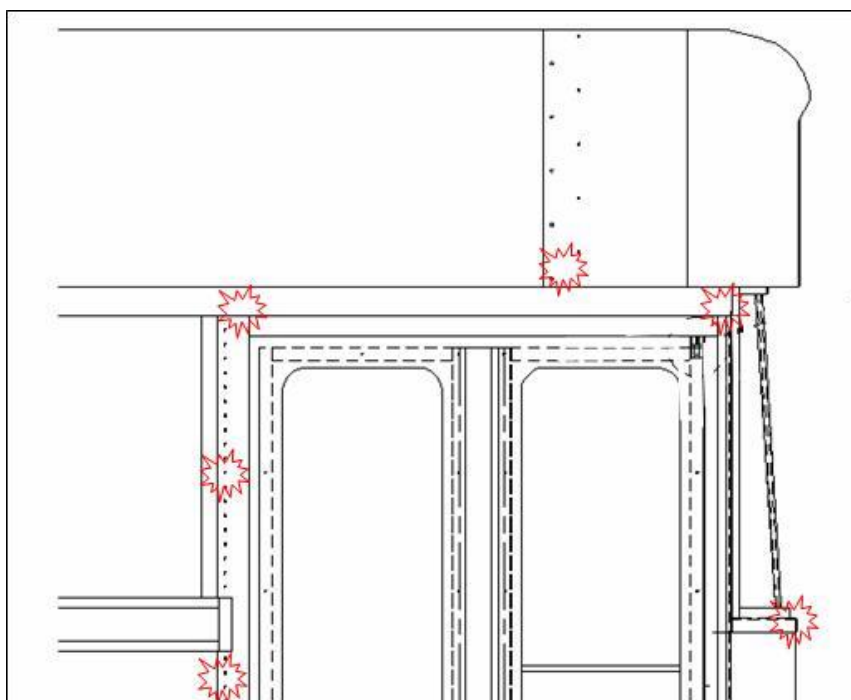
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Coding Information

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Title: Bus Entrance Door Body Area
Applies To: CS, IC and CE Models, Units Built Prior to Sept 15, 2011.

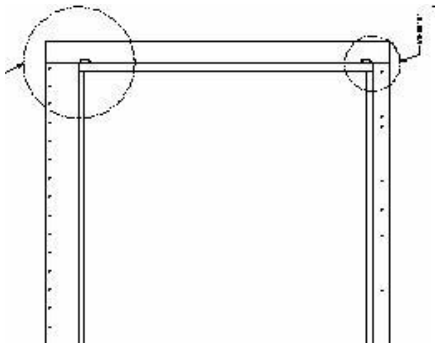
DESCRIPTION

Entrance door area cracks, loose rivets, windshield frame cracks and windshield movement within the frame area, require the inspection of the following areas; cowl leg and cowl fasteners, entrance door header, entrance door forward post, zero bow, passenger side bows aft zero bow to first bow with no damage, frame to body outriggers, and possibly the bow area above Driver's window. Repairs should not be performed without verifying the condition of these areas to ensure root cause is determined.



SYMPTOM #1

- Cracks in the door casing, upper forward and aft corner

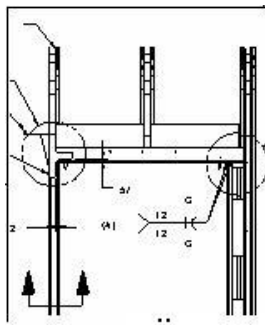


PARTS INFORMATION

Part #	Description	Qty.
2209681C91	Exterior, Cosmetic Crack Repair	1

SYMPTOM #2

- Cracks in the interior door header area
- Movement may have caused rivet movement or cracks in exterior of unit including the windshield surround area



PARTS INFORMATION

Part #	Description	Qty.
2589606C92	Interior, Ent. Door Header Reinforcement, IC, 2001 - 2004	1
2591640C91	Interior, Ent. Door Header Reinforcement, CS, Pre 2000	1

RELATED KIT INFORMATION

The following kits are to be used with the interior door kits listed above when appropriate.

Part #	Description	Qty.
2591627C91	Lateral Bow (Std) Reinforcement, All Models	1
2591628C91	Lateral Bow (+9) Reinforcement, All Models	1
442981001	Vertical Bow Reinforcement, All Models	1
2591636C91	Driver's Window Frame/Header Reinforcement, All Models	1

NOTE:

Assistance in determining required repairs for a specific units condition is available by starting an iKNow case file.

RELATED IKNOW ARTICLES

[IK2200072 Bus Body Cowl Leg and Cowl Bolts](#)

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