



**Mack Trucks, Inc.**  
Greensboro, NC USA

# Service Program Trucks

Date	Group	No.	Release	Page
6.2013	<b>891</b>	<b>823</b>	<b>01</b>	1(6)

SB-10052370-6798

Chassis Fairing Skirt, Installation  
CXU

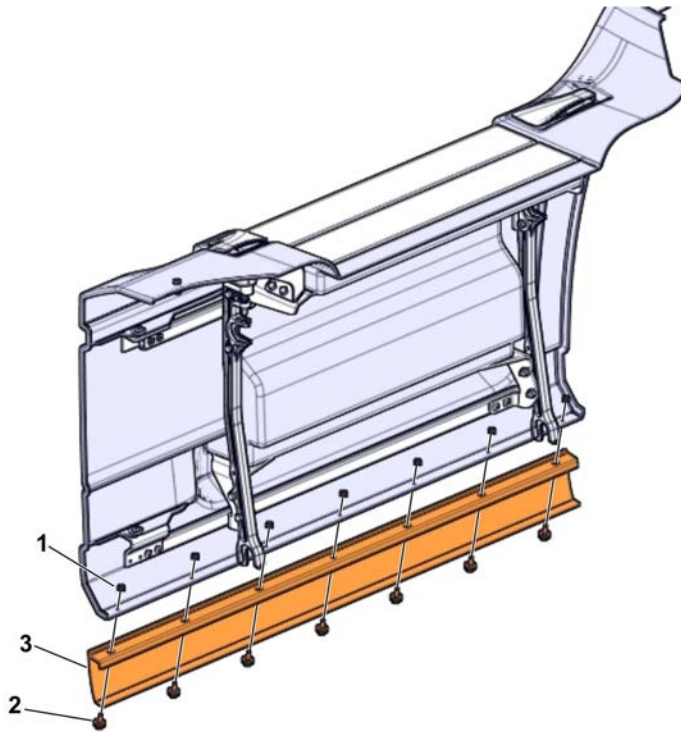
## **PI0823, Chassis Fairing Skirt, Installation**

**(June 2013)**

Certain CXU vehicles may have been assembled without the chassis fairing skirt installed. To perform the installation of the chassis fairing skirt complete the following procedure.

**Note:** Information is subject to change without notice.  
Illustrations are used for reference only and may differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

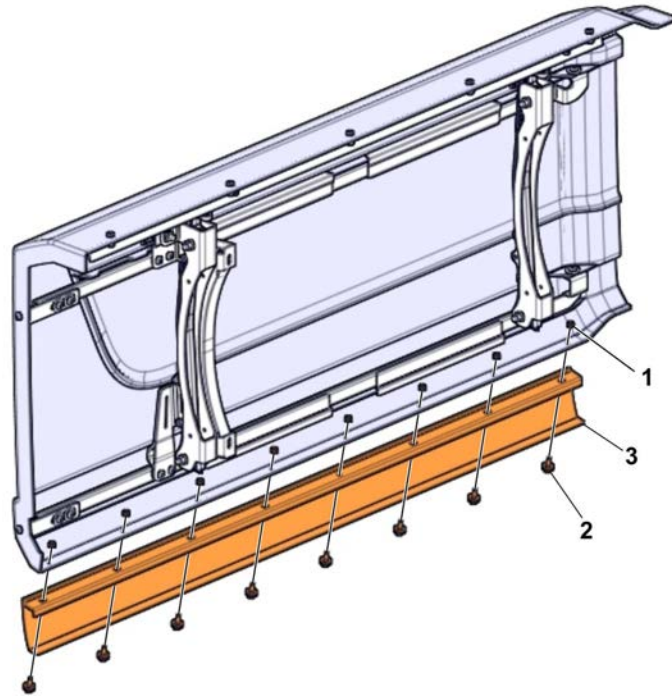
## Chassis Fairings and Skirts



W8082244

Chassis Fairing, Front

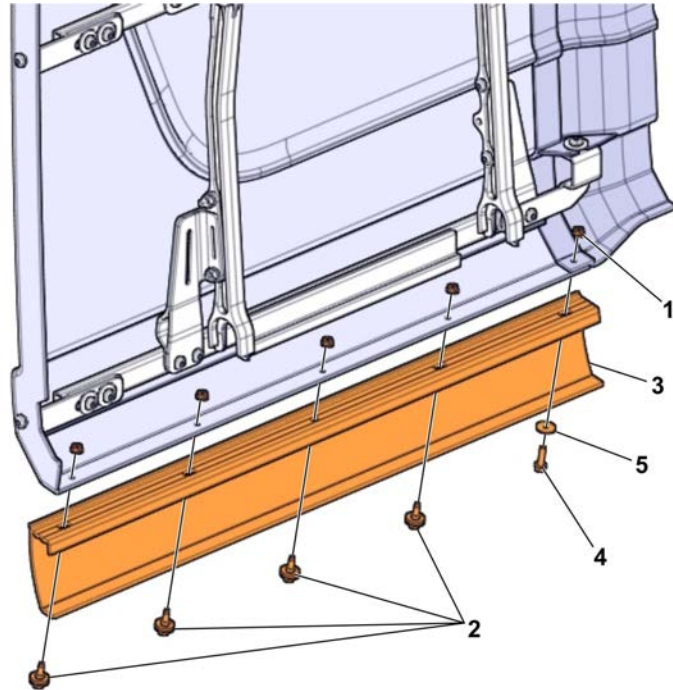
Item Number	Description	Quantity	Part Number
1	Lock Nut	14	990949
2	Flange Screw	14	20452874
3	Chassis Fairing Skirt, Front	2	84010060



W8082245

Chassis Fairing 70 inch

Item Number	Description	Quantity	Part Number
1	Lock Nut	16	990949
2	Flange Screw	16	20452874
3	Chassis Fairing Skirt, 70 inch	2	84010056



W8082246

Chassis Fairing, 48 to 60 inch

Item Number	Description	Quantity	Part Number
1	Lock Nut	10	990949
2	Flange Screw	8	20452874
3	Chassis Fairing Skirt, Center, 48 to 60"(Left Hand, Right Hand)	2	84010058
4	Flange Screw, M6*25	2	995452
5	Washer, 6.5*22*2	2	192041

## Procedure

You must read and understand the precautions and guidelines in Service Information, Function Group 70, "General Safety Practices, Frame, Springs and Wheels" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.



### **DANGER**

Before working on a vehicle, set the parking brakes, place the transmission in neutral, and block the wheels. Failure to do so can result in unexpected vehicle movement and can cause serious personal injury or death.

**Note:** This procedure applies to both sides of the frame rail and engine mount.

- 1 Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheel, and placing the transmission in neutral.
- 2 Remove all cables from the ground (negative) battery terminals to prevent personal injury from electrical shock and prevent damage to electrical components.
- 3 Position the chassis fairing skirt onto the chassis side fairing skin and start all the fasteners by hand. For the details of the chassis side fairing skirt installation refer to "Chassis Fairings and Skirts", page 2 .
- 4 After all fasteners are in place, torque the fasteners to  $4 \pm 1$  Nm ( $3 \pm 1.7$  ft-lb).
- 5 Install all previously removed cables to the ground (negative) battery terminals.

**Reimbursement**

<b>This repair is covered by an authorized Service Program. Reimbursement is obtained via the normal claim handling process.</b>	
<b>Claim Type (used only when uploading from the Dealer Bus. Sys.)</b>	B
<b>Recall Status</b>	
Vehicle inspected, repair not required	1- Inspected OK
Vehicle repaired per instruction	2- Modified per instruction
<b>Labor Code</b>	
Primary Labor Code	6624A—ZP—96 0.3 hrs
Time to take charge and determine campaign status	101AA—0A—00 0.3 hrs.
<b>Causal Part</b>	N/A
<b>Authorization Number</b>	PI0823
<b>Expiration Date</b>	12/31/2013

**Note:** Take Charge Time is not included in the Labor Code for this operation. Take charge may be eligible but can only be used once per repair visit. If vehicle is having other warranty repairs performed, take charge should be charged to the warranty repair, otherwise take charge can be charged to this service program.