

PIERCE MANUFACTURING INC.



## BULLETIN

**TO: All Dealer Service Technicians & Parts Personnel**

**DATE: February 19, 2013**

**From: Pierce Parts Team**

**RE: Seat Belt Upgrades – Dash® CF, Quantum®, Velocity™, Arrow XT™ and Impel™**

**Service Topic # 333**



On many seating applications in Velocity, Impel, Arrow XT, Quantum, and Dash CF cabs, the female buckle and belt tongue have been upgraded to a new "L9" combination. The new L9 buckle and tongue combination has been enhanced to provide more strain relief for the wiring in the stalk.

We have also added the new Ready Reach D-loop assembly to the shoulder belt system for many applications. The Ready Reach feature adds an extender arm to the D-loop location placing the D-loop in a closer, easier to reach location.

L9 Seat Belt Buckle



Ready Reach D-loop



The Ready Reach D-loop will be upgraded on only the Velocity, Impel, Arrow XT, and the Quantum chassis for most seating positions. The Dash CF was designed with more ergonomically positioned seat locations and does not require the Ready Reach system.

**Please Note:** The original belts and buckles currently installed on truck will not work with replacement L9 components, therefore you cannot only replace 1 component (cannot replace ONLY the buckle – or ONLY the belt – with an L9 component, they both must be replace with the L9 components).

**Dealership Parts Personnel:**

Effective immediately:

If you submit a parts quote for a part affected by the L9 changeover, you will be quoted back the required appropriate combination of items required to replace the original (example: A seat belt quote will be returned with the corresponding replacement L9 buckle and belt replacements).

Orders placed for a part affected by the L9 changeover will have the appropriate replacement components identified and placed on the order for you.

**Please do not attempt to identify replacement L9 components on your own.**

**Service Technicians:**

This upgrade will affect trucks with Side Roll Protection. Please following the standard procedures as described in **Service Bulletin #189** for ordering replacement items.