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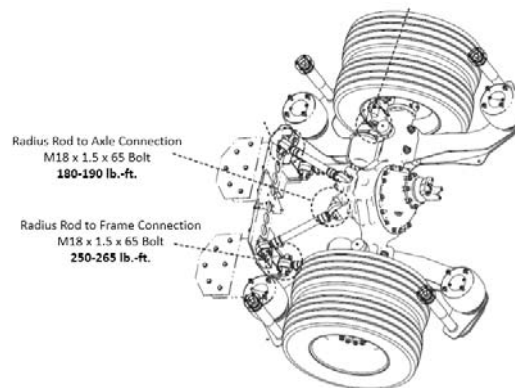
To: Bus Operations Managers and Supervisors
Bus Maintenance Managers and Supervisors
Bus Maintenance Personnel

Subject: NABI 45C-LFW (CompoBus) Upper Radius Rod Torque to Axle Housing

The purpose of this bulletin is to clarify the torque for upper radius rods on the rear suspension of the NABI 45C-LFW (CompoBus).

There are two upper radius rods connected to the rear axle. The radius rods should be torque as follows:

- The torque for the radius rod bolts (M18 x 1.5 x 65 bolts – 4 places) to axle housing internal thread joint is 180-190 lb.-ft. Apply Loctite 246 to bolt threads prior to insertion.
- The torque for the radius rod bolts (also M18 x 1.5 x 65 bolts – 4 places) are connected with nuts and the torque is 250-265 lb.-ft.



The instructions outlined in this Service Bulletin supersede information previously published in the Maintenance Manual. Please distribute this bulletin to maintenance personnel and update your bus preventative maintenance programs as required. The NABI Service Manual will be updated with this information at the next revision. For questions regarding this bulletin or any other service inquiry, please contact:

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