



Rear Air Suspension Crossmember Inspection

BULLETIN

Models Affected: Certain 2012-2014 Model Year All Americans & Visions
with Optional Rear Air Suspension

ISSUE

Rear air suspension crossmember may have developed fatigue cracks at mounting locations.

CORRECTIVE ACTION

Inspect for cracks in crossmember and replace with new service crossmember as required.

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

WARNING: Be sure to keep head, hands and arms clear of the moving portion of the suspension. Prior to and during the draining of air system ensure that all personnel and equipment are clear from under the frame rails, luggage boxes or any other components that can crush or otherwise cause serious personal injury, death or property damage.

Inspection

1. Park the bus on a level surface, apply parking brake, turn off ignition, remove ignition key, and chock wheels.
2. Drain all air tanks and disconnect leveling valve rod and lower arm to deflate air suspension to its lowest position.
3. From underneath the bus, in front of the rear axle, inspect each end of crossmember at all 8 frame rail mounting hole locations for possible cracks. (See figures 1 & 2)

Note: Clean surface of crossmember to inspect for possible cracks.

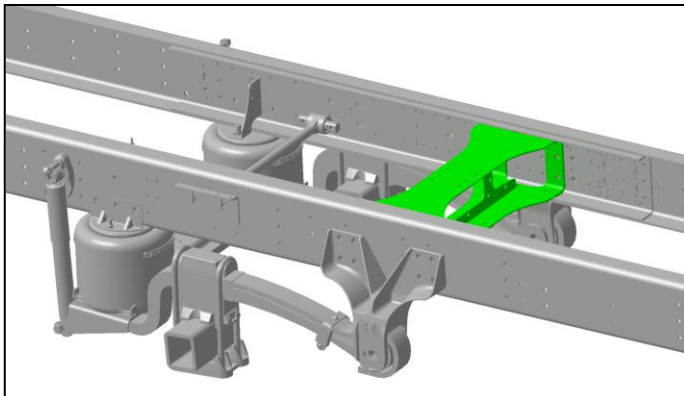


Fig. 1

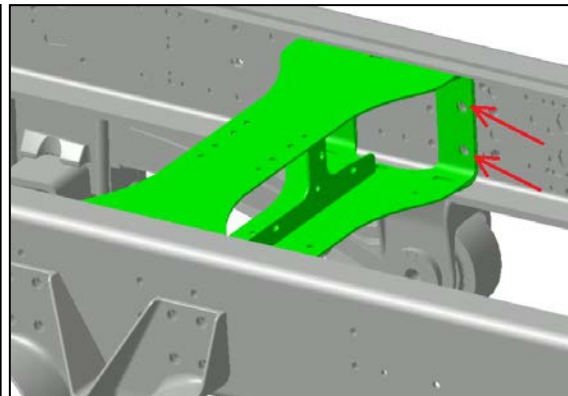


Fig. 2



Rear Air Suspension Crossmember Inspection

BULLETIN

4. If no cracks are found then restore bus back to operating condition and place back in normal service.
5. If cracks are present, then replace crossmember with new service crossmember kit BB# 10033035.

Parts List		
BB Part #	Description	Quantity
10033035	KIT,CROSSMEMBER,SERVICE,AIR SUSP,RR	1

S I 3 W C

S E R V I C E B U L L E T I N