



## **NABI Service Bulletin No: SB-13-03-01**

To: Bus Operations Managers and Supervisors  
Bus Maintenance Managers and Supervisors  
Bus Maintenance Personnel

From: Bill Nygaard – Director, Service

Subject: Torque on Center Windshield Divider

Date Issued: March 22, 2013

The purpose of this bulletin is to describe the torque to be used on the screws that secure the front windshield to the center windshield divider.

The screws that hold the windshield divider together on the 2012 NABI 31LFW and 40LFW DART buses are 6 MM. There are both hex-head and Phillips-head screws used in this installation, but both types of screws should be torqued at 30-40 in-lbs.

Additional information regarding the windshield may be found in the NABI Operator's Manual or NABI Maintenance Manual. For questions regarding this NABI Service Bulletin, or any other service inquiry, please contact:

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